



OPERATING AND SERVICE MANUAL

2748B

TAPE READER



Serial Numbers Prefixed: 1226, 1323, 1328, 1345

CONTENTS

| Section | Page |
|---|------|
| I GENERAL INFORMATION | |
| 1-1. Introduction | 1-1 |
| 1-3. General Description | 1-1 |
| 1-5. Identification | 1-1 |
| 1-8. Specifications | 1-1 |
| 1-10. Options | 1-1 |
| II INSTALLATION AND OPERATION | |
| 2-1. Introduction | 2-1 |
| 2-3. Installation | 2-1 |
| 2-4. Unpacking and Inspection | 2-1 |
| 2-6. Rack or Bench Mounting | 2-1 |
| 2-9. Power Requirements | 2-2 |
| 2-12. Lubrication | 2-2 |
| 2-14. Shipping Instructions | 2-2 |
| 2-18. Operating Controls | 2-2 |
| 2-20. Operating Instructions | 2-3 |
| 2-22. Tape Loading | 2-3 |
| 2-26. Operating Procedures | 2-3 |
| III THEORY OF OPERATION | |
| 3-1. Introduction | 3-1 |
| 3-3. Overall Functional Description | 3-1 |
| 3-7. Detailed Circuit Descriptions | 3-1 |
| 3-9. Read Head Assembly A5 | 3-1 |
| 3-17. Interface PCA A3 | 3-2 |
| 3-25. Control Circuitry | 3-3 |
| 3-32. Power Supply PCA A1 | 3-4 |
| IV MAINTENANCE | |
| 4-1. Introduction | 4-1 |
| 4-3. Preventive Maintenance | 4-1 |
| 4-5. Inspection | 4-1 |
| 4-7. Cleaning | 4-1 |
| 4-11. Lubrication | 4-1 |
| 4-14. Adjustment Procedures | 4-1 |
| 4-16. Clutch Adjustment | 4-1 |
| 4-18. Pinch Roller Adjustment | 4-2 |
| 4-20. Power Supply PCA A1 Adjustment | 4-3 |
| 4-22. Read Head Assembly A5 Adjustment | 4-3 |
| 4-26. Troubleshooting | 4-5 |
| 4-28. Power Supply PCA A1 Checkout | 4-5 |
| 4-31. Operational Checkout | 4-6 |
| 4-33. Control PCA A2 Checkout | 4-6 |
| 4-35. Mechanical Checkout | 4-6 |
| 4-37. Read Head Assembly A5 and Interface PCA A3 Checkout | 4-7 |
| 4-39. Punched Tape Checkout | 4-8 |
| 4-42. Removal and Replacement | 4-8 |
| 4-44. Illustrations | 4-8 |
| V REPLACEABLE PARTS | |
| 5-1. Introduction | 5-1 |
| 5-3. Replaceable Parts Lists | 5-1 |
| 5-7. Numerical Lists | 5-1 |
| 5-9. Ordering Information | 5-1 |
| APPENDIX A | A-1 |

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ILLUSTRATIONS

| Figure | Title | Page |
|--------|--|------|
| 1-1. | Hewlett-Packard 2748B Tape Reader | 1-1 |
| 2-1. | Tape Reader Rear Panel | 2-1 |
| 2-2. | Tape Reader Front Panel | 2-2 |
| 2-3. | Tape Loading Diagram | 2-3 |
| 2-4. | Tape Threading Diagram | 2-4 |
| 2-5. | Operational Flowchart | 2-5 |
| 3-1. | Tape Reader Functional Block Diagram | 3-1 |
| 3-2. | Tape Reader Timing Diagram | 3-2 |
| 3-3. | Feedhole Schmitt Trigger Input and Output Waveforms | 3-3 |
| 4-1. | Clutch Alignment Tool | 4-2 |
| 4-2. | Clutch Adjustment | 4-2 |
| 4-3. | Phototransistor Reference-Voltage Variable Resistor Location | 4-4 |
| 4-4. | Punched Tape Specifications | 4-8 |
| 4-5. | Troubleshooting Flowchart | 4-17 |
| 4-6. | Tape Reader Logic Diagram | 4-19 |
| 4-7. | Read Head Assembly A5 Schematic Diagram | 4-21 |
| 4-8. | Interface PCA A3 Schematic and Parts Location Diagram | 4-23 |
| 4-9. | Control PCA A2 Schematic and Parts Location Diagram | 4-25 |
| 4-10. | Power Supply PCA A1 Schematic and Parts Location Diagram | 4-27 |
| 4-11. | Wiring Terminal Location Diagram | 4-29 |
| 5-1. | HP 2748B Tape Reader Parts Location Diagram | 5-3 |
| 5-2. | Front Panel Assembly Exploded View | 5-7 |
| 5-3. | Deck Assembly Parts Location Diagram | 5-11 |
| 5-4. | Rear Panel Assembly Parts Location Diagram | 5-13 |
| A-1. | Voltage Regulator Equivalent Schematic Diagram | A-1 |



TABLES

| Table | Title | Page |
|-------|---|------|
| 1-1. | HP 2748B Tape Reader Specifications | 1-2 |
| 2-1. | Pin Assignments for Connector J2 | 2-1 |
| 4-1. | Preventive Maintenance Schedule | 4-1 |
| 4-2. | Power Supply PCA A1 Checkout | 4-6 |
| 4-3. | Operational Chart | 4-7 |
| 4-4. | Read Head Assembly A5 and Interface PCA A3 Checkout | 4-7 |
| 4-5. | Interface PCA A3 (02748-60035), Replaceable Parts | 4-9 |
| 4-6. | Control PCA A2 (02748-60034), Replaceable Parts | 4-11 |
| 4-7. | Power Supply PCA A1 (02758-6004), Replaceable Parts | 4-13 |
| 4-8. | Tape Reader Point-to-Point Wiring List | 4-14 |
| 5-1. | HP 2748B Tape Reader Replaceable Parts | 5-2 |
| 5-2. | Front Panel Assembly Replaceable Parts | 5-4 |
| 5-3. | Deck Assembly Replaceable Parts | 5-9 |
| 5-4. | Rear Panel Assembly Replaceable Parts | 5-12 |
| 5-5. | Numerical Listing of Electrical Parts | 5-14 |
| 5-6. | Numerical Listing of Mechanical Parts | 5-17 |
| 5-7. | Reference Designations and Abbreviations | 5-19 |
| 5-8. | Code List of Manufacturers | 5-20 |

1-1. INTRODUCTION.

1-2. This operating and service manual covers general information, installation, operation, theory of operation, and maintenance instructions for the Hewlett-Packard 2748B Tape Reader. (See figure 1-1.)

1-3. GENERAL DESCRIPTION.

1-4. The tape reader photoelectrically detects coded data characters punched on perforated tape. A unidirectional mechanical-drive mechanism advances the tape through the read head where phototransistors are used to detect the data. The tape reader accepts 8-track, 1-inch tape. Reading rate is up to 500 characters per second. Forward tape drive after loading is initiated by an external step command or by pressing the MANUAL ADVANCE push-button on the unit.

1-5. IDENTIFICATION.

1-6. Hewlett-Packard uses a nine-digit one-letter serial number (0000A00000) located on the rear panel to identify each unit. The first four digits are a special prefix number used to identify a special unit model. The last five digits identify each specific unit. The letter designates the country in which the unit was manufactured ("A" indicates the United States). If the serial number prefix on your unit

does not agree with those on the title page of this manual, there are differences between your unit and the unit described in this manual. These differences are described in manual supplements available at the nearest HP Sales and Service Office.

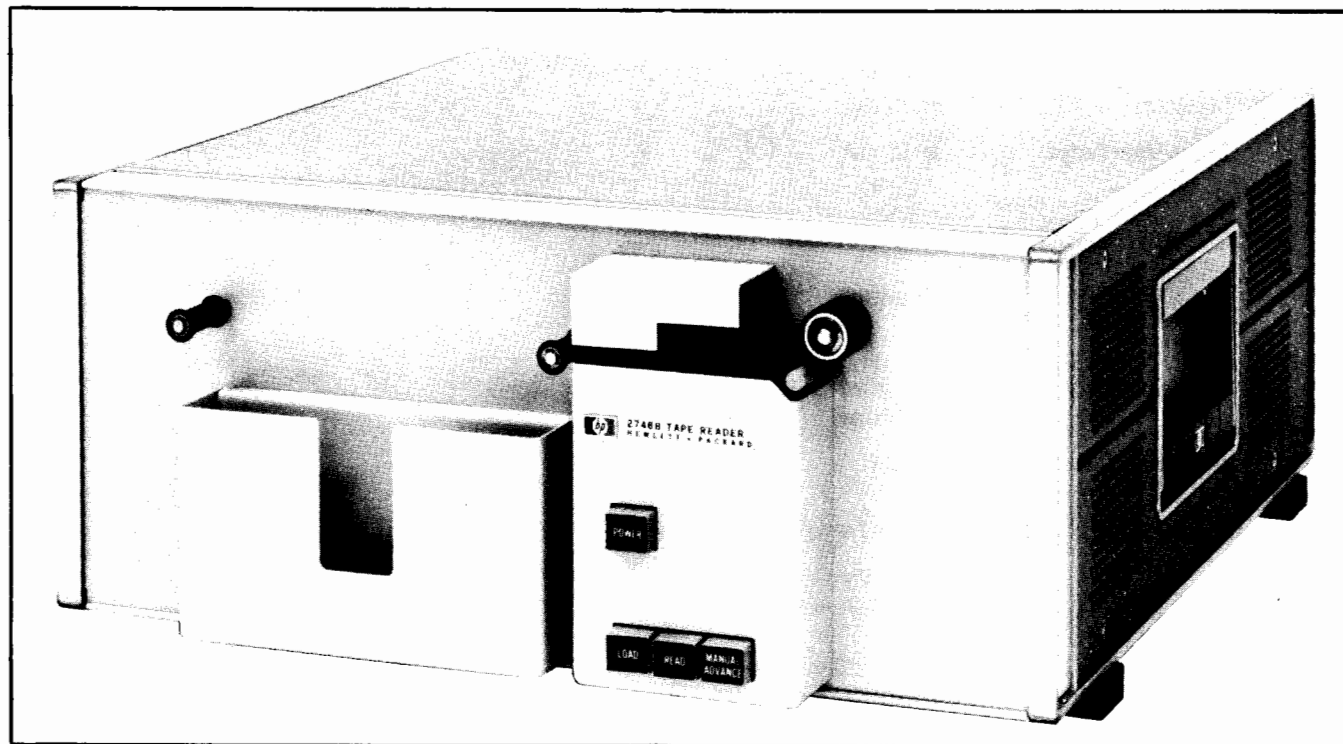
1-7. Printed-circuit assembly (PCA) revisions are identified by a letter, a series code, and a division code marked beneath the part number on the board. The letter identifies the etched trace pattern on the unloaded board. The three- or four-digit series code identifies a particular configuration of the loaded printed-circuit board. The two-digit division code identifies the division of Hewlett-Packard that manufactured the assembly. If the series code numbers do not correspond exactly with the code numbers on the schematics of this manual, the assemblies differ from those described in this manual. These differences are covered in manual supplements available at the nearest HP Sales and Service Office.

1-8. SPECIFICATIONS.

1-9. Specifications for the tape reader are listed in table 1-1.

1-10. OPTIONS.

1-11. Option 001 for the tape reader allows the unit to be operated from 230-volt ± 10 percent 50-hertz power.



2227-1

Figure 1-1. Hewlett-Packard 2748B Tape Reader

Table 1-1. HP 2748B Tape Reader Specifications

GENERAL

Power Requirement: 115 volts $\pm 10\%$, 60 hertz $\pm 5\%$, 240 watts maximum, or (with option 001) 230 volts $\pm 10\%$, 50 hertz $\pm 5\%$, 240 watts maximum

Mounting: Standard 19-inch (482.6-millimeter) rack

Panel Height: 7 inches (117.8 millimeters)

Width: 17 inches (431.8 millimeters)

Depth: 16 inches (406.4 millimeters)

Operating Temperature Range: 0° to +55°C (32° to 132°F)

Nonoperating Temperature Range: -40° to +75°C (-40° to 167°F)

Relative Humidity: 95 percent at +25° to +40°C

TAPE

Material: Any diffuse material with less than 60 percent transmissivity (Refer to paragraph 4-41.g.).

Code: 8 level

Width: 1 inch (25.4 millimeters)

Length: 350 feet (106.68 meters) maximum

SPEED

Reading: To 500 characters per second (415 characters per second when operated from 50-hertz power)

Stop Time: Less than 500 μ sec

Start Time: Less than 6 ms (up to full speed in ms)

INPUT SIGNAL DATA

Start Command: -12 to +1.5V

Stop Command: +2.0 to +24V

Maximum Input: -12V at 25 mA

Input Impedance: +24V at 15 mA

OUTPUT SIGNAL DATA (DATA AND FEEDHOLE SIGNALS)

| | Feedhole | No Feedhole |
|-------------------------|----------------------|-------------|
| Level: | 0 to +1V | +12V |
| Impedance: | Saturated transistor | 10k to +12V |
| Maximum Current: | 12 mA | |

FEEDHOLE AND DATA TRANSITION TIMES

| | Rise 0V to +12V 90% Point | +12V to 0V 90% Point |
|----------------------|------------------------------|-------------------------|
| No Load: | < 20 μ s | < 20 μ s |
| 5000 pF Load: | < 150 μ s | < 20 μ s |

INSTALLATION AND OPERATION

2-1. INTRODUCTION.

2-2. This section contains information on unpacking, inspection, installation, and operation for the tape reader.

2-3. INSTALLATION.

2-4. UNPACKING AND INSPECTION.

2-5. If the shipping carton is damaged upon receipt, request that the carrier's agent be present when the unit is unpacked. Inspect the unit for damage (scratches, dents, broken parts, etc.). If the unit is damaged and fails to meet specifications, notify the carrier and the nearest HP Sales and Service Office immediately. (Sales and Service Offices are listed at the back of this manual.) Retain the shipping container and the padding material for the carrier's inspection. Hewlett-Packard will arrange for repair or replacement of the damaged unit without waiting for any claims against the carrier to be settled.

2-6. RACK OR BENCH MOUNTING.

2-7. The tape reader is designed for either bench installation or mounting in a standard 19-inch rack. To mount the unit in a rack, follow the instructions contained in the rack mounting kit furnished with the unit. All necessary hardware is furnished as part of the rack mounting kit.

2-8. All necessary accessories are supplied except interconnecting cables and interface kits for interfacing with

associated equipment. These cables will be supplied upon special order to the nearest Hewlett-Packard Sales and Service Office. The maximum interconnecting cable length is 50 feet. Pin assignments for interfacing connector J2 are listed in table 2-1. Figure 2-1 shows the rear panel of the tape reader.

Table 2-1. Pin Assignments for Connector J2

| Connector J2, Pin | Function |
|----------------------|-------------|
| B | Data Bit 1 |
| F | Data Bit 2 |
| L | Data Bit 3 |
| R | Data Bit 4 |
| V | Data Bit 5 |
| Z | Data Bit 6 |
| d | Data Bit 7 |
| j | Data Bit 8 |
| HH | Ground |
| AA | Read |
| FF | Feedhole |
| C | TTL Clamp |
| H | TTL Clamp |
| M | End of Tape |
| S | Ready |

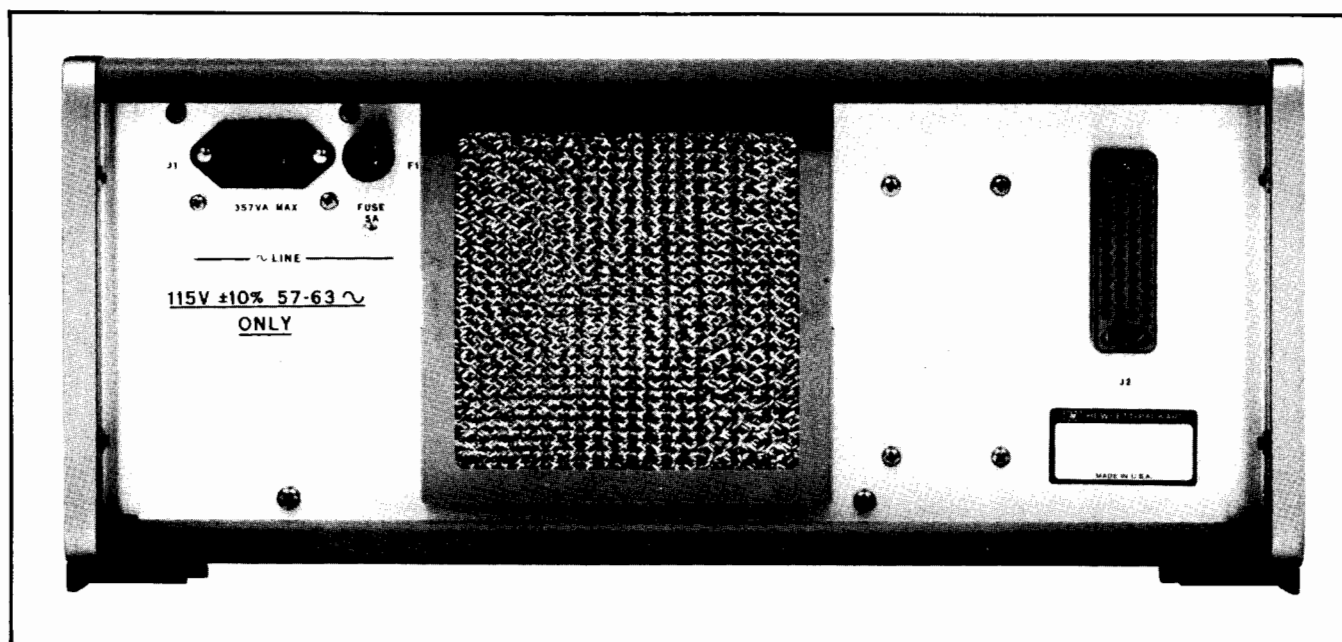


Figure 2-1. Tape Reader Rear Panel

2-9. POWER REQUIREMENTS.

2-10. The tape reader operates from a 115-volt 60-Hz power source and requires 240 watts of power. The unit is protected from power overloads by a 5.0 ampere fuse which is located in a fuse holder on the rear panel. Check the ampere rating of the fuse supplied with the unit before applying power. If the unit includes option 001, operating power is 230 volts at 50 Hz, and the overload fuse is rated at 2.5 amperes.

2-11. A detachable three-conductor power cord is supplied with the unit. When operating the unit from a two-contact outlet, use a three-conductor to two-conductor adapter and connect the adapter ground wire to a suitable ground.

2-12. LUBRICATION.

2-13. The tape reader was lubricated before shipment and normally should not require lubrication before initial operation. However, failure to check the unit periodically for proper lubrication may result in serious and costly damage to the unit. Complete lubrication intervals and procedures are provided in section IV of this manual.

2-14. SHIPPING INSTRUCTIONS.

2-15. If the unit is to be shipped to Hewlett-Packard for service or repair, attach a tag to the unit identifying the owner and indicating the service or repair to be accomplished. Include the model number and full serial number of the unit.

2-16. Place the unit in the original container if available. If the original container is not available, a suitable container and packing material can be purchased from a local Hewlett-Packard Sales and Service Office.

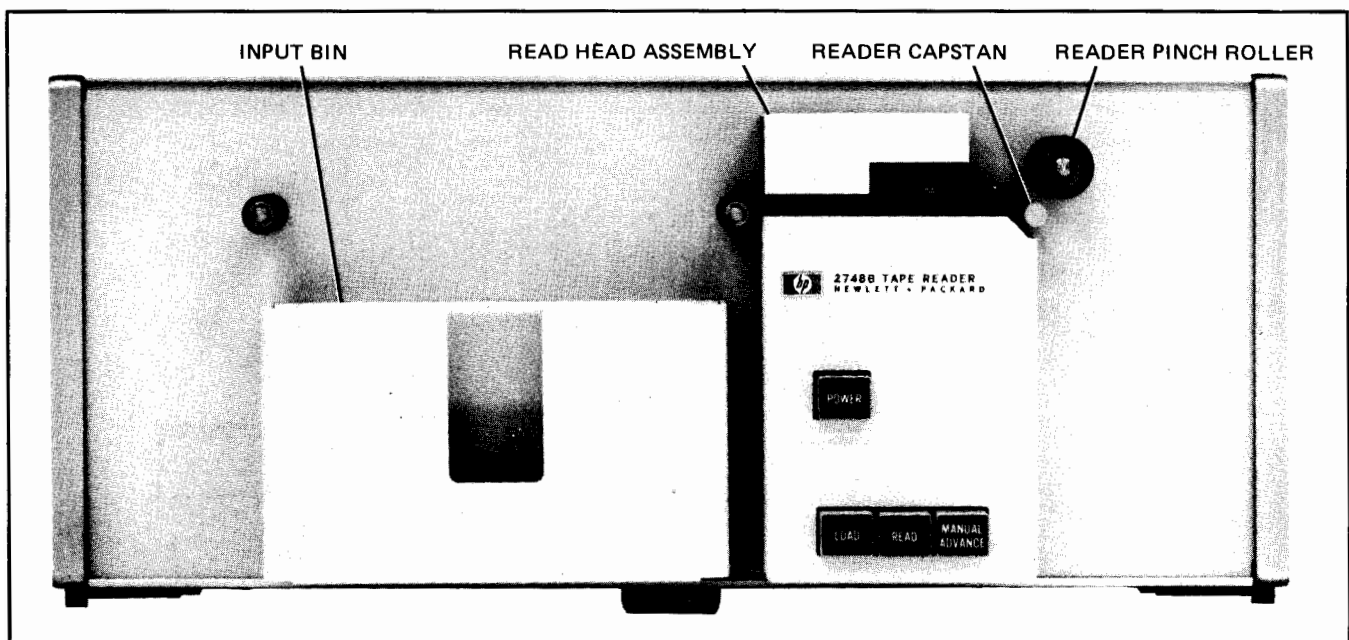
2-17. If the original container is not used, wrap the unit in heavy paper and place it in an inner container. Place adequate packing material around all sides of the unit and place a cardboard strip over the front panel. Place the unit and inner container in a heavy carton or wooden box and bind with strong tape or metal bands. Mark the shipping container "FRAGILE."

Note: In any correspondence, identify the unit by model number and serial number prefix. Refer any questions to the nearest Hewlett-Packard Sales and Service Office.

2-18. OPERATING CONTROLS.

2-19. Operating controls for the tape reader consist of four switches mounted on the front panel. (See figure 2-2.) Functions of the controls are as follows:

- a. **POWER switch:** Applies primary ac power to the unit.
- b. **LOAD switch:** Releases reader pinch roller and stops reader capstan to allow for tape threading. Feedhole signal is inhibited when switch is pressed. Pressing this switch releases the READ switch.
- c. **READ switch:** Tape advances through the unit when switch is pressed and read command is present. Pressing this switch releases the LOAD switch.
- d. **MANUAL ADVANCE switch:** Tape is allowed to advance only when switch is pressed and held. Pressing this switch inhibits the feedhole signal and releases both READ and LOAD switches.



2227-3

Figure 2-2. Tape Reader Front Panel

2-20. OPERATING INSTRUCTIONS.

2-21. Operating instructions for the tape reader are given in the following paragraphs. Load tape in accordance with paragraph 2-22 and operate unit as instructed in paragraph 2-26. The Operational Flowchart (figure 2-5) sequentially explains the various operations of the unit.

2-22. TAPE LOADING.

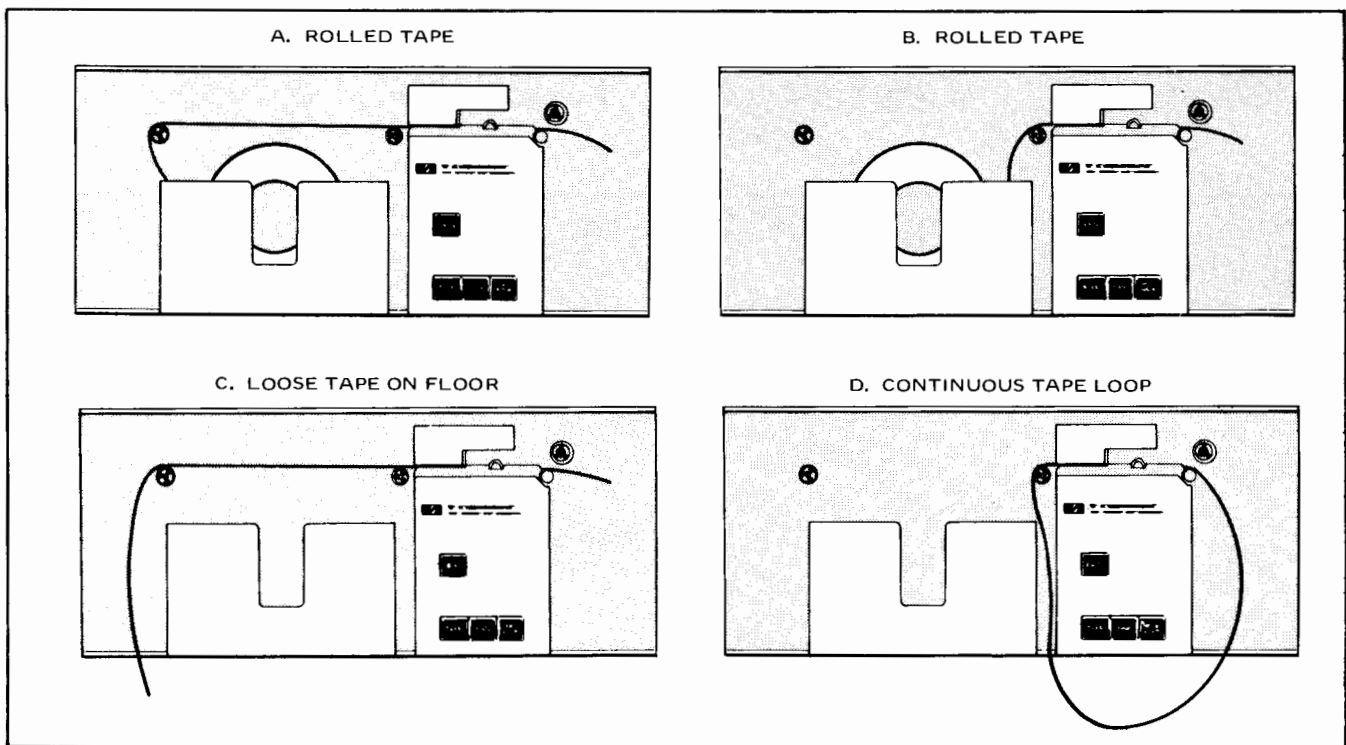
2-23. Before loading tape, energize the unit by pressing the POWER switch. Press the LOAD switch to release the reader pinch roller.

2-24. Tape can be loaded in the tape reader in one of four ways, as shown in figure 2-3. Make certain that as the tape moves left to right, the characters appear in the original sequence punched, and the feedholes are nearer the front panel of the unit. Rolled tape [350 feet (106.68 meters) maximum] can be loaded as shown in figure 2-3A or 2-3B, depending on the location of the feedholes. Long, unrolled lengths of tape should be loaded in accordance with figure 2-3C, and continuous loops of tape should be loaded as shown in figure 2-3D.

2-25. When threading tape through the read head assembly, hold the leader end of the tape between the thumb and forefinger of both hands as shown in figure 2-4A. With the tape drawn tightly and at an angle to the read head assembly as shown in figure 2-4B, begin sliding the tape into the slot in the read head. Hold the tape down against the read head surface and slide the tape from left to right and back into the slot in the read head assembly (figure 2-4C). The tape should slip easily into the recessed tape guide slot and under the plastic-covered wire foot on the read head. The tape is shown in the final loaded position in figure 2-4D.

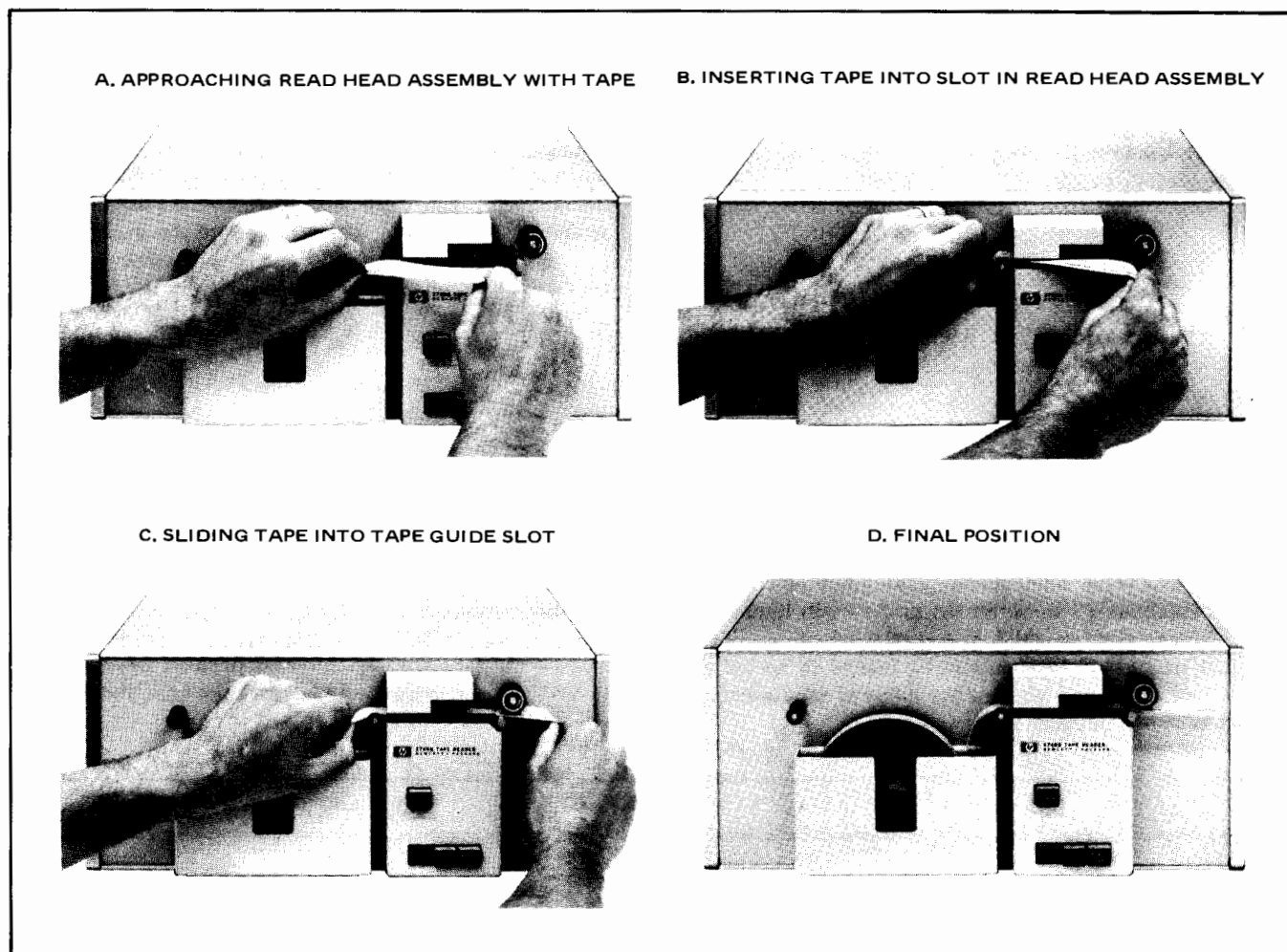
2-26. OPERATING PROCEDURES.

2-27. After the unit has been loaded, all that is required to begin operation is to press either the READ switch or the MANUAL ADVANCE switch, depending on the desired mode of operation. If the READ switch is pressed, tape will advance through the read head as long as a continuous read command is present. The MANUAL ADVANCE switch does not require a read command to advance the tape; however, the switch must be held on continuously to advance the tape through the read head. If the MANUAL ADVANCE switch is used to advance the tape, the feedhole signal will be inhibited.



2227-4

Figure 2-3. Tape Loading Diagram



2227-5

Figure 2-4. Tape Threading Diagram

A

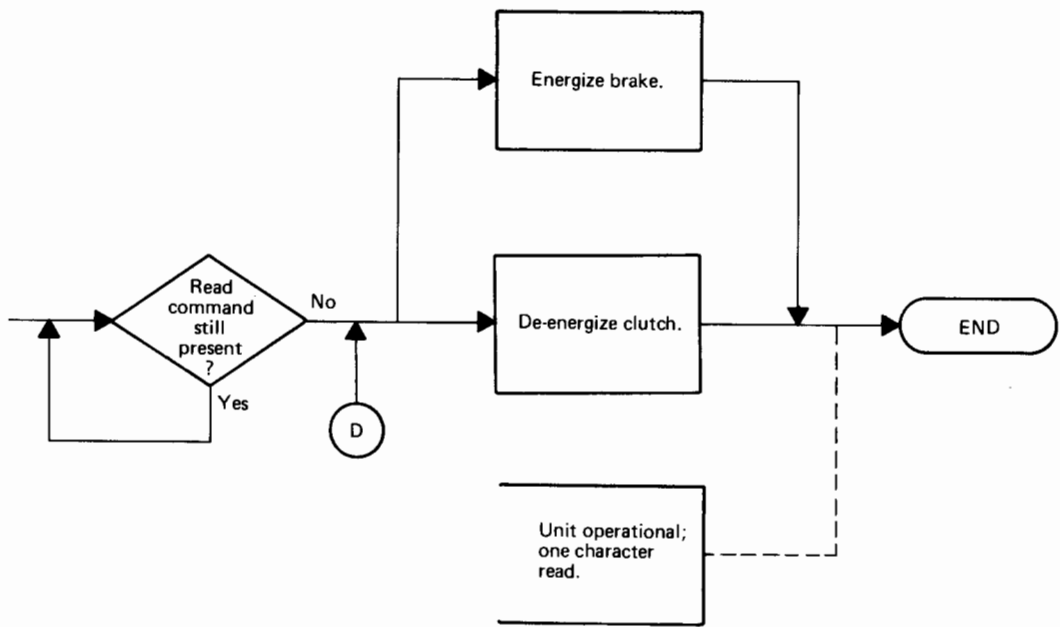
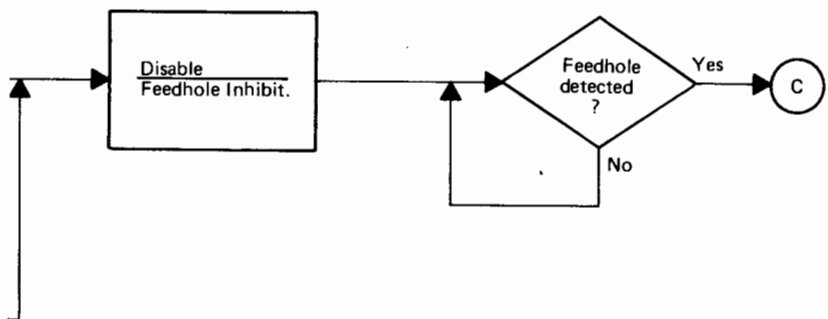
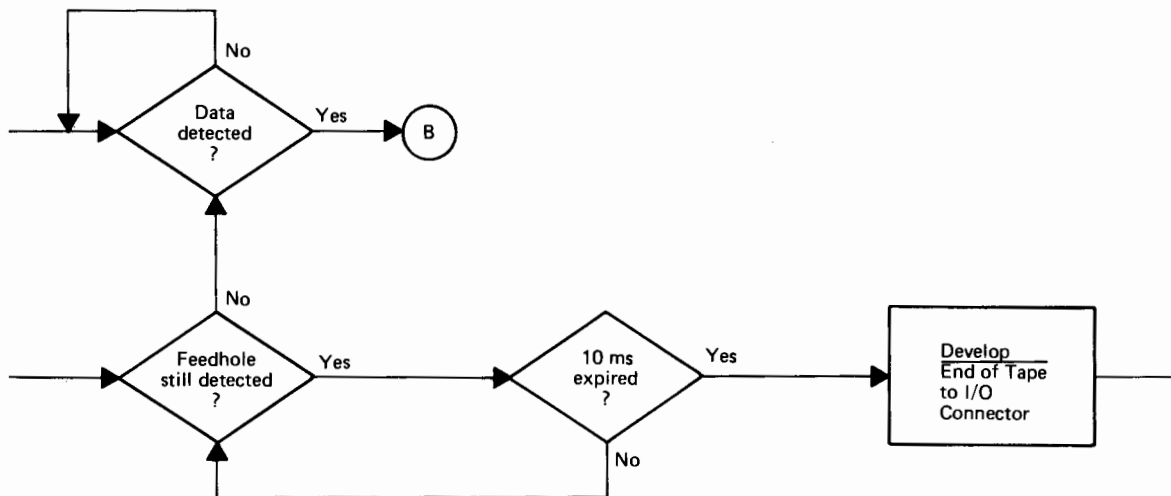
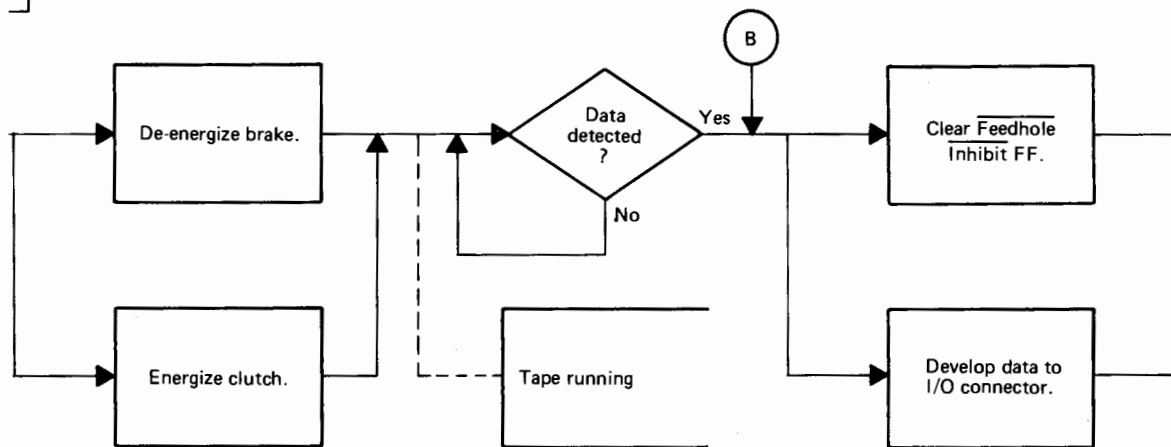
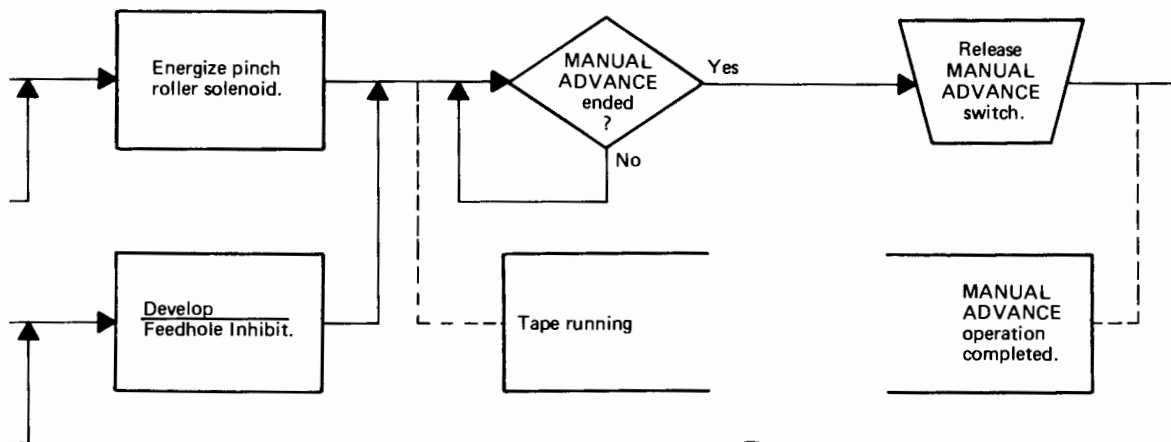
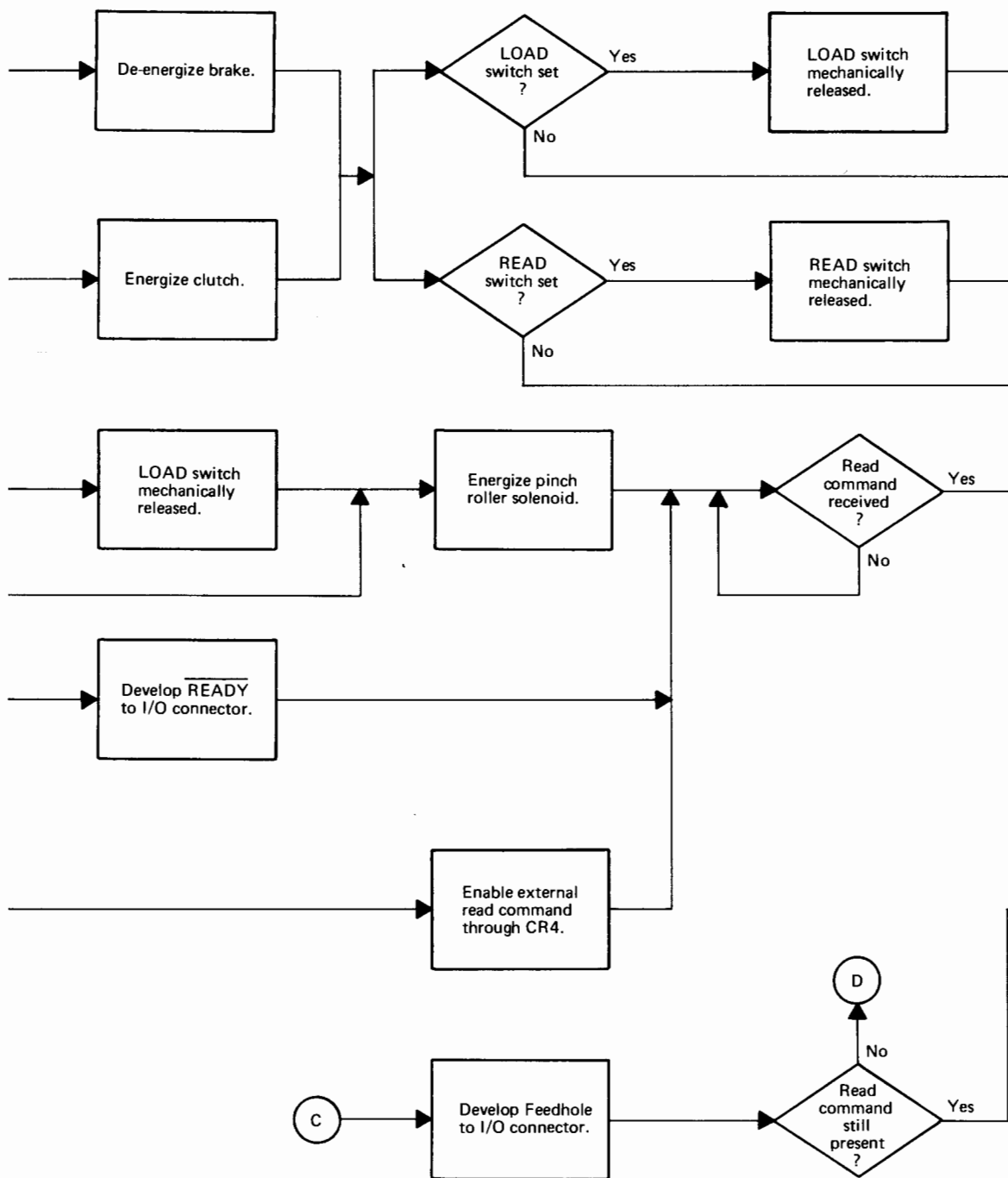
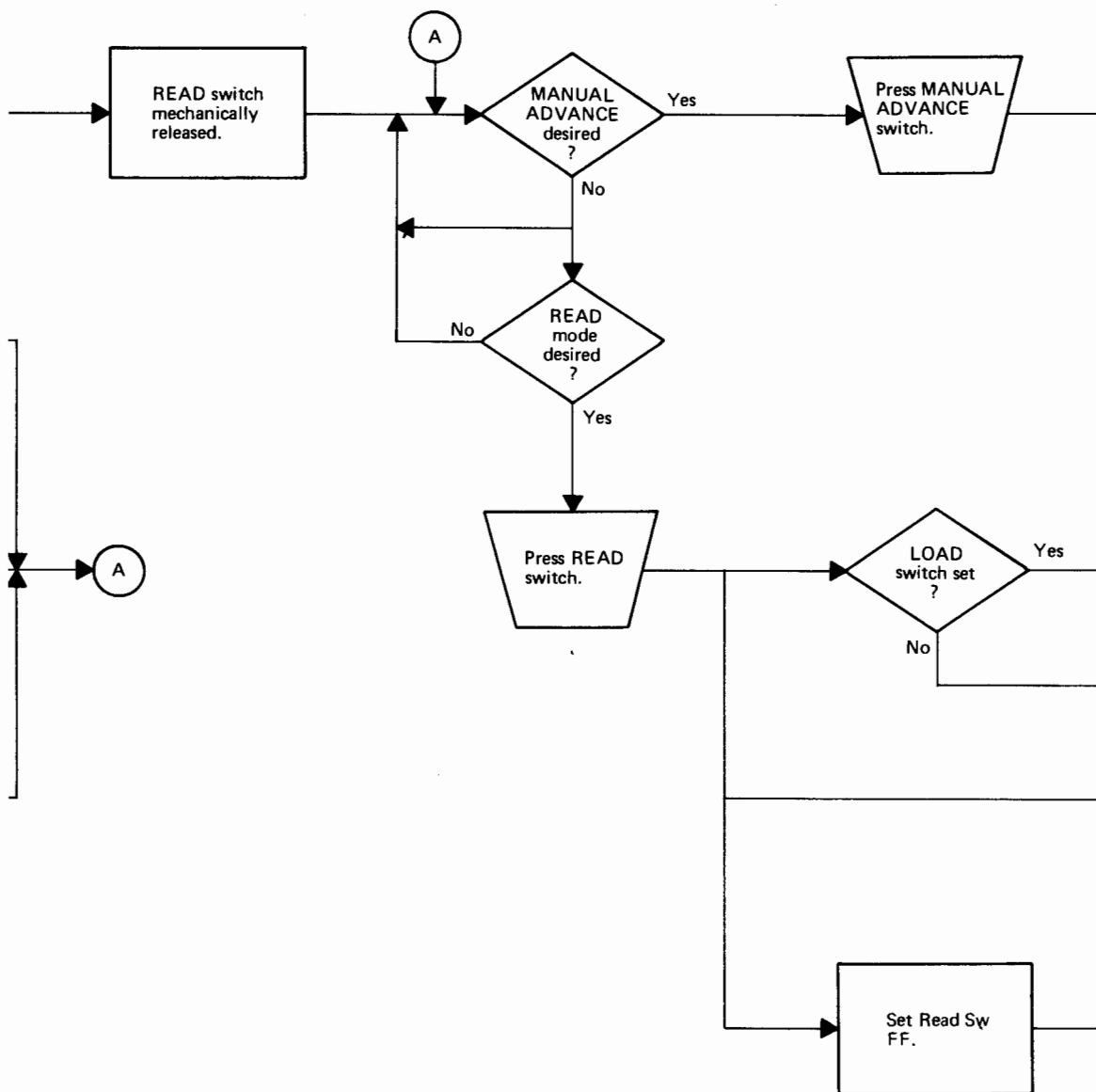
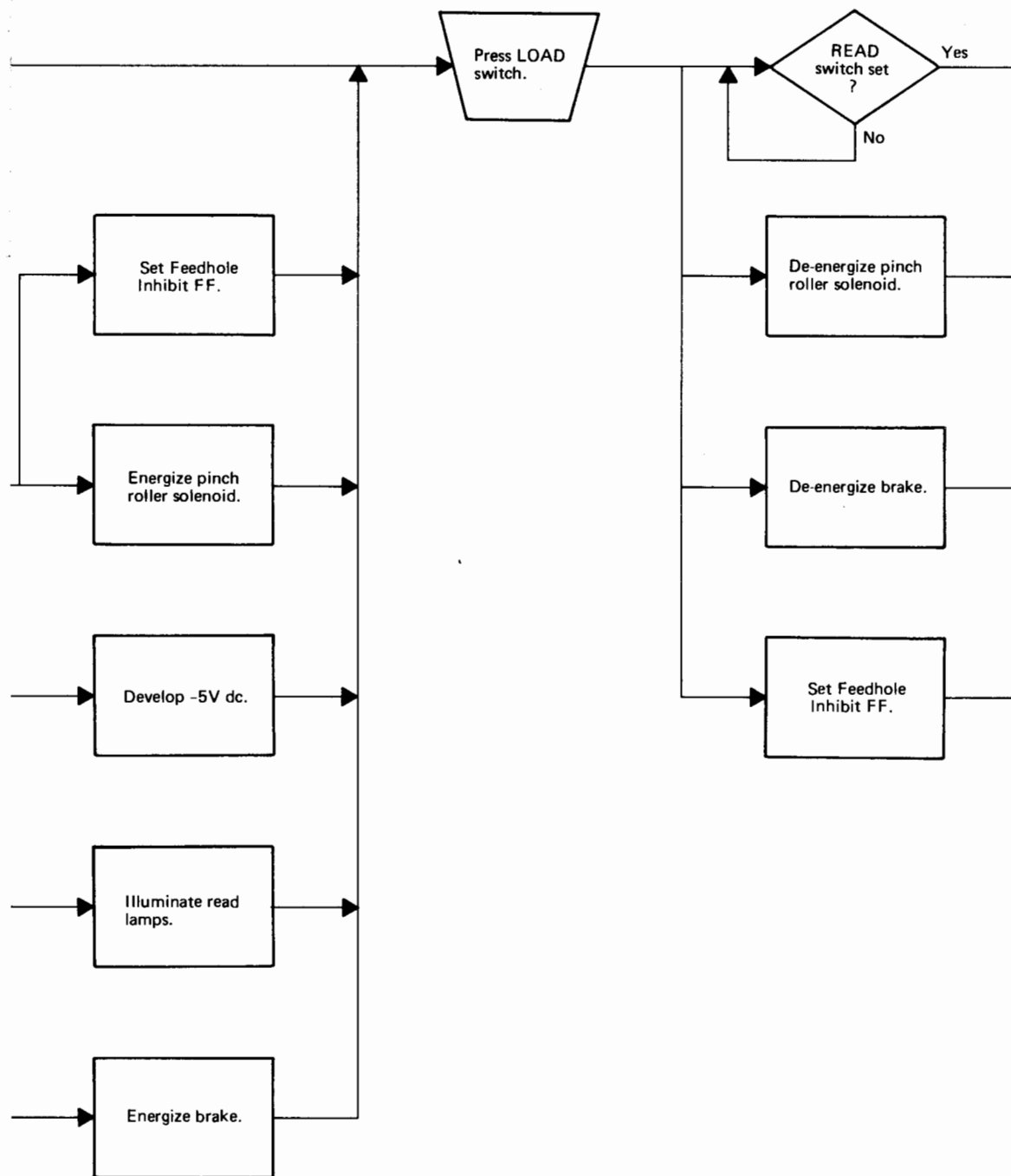


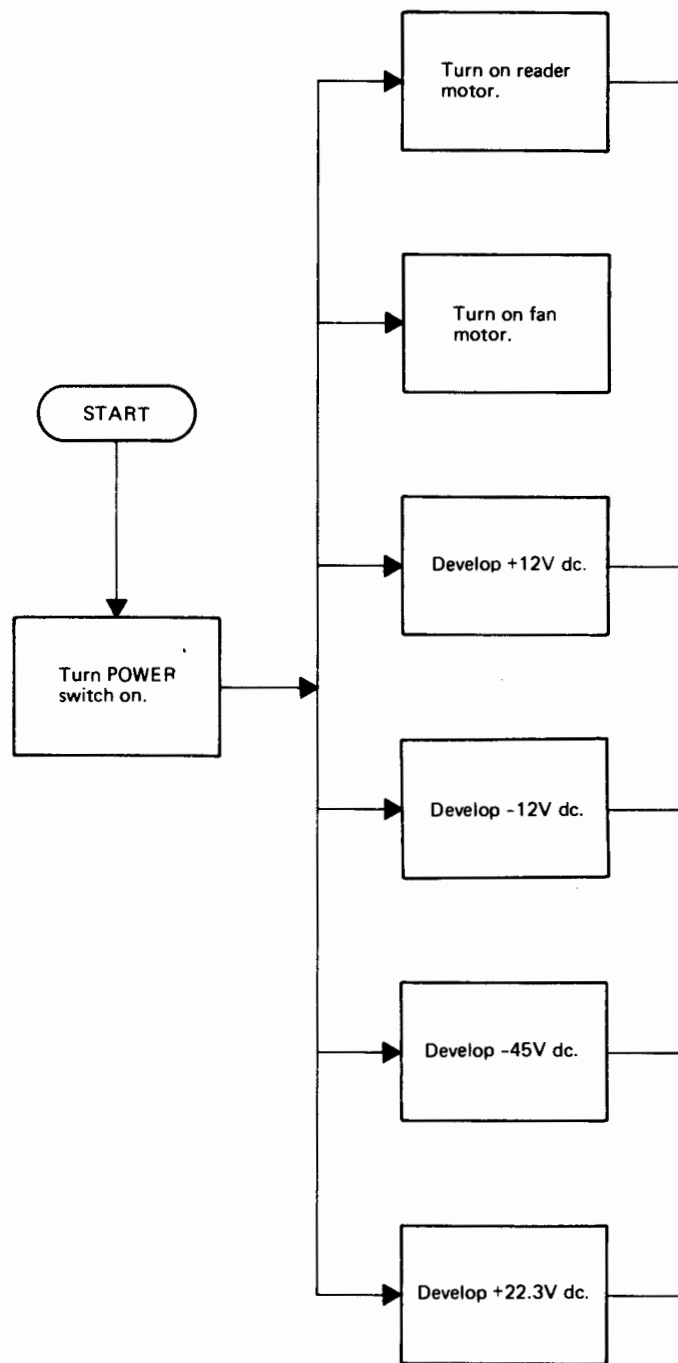
Figure 2-5. Operational Flowchart













3-1. INTRODUCTION.

3-2. This section contains an overall functional description and detailed circuit descriptions for the tape reader.

3-3. OVERALL FUNCTIONAL DESCRIPTION.

3-4. A functional block diagram of the tape reader is shown in figure 3-1. During operation, the punched tape being read passes between a light source and light-sensitive phototransistors. When holes in the tape permit light to reach the phototransistors, respective data bit outputs (eight possible) and a single feedhole output from the phototransistors are applied to amplifiers. The data bits are further amplified by interface amplifiers and applied to the computer or controlling device that is interpreting the data. The feedhole output is the trigger informing the computer when to input data. The output from the feedhole phototransistor is used to fire a Schmitt trigger rather than being applied directly to the computer. Use of the Schmitt trigger ensures that each character is read only once.

3-5. While in the READ mode of operation (READ switch on), unit operation is initiated by a read command from the computer. The read command is driven by an interface amplifier and applied to the unit control circuitry. The control circuitry releases the brake and engages the reader capstan clutch and the tape is advanced.

3-6. Stop and go circuitry controls the brake and clutch solenoids and allows the unit to read in a stop/go mode. When the read command is removed, the tape will be

stopped on the character initiating the stop without overshooting any characters. Reading will continue on the next character when data is present and the read command is restored.

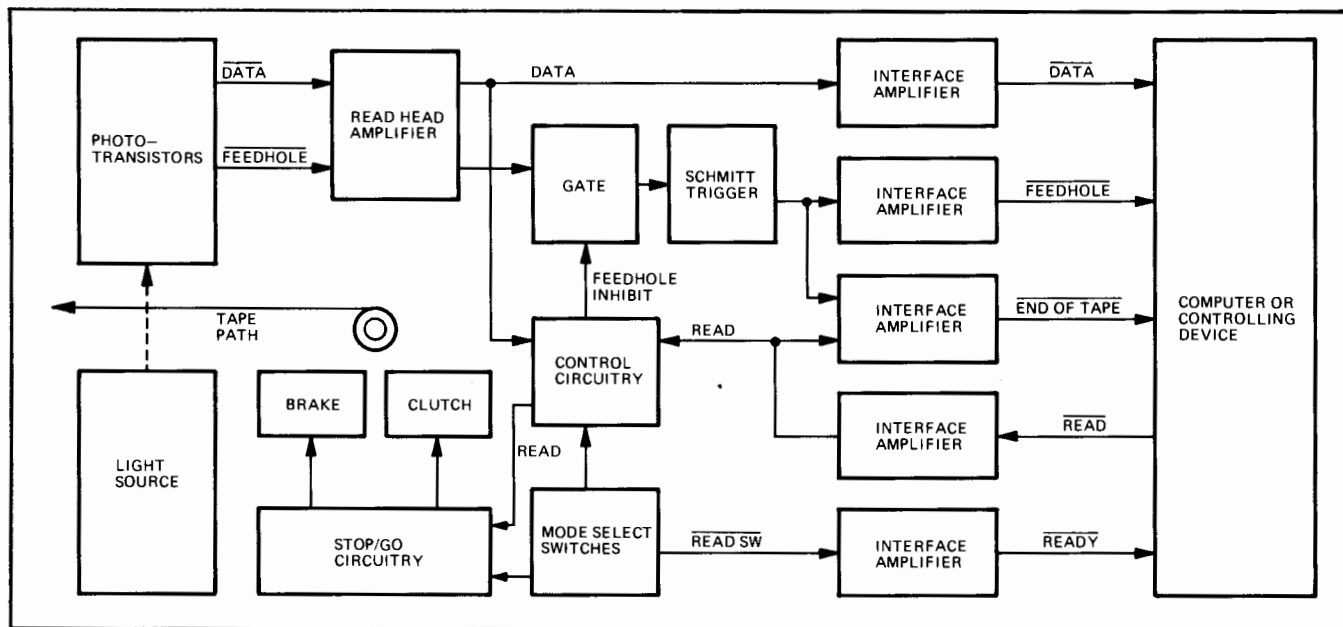
3-7. DETAILED CIRCUIT DESCRIPTIONS.

3-8. Detailed circuit descriptions of each of the functional circuits in the tape reader are provided in the following paragraphs. Schematic diagrams for each of these circuits are included in section IV of this manual.

3-9. READ HEAD ASSEMBLY A5.

3-10. Read head assembly A5 consists of phototransistors, a lamp and an amplifier for each phototransistor, a reference voltage circuit, and a brake solenoid. A schematic diagram of the complete assembly is shown in figure 4-7.

3-11. The lamps are located in the upper portion of read head assembly A5 on subassembly A5A3 and are accurately positioned over the tape holes by placing the tips of the lamp envelopes in guide holes. The lamps are series connected to provide burnout protection. If a single lamp filament opens, the lamp circuit opens and all lamps extinguish. This also provides some degree of protection against reading errors that might otherwise be caused by open lamp filaments. Variable resistor A5R13 controls the lamp intensity.



3-12. Subassembly A5A2 contains the phototransistors. Each phototransistor has been selected and matched during manufacture to ensure close grouping of sensitivities within any one phototransistor subassembly.

3-13. The reference voltage circuit is included to compensate for changes in phototransistor sensitivity due to temperature changes. The reference voltage circuit uses a lamp (A5A3DS1) and a phototransistor (A5A2V1) that are essentially the same as those used to read the tape and will therefore be affected by temperature changes to the same extent. Transistor A5A1Q10 and emitter-follower A5A1Q9 act together to form a low-gain operational amplifier. Before light shines on A5A2V1, the voltage at the base of A5A1Q10 is near ground. When light shines on A5A2V1, a negative-going voltage change occurs at the base of A5A1Q10. The output of A5A1Q10 (and A5A1Q9) then goes positive, causing a current to flow through A5A1R2 and A5A1R3 in an amount approximately equal to the collector-to-emitter current in A5A2V1, thus maintaining the voltage at the base of A5A1Q10 near chassis potential. As light intensity or temperature increases, the current through A5A2V1 increases, and the output of amplifier A5A1Q9-A5A1Q10 increases in a proportional amount. In this manner, the desired reference voltage is maintained. The light path of the reference hole is enclosed to keep out dust and other debris that could obstruct the light path. Variable resistor A5A1R2 can be adjusted to compensate for differences in phototransistor sensitivities that may be experienced if it is necessary to replace a phototransistor subassembly.

3-14. During operation of the tape reader, the turn-on threshold level of the data amplifiers on A5A1 is controlled by the level of the reference voltage described previously. All eight data circuits are identical. Typically, if enough light hits A5A2V2, the collector-to-emitter current in A5A2V2 will exceed the sum of the current in A5A1R4 and the control current required to keep A5A1Q1 biased on, so A5A1Q1 will turn off. The voltage in the collector of A5A1Q1 will then rise to about +5.75V dc. When the light path to A5A2V2 is blocked, A5A1Q1 conducts to saturation and the collector voltage drops to about 0V dc.

3-15. The feedhole circuit is similar to that described above for the data circuits except that an emitter-follower is used as the output amplifier. Therefore, the negative-going output from the feedhole phototransistor is not inverted by the amplifier and the output at pin K of A5 is about 0 volts dc whenever a feedhole is sensed and +5.75 volts dc when the feedhole light path is cut off.

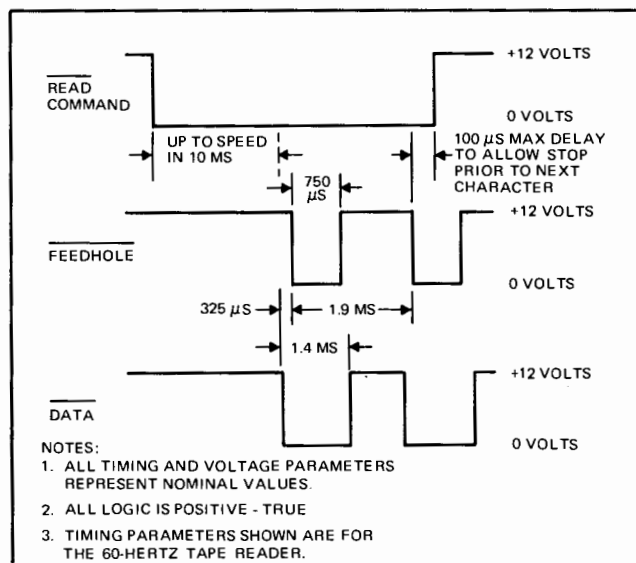
3-16. The brake circuit consists of a solenoid which energizes whenever a signal is received from control PCA A2. When the brake is de-energized, a spring-loaded iron disc in read head assembly A5 is held lightly against the paper tape. The spring prevents bouncing between the iron disc and the solenoid that could cause delays in stopping the tape when the brake is energized. When the solenoid is energized, the iron disc is attracted to the solenoid. This clamps the punched tape between the braking surfaces of the solenoid and the iron disc.

3-17. INTERFACE PCA A3.

3-18. The interface circuitry consists of eight data-bit amplifiers, a Schmitt trigger with a diode inhibit gate, an eight-input "or" gate, and twelve TTL/DTL clamping diodes. The "not" Ready and "not" End of Tape circuits are also discussed. A complete schematic diagram of interface PCA A3 shown in figure 4-8.

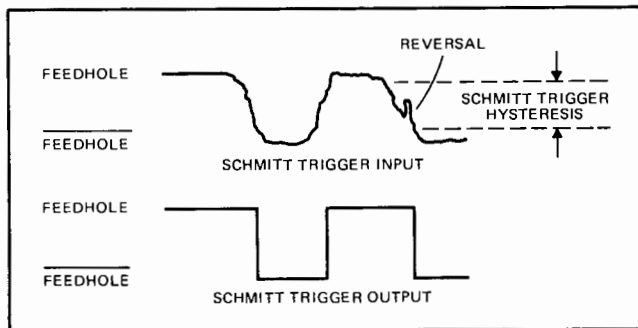
3-19. Transistors Q1 through Q8 amplify and invert the data bit signals from the read head assembly and apply the output signal to connector J2 on the rear panel of the tape reader. Base-to-collector capacitors on each amplifier slow the rise and fall times of the inverter outputs to prevent cross coupling between the output signals and other circuits.

3-20. The feedhole circuit utilizes a Schmitt trigger to ensure that each character on the punched tape is read only once. The location and size relationship of the feedhole to the data holes in the punched tape is such that the data holes will always be in position to be read when the feedhole is in position. Because of this relationship, the leading edge of the feedhole is used as the timing element to trigger the computer or controlling device to read. The computer or controlling device will look at the data only when the feedhole output goes low. Figure 3-2 shows the timing diagram for the tape reader using idealized waveforms. In reality, the feedhole waveform probably looks more like that shown in figure 3-3. Note the noise and slight reversals on the waveform that are caused by lint or paper fibers on the edges of the holes. The Schmitt trigger hysteresis is designed to ignore any reversals such as these and thus avoid re-reading a character. When pin 24 is near chassis potential, Q11 is held off and feedholes are not passed on to the device receiving the data. Common-emitter amplifiers Q12 and Q13 invert the Schmitt trigger output twice before passing the signal on to connector J2. Capacitor C4 slows the rise and fall times of the signal from Q13.



2227-7

Figure 3-2. Tape Reader Timing Diagram



2227-8

Figure 3-3. Feedhole Schmitt Trigger Input and Output Waveforms

3-21. Transistor Q9 inverts the “not” Read command from the computer or controlling device and provides sufficient gain to drive the control circuitry on control PCA A2. Input RC network R80, R81, R83, R85, and C2 slows the circuit response to prevent transients from operating the circuit.

3-22. The circuitry originating the “not” End of Tape signal consists of Q16 through Q19. The “not” End of Tape signal is originated when a feedhole signal with a duration of at least 10 ms and a Read command from the computer or controlling device are present. When tape is no longer present, the feedhole signal remains low. This low-level signal is applied to the base of Q19, promptly turning it off. When a Read command is sent from the computer or controlling device, it is coupled to the collector of Q19. The application of both the Feedhole signal and the Read command denies storage capacitor C7 a discharge path. C7 continues to charge until a sufficient positive level is obtained to turn on Q18. The output of Q18 is further amplified by Q17 and Q16, resulting in a low level status indicating signal to the computer.

3-23. With POWER and READ switches pressed, a “not” Ready signal is generated by Q14 and Q15. The “not” Ready signal tells the computer or controlling device that the tape reader is prepared to read tape.

3-24. Diodes CR2, 12, 22, 32, 42, 52, 62, 72, 81, 92, 93, 94 are clamped to a nominal +5V dc by zener diode CR80. The clamp voltage permits the tape reader to be directly interfaced with TTL/DTL logic.

3-25. CONTROL CIRCUITRY.

3-26. The control circuitry includes flip-flops, gates, and amplifiers on control PCA A2 and related components on the tape reader chassis. A schematic diagram of the control circuitry is shown in figure 4-9 and a logic diagram is shown in figure 4-6. Also, refer to the unit operational chart, table 4-3, to determine the states of the control components for each mode of operation. The primary function of the control circuit is to interpret commands from the computer or controlling device, the read head, and various instrument switch settings and to originate appropriate

signals to carry out these commands. Control PCA A2 outputs control the mechanical features of the tape reader to provide a specified mode of operation.

3-27. The brake and clutch circuit is designed to allow the tape being read to start and stop rapidly so that tape may be read in the start/stop mode and the tape may be stopped on command without overshooting characters. The inductive reactance of the brake and clutch solenoids normally makes these components slow to energize. Inductor L1 allows a higher voltage to be applied to the component being energized. For example, when the brake goes off and the clutch is energized, the clutch initially resists any change in current as does inductor L1. The brake circuit is now open and the clutch is refusing to conduct much current. The inductance of L1 tries to maintain its current level by increasing the voltage at the junction of L1 and K4 from about +22.3 volts dc to over +100 volts dc. This higher voltage across the clutch allows a rapid current buildup, and the clutch is pulled into operation more rapidly than would have been possible by +22.3 volts dc. The brake is also pulled into operation much more rapidly by the increased voltage at the junction of L1 and K4 than what was previously possible by +22.3 volts.

3-28. A clamping circuit made up of A2CR6, A2CR8, and zener diode CR71 limits the voltage level in the collectors of Q24 and Q25 to +125 volts dc to prevent damage to these transistors. Shunt resistor R72 over-compensates for the difference in current in the clutch and the brake and allows an extra high current to be switched into the brake solenoid when the brake is energized. Diodes A2CR10, A2CR7, and A2CR9 eliminate the possibility of the collectors of Q24 and Q25 being driven negative during the switching time. Diode A2CR7 also prevents current from recirculating through A2CR9, R72 and the clutch when it is de-energized. If this current were allowed to recirculate, the release of the clutch would be delayed.

3-29. When the LOAD switch is pressed, both Q24 and Q25 are turned off. At this moment, A2R7, A2C1, and A2C2 present a series resonant path allowing the high voltage stored in L1 a low impedance exit. This degaussing circuit demagnetizes the brake.

3-30. The “not” Read SW flip-flop consists primarily of transistors A2Q1 and A2Q2. This flip-flop is set or cleared by the READ switch on the front panel. The “not” Read SW flip-flop provides isolation between the switch contacts and the other control circuitry. Without this isolation, switch contact bounce could be interpreted as a series of pulsed signals.

3-31. The ability to inhibit the Feedhole signal until the first non-zero character is read following load status or power up is accomplished by the “not” Feedhole Inhibit FF, Q11 and Q12.

3-32. POWER SUPPLY PCA A1.

3-33. Power supply PCA A1 consists of four power supply circuits, which provide output voltages of ± 12 volts dc, -45 volts dc, and -5 volts dc. See figure 4-10 for a complete schematic diagram of power supply PCA A1 and appendix A for the equivalent schematic diagram of voltage regulators A1U1 and A1U2. The following paragraphs discuss each of these circuits.

3-34. **-12 VOLT CIRCUIT.** The -12 volt circuit uses fullwave bridge rectifier A1CR1 through A1CR4 to convert ac voltage from one set of secondary windings on transformer T1 to dc voltage. Voltage regulation is provided by integrated circuit A1U1, which is connected to utilize foldback current limiting. The unregulated -12 volt input from the bridge rectifier is applied to pin 3 of A1U1 and the regulated output is applied to pin 4 of A1U1. A booster output at pin 2 of A1U1 is amplified by A1Q3 and applied to amplifier Q1. Resistor A1R12 in the emitter circuit of Q1 is used as the current sensing device for overload protection. When the current through A1R12 becomes excessive, a more positive voltage will be applied to pin 1 of A1U1 by voltage divider A1R13 and A1R14. The voltage sensed at pin 1 of A1U1 causes the output voltage of the circuit to be reduced to a safe level. Removal of the overload condition will allow the output voltage to return to the normal level. The reference feedback voltage to pin 6 of A1U1 is adjustable by variable resistor A1R16, allowing the output voltage of the -12 volt circuit to be adjusted.

3-35. **+12 VOLT CIRCUIT.** The $+12$ volt circuit is similar to the -12 volt circuit in that an integrated circuit is used for voltage regulation and foldback current limiting is used for overload protection. The $+12$ volt circuit, however, uses a center-tapped rectifier to provide the dc voltage. Rectifiers A1CR11 and A1CR12 convert ac voltage from one set of secondary windings on transformer T1 to an unregulated dc supply. The unregulated voltage is applied to pin 3 of A1U2 and the regulated output is applied to pin 8 of A1U2. The booster output at pin 2 of A1U2 is amplified by A1Q8 and two emitter-follower amplifiers, Q9 and Q10 to give the output the desired gain. Resistor A1R54 is used as the sensing device for overload protection, and the combination of A1R54, A1R55, and

A1R56 provide the voltage to pin 1 of A1U2 that will cut off the $+12$ volt supply during an overload condition. A reference feedback voltage to pin 6 of A1U2 is adjustable by variable resistor A1R52 to allow adjustment of the $+12$ volt regulated output.

3-36. **-45 VOLT CIRCUIT.** Full-wave bridge rectifier A1CR6 through A1CR9 converts ac voltage from one set of secondary windings on transformer T1 to provide a -45 volt dc supply at pin U of power supply PCA A1. Current limiting is used to provide overload protection in the circuit. Regulation is provided by utilizing a differential amplifier which compares the -45 volt output with a regulated -12 volt dc reference voltage from the -12 volt circuit. The voltage developed at the junction of A1R25 and A1R26 is applied to the base of A1Q4 and -12 volts is applied through A1R30 to the base of A1Q5, the other half of the differential amplifier. Resistor A1R30 matches the source impedance of each side of the differential amplifier. The output of the differential amplifier at the collector of A1Q5 is amplified by emitter-followers A1Q7 and Q2. The output current of the -45 volt circuit passes through resistor A1R35, which is used as the sensing device for overload protection. When the voltage across A1R35 becomes excessive, the voltage developed at the base of A1Q6 by voltage divider A1R36 and A1R37 turns on A1Q6. The collector voltage of A1Q6 then starts to go in the negative direction, causing A1Q7 to reduce the drive on Q2. Emitter-follower Q2 then begins to turn off, cutting off the -45 volt output until the current through A1R35 is restored to normal.

3-37. **-5 VOLT CIRCUIT.** The -5 volt circuit uses the -12 volt supply as a current source and a zener diode as a shunt voltage regulator. The -5 volt output is applied to pins K and 9 of power supply PCA A1. Load current in the circuit is limited by A1R18 and regulation is provided by breakdown diode A1CR5.

3-38. A $+22.3$ volt dc is developed across resistor A1R58 to enable the brake and clutch in the control circuitry to energize rapidly.

4-1. INTRODUCTION.

4-2. This section contains information and instructions necessary for maintenance, troubleshooting, and repair of the tape reader.

4-3. PREVENTIVE MAINTENANCE.

4-4. The tape reader is designed for a minimum of maintenance. Table 4-1 lists the schedules for periodic inspection, cleaning, and lubrication of the unit.

Table 4-1. Preventive Maintenance Schedule

| Routine | Schedule |
|------------------------------|-----------|
| Inspection (paragraph 4-5) | Monthly |
| Cleaning (paragraph 4-7) | Weekly |
| Lubrication (paragraph 4-11) | Quarterly |

4-5. INSPECTION.

4-6. The tape reader should be periodically inspected for signs of mechanical and electrical defects. Electronic components that show signs of overheating, leakage, frayed insulation, and other signs of deterioration should be checked and a thorough investigation of the associated circuitry should be made to verify proper operation. Mechanical parts should be inspected for excessive wear, looseness, misalignment, corrosion, and other signs of deterioration.

4-7. CLEANING.

4-8. The tape reader should be kept free of dust, moisture, grease and foreign matter to ensure trouble-free operation. A dry, clean cloth, a soft-bristle brush, or a cloth saturated with Freon TF or a similar solvent may be used.

WARNING

This unit has dangerous line voltage present at various points within the chassis. Use extreme caution when working on the unit with the cover removed, or serious injury or death to personnel may result.

4-9. It is especially important that the area around read head be kept clean. Check and clean the glass covering the phototransistors. The plastic-covered wire foot that holds the tape flat against the read head may have to be removed to perform this operation. Accumulated lint around the

read head can cause errors in readout. A soft-bristle brush, a cotton swab, Freon TF, and compressed air can be used to clean the read head.

4-10. The capstan and pinch roller should be cleaned with a cloth saturated with Freon TF or a similar solvent to remove any accumulation of contaminated material and capstan glaze. It may be necessary to use a light abrasive, such as an ink eraser, to remove the capstan glaze.

4-11. LUBRICATION.

4-12. The tape drive motor has an oil wick located on the back end of the motor housing. This should be kept saturated with oil. If wick appears to be drying, oil with 2 or 3 drops of a light (20 weight) machine oil. Wipe all excess oil from the housing with a soft cloth.

Note: If the tape reader is being operated in extreme environmental temperature (hot or cold), the motor may require more frequent oiling than the schedule indicates. When first operating the unit, check the oil wicks frequently to determine a suitable interval for the particular environment.

4-13. All other mechanical parts on the unit are either permanently oiled during manufacture or are of a synthetic material that does not require lubrication.

4-14. ADJUSTMENT PROCEDURES.

4-15. The following paragraphs contain mechanical and electrical adjustment procedures for the tape reader. These procedures should be performed whenever parts are replaced that may affect adjustment or whenever the unit is suspected to be out of adjustment for any reason.

WARNING

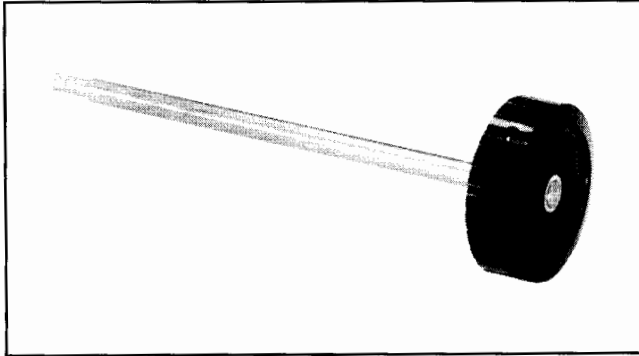
This unit has dangerous line voltage present at various points within the chassis. Use extreme caution when working on the unit with the cover removed, or serious injury or death to personnel may result.

4-16. CLUTCH ADJUSTMENT.

4-17. The clutch should be adjusted any time a new clutch or any part that may affect clutch alignment has been replaced. Failure to properly align and adjust the

clutch will result in early clutch failure. A clutch alignment tool (part no. 02748-2008), is required for proper clutch alignment. The tool is shown in figure 4-1. To adjust the clutch, proceed as follows:

- a. With a feeler gauge, check clutch gap and adjust, if necessary, for a 0.010 ± 0.005 -inch gap. Adjust gap by loosening screw in clutch plate, setting clutch plate on capstan shaft for proper clearance, and tightening screw in clutch plate. (See figure 4-2.)

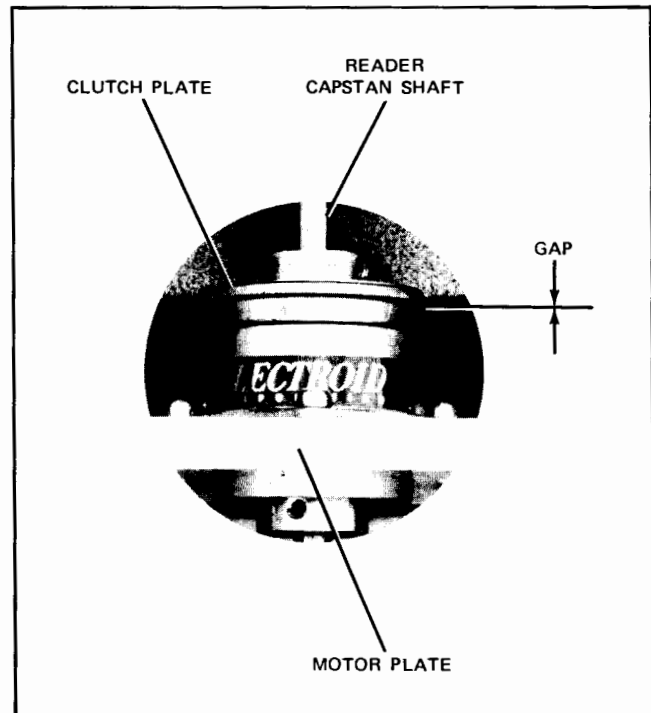


2227-9

Figure 4-1. Clutch Alignment Tool

- b. Press POWER switch on.
- c. Press and hold MANUAL ADVANCE switch and listen for excessive clutch noise. Press MANUAL ADVANCE switch several times to seat clutch in different positions and listen for clutch noise in each position. If excessive noise is present, recheck clutch gap and then proceed to step d; if there is not excessive noise, adjustment procedure is complete.
- d. Remove drive capstan shaft and clutch plate from tape reader.
- e. Slide clutch alignment tool into drive capstan hole. Tool should slide easily into motor-end of clutch assembly without hanging up on clutch hub. If tool does not enter smoothly, loosen the four socket-head cap screws and washers that secure motor plate assembly to bearing carrier and move motor plate as necessary for proper alignment.
- f. Tighten the four socket-head cap screws (without washers). Verify proper alignment with clutch alignment tool. Remove clutch alignment tool.
- g. Remove one socket-head cap screw at a time and replace washers, making certain that each screw is tightened before removing next screw.
- h. Verify proper alignment with clutch alignment tool. If clutch is not properly aligned, repeat steps e through g.
- i. Replace capstan shaft and clutch plate, setting clutch gap for 0.010 ± 0.005 -inch.
- j. Repeat steps b and c.

4-2



2227-10

Figure 4-2. Clutch Adjustment

4-18. PINCH ROLLER ADJUSTMENT.

4-19. The first part of the pinch roller adjustment procedure adjusts the force which the pinch roller exerts against the drive capstan. The last part of the procedure aligns the pinch roller with the drive capstan so that the pinch roller makes contact with the drive capstan along the entire length of the pinch roller. This procedure should be performed whenever parts are replaced that may affect the pinch roller spring tension or alignment, or anytime inspection indicates that adjustment is required. A spring scale with a resolution of 1 ounce is required to make the adjustment. To adjust the pinch roller, proceed as follows:

- a. On tape reader, place POWER switch on and press MANUAL ADVANCE switch. The pinch roller should be engaged against the drive capstan and rotating.
- b. With spring scale, measure the force exerted against the drive capstan by the pinch roller. Accomplish this by lifting the pinch roller away from the drive capstan until the pinch roller stops rotating. Lower the pinch roller against the drive capstan until the drive capstan just begins to rotate. The spring scale should indicate 14 to 18 ounces of force. If specified indication is not present, proceed to step c.
- c. To adjust pinch roller spring tension, remove top cover from the tape reader and bend spring bracket up or down with pliers to increase or decrease tension. Alternately check spring and bend spring bracket until desired results are obtained. If this adjustment does not

have sufficient range, it may be necessary to vertically reposition the pinch roller solenoid. After adjustment, check the solenoid action to ensure that solenoid bottoms out when energized.

- d. Manually activate the pinch roller and observe the contact surfaces between the pinch roller and the drive capstan. They must contact along the entire length of the pinch roller. It is permissible that the back of the pinch roller contact the drive capstan first. This will cause the tape to track properly against the back edge of the read head trough. It is not acceptable to have the front of the pinch roller contact the drive capstan first. If surfaces are mating properly, adjustment is complete. If not, proceed to step e.
- e. Disconnect power from unit. Remove side covers and top extrusion from unit. (Refer to parts location information in section V.)
- f. Loosen both the top and bottom setscrews in the block at the front panel end of the pinch roller arm mounting shaft.
- g. Reconnect power to unit and press POWER switch on.
- h. Manually actuate the pinch roller. If pinch roller makes contact at front end of capstan only, turn bottom setscrew in mounting shaft block in until the two surfaces are making proper contact. If contact is at back of capstan only, turn top setscrew in until contact is made along entire length of pinch roller. After setting pinch roller with one or the other of the two screws, turn the screw not used for the adjustment in until it is tight against the pinch roller mounting shaft and locks the adjustment.
- i. Repeat step h until pinch roller and drive capstan are in contact along entire length of pinch roller.

4-20. POWER SUPPLY PCA A1 ADJUSTMENT.

4-21. The following paragraphs provide a procedure for adjusting the ± 12 volt variable resistors on power supply PCA A1. This procedure should be performed whenever A1 is replaced or whenever parts are replaced that may affect the ± 12 volt output levels. The only equipment necessary to perform this adjustment is an HP 427A Voltmeter, or equivalent. To adjust A1, proceed as follows:

WARNING

This unit has dangerous line voltage present at various points within the chassis. Use extreme caution when working on the unit with the cover removed, or serious injury or death to personnel may result.

- a. Remove top cover from unit.
- b. Extend A1 with PCA extender (part no. 02758-6017).
- c. Press POWER switch on unit on. Press READ switch.
- d. Connect voltmeter between pin B on A1 and chassis.
- e. Adjust variable resistor A1R52 until voltmeter indicates $+12 \pm 0.1$ volts dc.
- f. Connect voltmeter between pin AA on A1 and chassis.
- g. Adjust variable resistor A1R16 until voltmeter indicates -12 ± 0.1 volts dc.

4-22. READ HEAD ASSEMBLY A5 ADJUSTMENT.

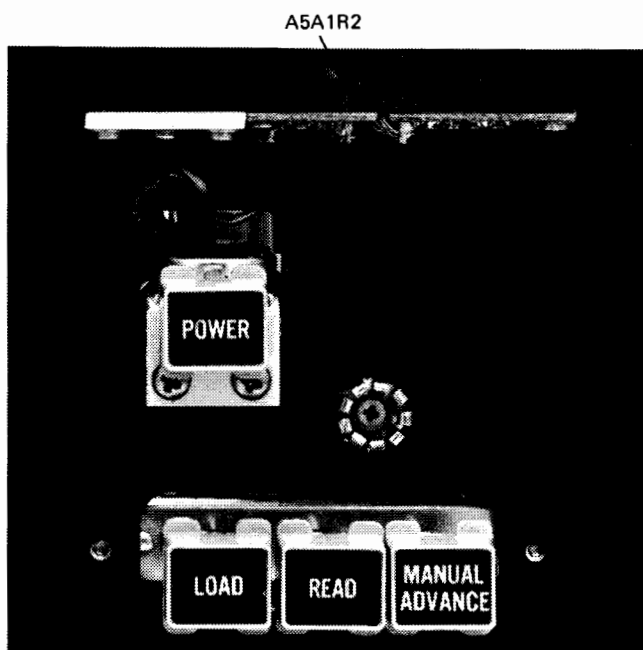
4-23. The following steps provide a procedure for adjusting variable resistors A5A1R2 and A5R13 on read head assembly A5. Variable resistor A5A1R2 determines the threshold level for the read head phototransistors, and A5R13 controls lamp intensity. If any of the following adjustment procedures cannot be carried out due to a unit malfunction, refer to the troubleshooting information in paragraph 4-26.

4-24. The following test equipment (or equivalent) is required for the adjustment procedure:

- a. HP 427A Voltmeter.
- b. HP 180A Oscilloscope.
- c. Tape loop with alternately punched ones and zeros.

4-25. To adjust the read head assembly reference voltage and lamp intensity, proceed as follows:

- a. Set tape reader POWER switch off. Remove control panel from front of unit by pulling control panel straight out from unit front panel. (See figure 5-2.)
- b. Remove Pozidriv screw that secures read head assembly to unit front panel. Pull read head assembly straight out from front panel.
- c. Loosen screw inside read head assembly that secures lamp cover and lift lamp cover off read head. Temporarily reinstall read head assembly by plugging assembly into connector XA5 on unit front panel.
- d. Set A5A1R2 (see figure 4-3) fully clockwise (off-bias threshold) and set A5R13 (figure 5-2, at the top of item 11) fully counterclockwise (maximum lamp intensity). After making certain that lamp assembly is in place in read head assembly, press POWER and READ switches on.
- e. Connect voltmeter to feedhole output (J2-FF) on rear of tape reader and observe voltage reading.



2227-11

Figure 4-3. Phototransistor Reference-Voltage Variable Resistor Location

- (1) If voltmeter is at $+12 \pm 0.5$ volts dc (light absent), rotate A5A1R2 counterclockwise just enough to cause the voltage reading to go to $0, +0.5 - 0$, volts dc (light present); then proceed to step f.
- (2) If voltmeter is at $0, +0.5 - 0$, volts dc, momentarily interrupt light path to feedhold phototransistor with a piece of opaque paper. The voltmeter should indicate $+12 \pm 0.5$ volts dc while light path is interrupted. If voltmeter remains at $+12 \pm 0.5$ volts dc after restoring light path, rotate A5A1R2 counterclockwise just enough to cause the voltage reading to go to $0, +5 - 0$, volts dc; then proceed to step f. If voltmeter returns to $0, +0.5 - 0$, volts dc (light too bright) after restoring light path, proceed to sub-step (3) below.
- (3) Turn A5R13 clockwise until voltmeter indicates $+12 \pm 0.5$ volts dc. Turn A5A1R2 counterclockwise just enough to cause the voltage reading to go to $0, +0.5 - 0$, volts dc. Proceed to step f.

Note: The connector pins on A5 are designated A through N (omitting G and I) on the underside of the connector and 1 through 12 on the topside of the connector. The first and last pins are marked on the male connector. Remove the read head and become familiar with the pin numbering system before performing the procedure in step f below.

- f. With voltmeter, measure and record voltage at A5, pin F. The voltage should be at least $+5$ volts dc. If voltage is low, check for dirt or obstruction in light

path, improperly positioned lamp, and a dim lamp. If any corrections to the read head are made, repeat adjustment procedure from step a.

- g. Adjust A5A1R2 until voltage at A5, pin F is approximately two-thirds the value measured in step f. Under this condition, all phototransistors should be able to detect light present.
 - h. Measure voltage at connector J2, pins B, F, L, R, V, Z, D and J, to ascertain that all pins indicate that light is detected. The voltage at each pin should be $0, +0.5 - 0$, volts dc. If any output is not at $0, +0.5 - 0$, volts dc, check for dirt or obstruction in light path, improperly positioned lamps, and dim lamps. If any corrections are made, return to step f.
 - i. Connect voltmeter to A5, pin F and adjust A5A1R2 until voltmeter indication is approximately one-half of the reading in step f. Under this condition, all phototransistors should be able to detect the absence of light.
 - j. To ensure that light remains undetected, obstruct light path to each phototransistor on the read head assembly. The corresponding data or feedhole output on connector J2 should go to $+12 \pm 0.5$ volts dc as the respective light paths are interrupted (J2, pins B, F, L, R, V, Z, d, j, and FF).
- Note: The light holes in the read head correspond to the connector pins on J2 as follows (starting from the front of the read head): J2-j, d, Z, V, R, FF, L, F, and B.
- k. Prior to loading tape in read head trough, measure the gap between the tape guide wire and glass cover to ensure that the gap width is between 0.008 and 0.020 inch. Since a metal feeler gauge will not fit into the aperture, make a feeler gauge by folding several layers of paper tape (nominal thickness 0.004 inch). Adjust if necessary by slightly bending the tape guide wire until the specified opening is achieved.
 - l. Place a loop of tape punched with alternate ones and zeros in the tape reader. Press MANUAL ADVANCE.
 - m. Set oscilloscope controls as follows:

| CONTROL | SETTING |
|-----------------------|------------|
| SWEEP TIME | .2 MSEC/CM |
| TRIGGER SLOPE | — |
| SWEEP MODE | FREE RUN |
| TRIGGER SOURCE | INT. |
| HORIZONTAL DISPLAY | X1 |
| CHANNEL A INPUT | DC |
| CHANNEL A SENSITIVITY | .5 V/CM |

Note: When using the oscilloscope to measure waveforms in the following steps, ignore variations caused by the splice in the tape loop.

- n. Connect INPUT of oscilloscope to data output pin J2-B on tape reader. Adjust TRIGGER LEVEL on oscilloscope to obtain a stable trace. Measure width of negative-going pulse (this is the on-time for the data channel). The pulse width should be at least 1.1 milliseconds (1.32 milliseconds with option 001).
- o. Repeat step n for each data channel (J2, pins F, L, R, V, Z, d, and j).
- p. Connect oscilloscope probe to pin J2-FF at set TRIGGER SLOPE on oscilloscope to (-). Measure width of negative-going pulse (this is the feedhole duration). The pulse width should be at least 650 microseconds (780 microseconds with option 001).
- q. Connect oscilloscope TRIG INPUT to data output pin J2-B on tape reader. Set oscilloscope controls as follows:

| CONTROL | SETTING |
|-----------------------|-------------|
| SWEEP TIME | 100 MSEC/CM |
| TRIGGER SLOPE | — |
| SWEEP MODE | PRESET |
| TRIGGER SOURCE | EXT. AC |
| HORIZONTAL DISPLAY | X1 |
| CHANNEL A INPUT | DC |
| CHANNEL A SENSITIVITY | .5 V/CM |

- r. Adjust oscilloscope TRIGGER LEVEL to obtain a stable trace, and connect INPUT of oscilloscope to pin J2-FF on tape reader.
- s. Observe delay from arrival of data to arrival of feedhole signal. Nominal delay is 325 microseconds and minimum delay is 100 microseconds. (See figure 3-2.) (With option 001 nominal delay is 390 microseconds and minimum delay is 120 microseconds.)
- t. Repeat steps p, q and s for each data output (j2-F, L, R, V, Z, d, and j).

Note: If the foregoing read head adjustment procedure cannot be properly completed without difficulty, it may be necessary to replace the read head assembly or alter the final setting of A5A1R2 slightly to optimize the unit performance.

4-26. TROUBLESHOOTING.

4-27. Troubleshooting information for the tape reader consists of a troubleshooting flowchart, checkout procedures, and a logic diagram. When troubleshooting the

tape reader perform steps A through C on the flowchart (figure 4-5) to isolate the problem to a particular assembly. Then, check the assembly by referring to the appropriate checkout procedure referenced on the flowchart. Checkout procedures in the following paragraphs need only be performed when directly referenced by a step on the flowchart.

WARNING

This unit has dangerous line voltage present at various points within the chassis. Use extreme caution when working on the unit with the cover removed, or serious injury or death to personnel may result.

4-28. POWER SUPPLY PCA A1 CHECKOUT.

4-29. Power supply PCA A1 can be checked by monitoring the +12 volts dc, -12 volt dc, -45 volts dc, and -5 volt dc outputs while varying the ac line voltage to ensure that the outputs remain within tolerance. Test equipment required is as follows (or equivalent):

- a. Variable AC Transformer (102 to 128 volts ac output).
- b. HP 427A Voltmeter.
- c. HP 180A Oscilloscope.

4-30. To check A1, proceed as follows:

- a. Remove top cover from unit. Extend A1 with PCA extender.
- b. Adjust variable transformer for 115 volts ac output and connect to ac input of tape reader.
- c. Press POWER switch on.
- d. Press READ switch. Use voltmeter to measure output voltage and oscilloscope to measure ripple of +12 volt circuit as listed in step 1 of table 4-2 while varying line voltage from 102 to 128 volts ac.
- e. Use voltmeter to measure output voltage and oscilloscope to measure ripple of -12 volt circuit as listed in step 2 of table 4-2 while varying line voltage from 102 to 128 volts ac.
- f. Use voltmeter to measure output voltage and oscilloscope to measure ripple of -45 volt circuit as listed in step 3 of table 4-2 while varying line voltage from 102 to 128 volts ac.
- g. Use voltmeter to measure output voltage of -5 volt circuit as listed in step 4 of table 4-2 while varying line voltage from 102 to 128 volts ac.
- h. If A1 or parts on A1 are replaced, perform adjustment procedure described in paragraph 4-20.

Table 4-2. Power Supply PCA A1 Checkout

| Step | Measure At A1, Pin | Output Voltage (DC) | Maximum Ripple (MV P-P) | If Indication Is Abnormal |
|------|--------------------|---------------------|-------------------------|--|
| 1 | B | $+12 \pm 0.1$ | 71 | Check A1CR11, A1CR12, A1Q8, Q9, Q10, A1U2, and A1R52 if voltage is not within tolerance. Check C23 if maximum allowable ripple is being exceeded. If voltage oscillates, check C22. Refer to voltage readings on schematic diagram, figure 4-10. |
| 2 | 24 | -12 ± 0.1 | 71 | Check A1CR1 thru A1CR4, A1Q3, Q1, A1U1, and A1R16 if voltage is not within tolerance. Check C5 if maximum allowable ripple is being exceeded. If voltage oscillates, check C6. Refer to voltage readings on schematic diagram, figure 4-10. |
| 3 | U | -45 ± 2 | 71 | Check A1CR6 thru A1CR9, A1Q4 thru A1Q7, and Q2 if voltage is not within tolerance. Check C3 if maximum allowable ripple is being exceeded. If voltage oscillates, check C4. Refer to voltage readings on schematic diagram, figure 4-10. |
| 4 | K | -5 ± 0.5 | — | Check A1CR5 and A1R18 if voltage is not within tolerance. Refer to voltage readings on schematic diagram, figure 4-10. |

4-31. OPERATIONAL CHECKOUT.

4-32. The operational checkout is performed by applying power to the unit, setting switches and input commands for the desired mode of operation as listed in table 4-3, and verifying that the operating conditions of the tape reader agree with the conditions listed in the second half of table 4-3 for each respective operating mode.

4-33. CONTROL PCA A2 CHECKOUT.

4-34. If control PCA A2 is defective, a malfunction will generally be obvious during the operational check in paragraph 4-31. Malfunctions associated with A2 can be traced to defective components by referring to the logic diagram (figure 4-6) and the schematic diagram (figure 4-9). Trace signal flow through the logic diagram, checking for signals that should be present for a given mode of operation and isolating improper signal interruption to faulty components.

4-35. MECHANICAL CHECKOUT.

4-36. The steps below check several possible sources of mechanical trouble in the tape reader. If the unit is not operating properly and the control circuitry (Control PCA A2) has been checked and found to be functioning properly, the trouble may be traced to one or more of the following mechanical troubles. Replace any parts that are found to be defective. (Refer to removal and replacement procedures, paragraph 4-42.) Perform the mechanical checkout as follows:

- a. Perform preventive maintenance procedures described in paragraph 4-3.
- b. Remove top cover from unit.
- c. Operate unit and listen for excessive bearing or clutch noise. (Refer to paragraph 4-16 for clutch adjustment.)
- d. Check roller surfaces for excessive wear.
- e. Check mating roller surfaces during operation to ensure that there are no gaps in contact area between the two roller surfaces. (Refer to paragraph 4-18 for pinch roller adjustment.)
- f. Check pinch roller tension. (Refer to paragraph 4-18 for pinch roller adjustment.)
- g. Turn rotating parts by hand, with no power applied, to ensure that parts turn freely (no binding).
- h. Check for cracked, broken, or loose parts and any signs of unusual wear or corrosion.
- i. Check tape guide wire on read head assembly A5 for proper adjustment. (Refer to paragraph 4-25, step k.)
- j. Check tape tracking in continuous and start/stop modes. Tape should smoothly traverse read head with edge of tape tracking against the back edge of the trough. A large roll of tape may cause tape to wander away from the back edge of the trough. Under no conditions can tape be allowed to bounce off the front edge of read head trough.

Table 4-3. Operational Chart

| Mode of Operation | | Operating Conditions | | | |
|--|-----------------------|----------------------|-----------------------|---------------------|-------------------------|
| Switch Selected | Input Command (J2-AA) | Paper Brake | Reader Capstan Driven | Reader Pinch Roller | Feedhole Output (J2-FF) |
| None | — | On | No | Engaged | Inhibited |
| LOAD | — | Off | No | Released | Inhibited |
| READ | READ | Off | Yes | Engaged | Enabled |
| | READ | On | No | Engaged | Enabled |
| MANUAL ADVANCE | — | Off | Yes | Engaged | Inhibited |
| NOTE: $\overline{\text{READ}}$ indicates that a read command is present. READ indicates the absence of a read command. | | | | | |

4-37. READ HEAD ASSEMBLY A5 AND INTERFACE PCA A3 CHECKOUT.

Note: If read head assembly A5 is found to be defective during troubleshooting, the complete assembly may be replaced by a rebuilt assembly on an exchange basis by contacting a Hewlett-Packard Sales and Service Office.

4-38. Read head assembly A5 and interface PCA A3 may be checked by energizing the unit and interrupting the light path to the phototransistors on A5 while monitoring the output for each data channel at connector J2. In this manner, a malfunction may be isolated to a specific channel and components for the respective channel can then be checked. While performing this checkout procedure, refer to the logic diagram for the unit, figure 4-6. The only test equipment required is an HP 427A Voltmeter, or equivalent. To check A5 and A3, proceed as follows:

- Press LOAD switch. Press POWER switch on. All lamps on read head assembly A5 should light with approximately equal intensity.
- With voltmeter, measure voltage levels at pins of rear connector J2 with light path to phototransistors obstructed and then unobstructed as indicated in table 4-4.

Note: If a single phototransistor on A5A2 is defective, the complete read head assembly (A5) must be replaced.

- Press READ switch. With voltmeter, measure voltage levels at pin FF of connector J2 with light path to phototransistors obstructed and then unobstructed. Open reading should be 0, +0.5 -0, volts dc; closed reading should be +12 \pm 0.5 volts dc. If indication is abnormal, check A3Q10, A3Q11, A3Q12 and A3Q13.

Table 4-4. Read Head Assembly A5 and Interface PCA A3 Checkout

| Measure at Connector J2 Pin | Light Path to Phototransistors | Normal Indication (VDC) | If Indication is Abnormal |
|-----------------------------|--------------------------------|-------------------------|---------------------------|
| B | Clear | 0, +0.5 -0 | Check A3Q1. |
| | Blocked | +12 \pm 0.5 | |
| F | Clear | 0, +0.5 -0 | Check A3Q2. |
| | Blocked | +12 \pm 0.5 | |
| L | Clear | 0, +0.5 -0 | Check A3Q3. |
| | Blocked | +12 \pm 0.5 | |
| R | Clear | 0, +0.5 -0 | Check A3Q4. |
| | Blocked | +12 \pm 0.5 | |
| V | Clear | 0, +0.5 -0 | Check A3Q5. |
| | Blocked | +12 \pm 0.5 | |
| Z | Clear | 0, +0.5 -0 | Check A3Q6. |
| | Blocked | +12 \pm 0.5 | |
| d | Clear | 0, +0.5 -0 | Check A3Q7. |
| | Blocked | +12 \pm 0.5 | |
| j | Clear | 0, +0.5 -0 | Check A3Q8. |
| | Blocked | +12 \pm 0.5 | |

- With a jumper wire, apply chassis potential to pin J2-AA. Use voltmeter to measure voltage at pin Z of A3. Voltmeter should indicate +12 \pm 0.5 volts dc. Remove chassis connection at pin J2-AA. Voltmeter should now indicate 0, +0.5 -0, volts dc. If indication is abnormal, check A3Q9.

4-39. PUNCHED TAPE CHECKOUT.

4-40. The tape reader performs satisfactorily with a wide variety of punched tapes. However, tape transmissivity must be less than 60 percent and the tape must also be punched within the tolerances shown in figure 4-4. Tape tolerances can easily be checked accurately by using tape registration template (part no. 1535-0268). This template measures the longitudinal and lateral registration of the tape.

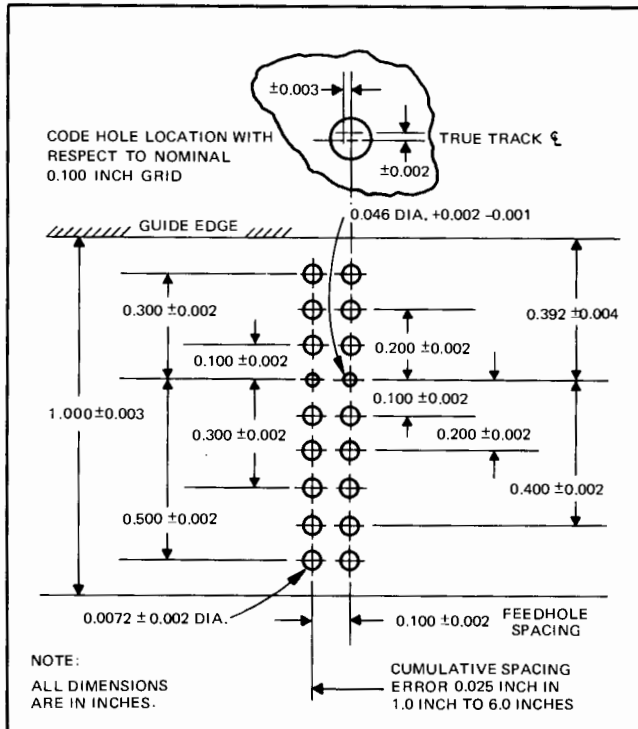


Figure 4-4. Punched Tape Specifications

4-41. The condition of the tape can cause serious difficulty in the operation of the unit. Some of the more common tape reader malfunctions can often be traced to the condition of the punched tape being read, especially if errors in readout are being obtained. Faulty conditions to look for when checking tape are as follows:

- a. **Pulled Sprocket Holes:** Some takes have an occasional elongated sprocket hole. This is usually caused by a maladjusted tape punch or an incorrectly loaded supply reel on the punch. If the sprocket holes arrive too soon because of this, the data holes may be completely ignored by the tape reader.

- b. **Chad in Tape:** Chad fits tightly in tape holes and may cause misreading of the tape. Tape should never be fed from a chad box.
- c. **Lint on Tape:** Lint on a tape can accumulate under the tape reader lamp and block off the light. Tapes and their containers should be kept clean.
- d. **Ragged Edges:** A code hole that has been torn, leaving ragged edges, will normally be read correctly. But the bit of paper that folds back and covers the next hole may cause the following character to be misread.
- e. **Oil Spots:** Normal oil-impregnated tapes should not affect unit operation, but oil from other sources can. Lubricating oil may even bleach the color from the tape. Oil contamination is usually the result of allowing tape to stand for long periods in the head or tape holder of a tape punch.
- f. **Light Spots:** Light spots are imperfections in the paper created during paper pulp processing.
- g. **Static:** Tape containing a static charge will cause errors in readout by either inducing electrical noise, or by contaminating the read head area from dirt deposited by the tape. Static can be eliminated by humidifying the operating and storage environment, or by treating the tape with an antistatic spray.

4-42. REMOVAL AND REPLACEMENT.

4-43. When disassembling the tape reader to replace parts, refer to the parts location diagrams in section V of this manual. Remove parts in accordance with the appropriate portion of the exploded view and replace in the reverse order of disassembly. Refer to the index numbers for order of disassembly.

4-44. ILLUSTRATIONS.

4-45. The following illustrations include a logic diagram, schematic diagrams, printed-circuit assembly parts location drawings, and wiring terminal location diagram for the tape reader. Parts lists for each PCA are located adjacent to the respective schematic diagram. Also included in section IV is Table 4-8 the Point-to-Point Wiring List.

Table 4-5. Interface PCA A3 (02748-60035), Replaceable Parts

| Reference Designation | HP Part Number | Qty | Description | Mfr Code | Mfr Part Number |
|-----------------------|----------------|-----|-----------------------------------|----------|--------------------|
| A3 | 02748-60035 | 1 | INTERFACE PCA | 50438 | 02748-60035 |
| A3C1 | 0160-2204 | 10 | C:FxD MICA 100PF 5% | 72136 | RDM15F101J3C |
| A3C2 | 0160-0300 | 1 | C:FxD MY 0.0027 UF 200VDCW | 56289 | 192P27292-PTS |
| A3C3 | 0140-0200 | 6 | C:FxD MICA 390 PF 5% | 72136 | RDM15F391-J3C |
| A3C4 | 0160-2204 | | C:FxD MICA 100PF 5% | 72136 | RDM15F101J3C |
| A3C5 | 0160-2204 | | C:FxD MICA 100PF 5% | 72136 | RDM15F101J3C |
| A3C6 | 0140-0208 | 1 | C:FxD MICA 680 PF 5% | 72136 | RDM15F681J3C |
| A3C7 | 0180-0100 | 1 | C:FxD ELECT 4.7 UF 10% 35VDCW | 56289 | 1500475X903582-DYS |
| A3C11 | 0160-2204 | | C:FxD MICA 100PF 5% | 72136 | RDM15F101J3C |
| A3C21 | 0160-2204 | | C:FxD MICA 100PF 5% | 72136 | RDM15F101J3C |
| A3C31 | 0160-2204 | | C:FxD MICA 100PF 5% | 72136 | RDM15F101J3C |
| A3C41 | 0160-2204 | | C:FxD MICA 100PF 5% | 72136 | RDM15F101J3C |
| A3C51 | 0160-2204 | | C:FxD MICA 100PF 5% | 72136 | RDM15F101J3C |
| A3C61 | 0160-2204 | | C:FxD MICA 100PF 5% | 72136 | RDM15F101J3C |
| A3C71 | 0160-2204 | | C:FxD MICA 100PF 5% | 72136 | RDM15F101J3C |
| A3CR1 | 1901-0081 | 23 | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR2 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR11 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR12 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR21 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR22 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR31 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR32 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR41 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR42 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR51 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR52 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR61 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR62 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR71 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR72 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR81 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR82 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR91 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR92 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR93 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR94 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3CR95 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A3Q1 | | | THRU | | |
| A3Q19 | 1854-0071 | 19 | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A3R1 | 0698-3136 | 12 | R:FxD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |
| A3R2 | 0698-3156 | 13 | R:FxD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R3 | 0757-0465 | 13 | R:FxD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R6 | 0683-1035 | 11 | R:FxD COMP 10K OHM 5% 1/4W | 01121 | C8 1035 |
| A3R11 | 0698-3136 | | R:FxD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |
| A3R12 | 0698-3156 | | R:FxD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R13 | 0757-0465 | | R:FxD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R16 | 0683-1035 | | R:FxD COMP 10K OHM 5% 1/4W | 01121 | C8 1035 |
| A3R21 | 0698-3136 | | R:FxD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |
| A3R22 | 0698-3156 | | R:FxD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R23 | 0757-0465 | | R:FxD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R26 | 0683-1035 | | R:FxD COMP 10K OHM 5% 1/4W | 01121 | C8 1035 |
| A3R31 | 0698-3136 | | R:FxD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |
| A3R32 | 0698-3156 | | R:FxD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R33 | 0757-0465 | | R:FxD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R36 | 0683-1035 | | R:FxD COMP 10K OHM 5% 1/4W | 01121 | C8 1035 |
| A3R41 | 0698-3136 | | R:FxD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |
| A3R42 | 0698-3156 | | R:FxD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R43 | 0757-0465 | | R:FxD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R46 | 0683-1035 | | R:FxD COMP 10K OHM 5% 1/4W | 01121 | C8 1035 |
| A3R51 | 0698-3136 | | R:FxD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |
| A3R52 | 0698-3156 | | R:FxD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R53 | 0757-0465 | | R:FxD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R56 | 0683-1035 | | R:FxD COMP 10K OHM 5% 1/4W | 01121 | C8 1035 |
| A3R61 | 0698-3136 | | R:FxD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |
| A3R62 | 0698-3156 | | R:FxD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R63 | 0757-0465 | | R:FxD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R66 | 0683-1035 | | R:FxD COMP 10K OHM 5% 1/4W | 01121 | C8 1035 |
| A3R71 | 0698-3136 | | R:FxD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |
| A3R72 | 0698-3156 | | R:FxD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R73 | 0757-0465 | | R:FxD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R76 | 0683-1035 | | R:FxD COMP 10K OHM 5% 1/4W | 01121 | C8 1035 |
| A3R80 | 0757-0338 | 1 | R:FxD MET FLM 1.00K OHM 1% 1/4W | 28480 | 0757-0338 |
| A3R81 | 0757-0438 | 2 | R:FxD MET FLM 5.11K OHM 1% 1/8W | 28480 | 0757-0438 |
| A3R83 | 0757-0438 | | R:FxD MET FLM 5.11K OHM 1% 1/8W | 28480 | 0757-0438 |

See introduction to section V for ordering information

Table 4-5. Interface PCA A3 (02748-60035), Replaceable Parts (Continued)

| Reference Designation | HP Part Number | Qty | Description | Mfr Code | Mfr Part Number |
|-----------------------|----------------|-----|---------------------------------|----------|-----------------|
| A3R85 | 0757-0465 | 1 | R:FXD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R90 | 0698-0083 | 2 | R:FXD MET FLM 1.96K OHM 1% 1/8W | 28480 | 0698-0083 |
| A3R91 | 0757-0280 | 2 | R:FXD MET FLM 1K OHM 1% 1/8W | 28480 | 0757-0280 |
| A3R92 | 0757-0317 | 1 | R:FXD MET FLM 1.33K OHM 1% 1/8W | 28480 | 0757-0317 |
| A3R93 | 0698-3136 | | R:FXD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |
| A3R94 | 0698-3156 | | R:FXD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R95 | 0683-1035 | | R:FXD COMP 10K OHM 5% 1/4W | 01121 | CB 1035 |
| A3R96 | 0698-3156 | | R:FXD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R97 | 0698-3444 | 1 | R:FXD MET FLM 316 OHM 1% 1/8W | 28480 | 0698-3444 |
| A3R98 | 0757-0428 | 1 | R:FXD MET FLM 1.62K OHM 1% 1/8W | 28480 | 0757-0428 |
| A3R99 | 0698-3152 | 1 | R:FXD MET FLM 3.48K OHM 1% 1/8W | 28480 | 0698-3152 |
| A3R100 | 0698-3159 | 1 | R:FXD MET FLM 26.1K OHM 1% 1/8W | 28480 | 0698-3159 |
| A3R102 | 0757-0470 | 1 | R:FXD MET FLM 162K OHM 1% 1/8W | 28480 | 0757-0470 |
| A3R103 | 0698-3266 | 1 | R:FXD MET FLM 237K OHM 1% 1/8W | 28480 | 0698-3266 |
| A3R104 | 0757-0465 | | R:FXD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R105 | 0698-0083 | | R:FXD MET FLM 1.96K OHM 1% 1/8W | 28480 | 0698-0083 |
| A3R106 | 0757-0280 | | R:FXD MET FLM 1K OHM 1% 1/8W | 28480 | 0757-0280 |
| A3R107 | 0683-1035 | | R:FXD COMP 10K OHM 5% 1/4W | 01121 | CB 1035 |
| A3R108 | 0757-0460 | 2 | R:FXD MET FLM 61.9K OHM 1% 1/8W | 28480 | 0757-0460 |
| A3R109 | 0757-0446 | 2 | R:FXD MET FLM 15.0K OHM 1% 1/8W | 28480 | 0757-0446 |
| A3R110 | 0757-0443 | 1 | R:FXD MET FLM 11.0K OHM 1% 1/8W | 28480 | 0757-0443 |
| A3R111 | 0757-0460 | | R:FXD MET FLM 61.9K OHM 1% 1/8W | 28480 | 0757-0460 |
| A3R112 | 0757-0446 | | R:FXD MET FLM 15.0K OHM 1% 1/8W | 28480 | 0757-0446 |
| A3R113 | 0683-1035 | | R:FXD COMP 10K OHM 5% 1/4W | 01121 | CB 1035 |
| A3R114 | 0757-0465 | | R:FXD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R115 | 0698-3156 | | R:FXD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R116 | 0698-3136 | | R:FXD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |
| A3R117 | 0757-0465 | | R:FXD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R118 | 0698-3156 | | R:FXD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R119 | 0698-3136 | | R:FXD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |
| A3R120 | 0757-0465 | | R:FXD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A3R121 | 0698-3156 | | R:FXD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A3R122 | 0698-3136 | | R:FXD MET FLM 17.8K OHM 1% 1/8W | 28480 | 0698-3136 |

See introduction to section V for ordering information

Table 4-6. Control PCA A2 (02748-60034), Replaceable Parts

| Reference Designation | HP Part Number | Qty | Description | Mfr Code | Mfr Part Number |
|-----------------------|----------------|-----|--------------------------------------|----------|-------------------|
| A2 | 02748-60034 | 1 | CONTROL PCA | 50438 | 02748-60034 |
| A2C1 | 0180-0089 | 2 | C:FXD AL ELECT 10 UF +50-10% 150VDCW | 56289 | 30D106F150DD2-DSM |
| A2C2 | 0180-0089 | | C:FXD AL ELECT 10 UF +50-10% 150VDCW | 56289 | 30D106F150DD2-DSM |
| A2C3 | 0160-0167 | 1 | C:FXD MY .082 UF 10% 200VDCW | 56289 | 192P82392-PTS |
| A2C4 | 0160-2198 | 2 | C:FXD MICA 20 PF 5% | 72136 | RDNI5C200J3C |
| A2C5 | 0160-2198 | | C:FXD MICA 20 PF 5% | 2136 | RDNI5C200J3C |
| A2C6 | 0180-0229 | 1 | C:FXD ELECT 33 UF 10% 10VDCW | 8480 | 0180-0229 |
| A2CR1 | 1901-0049 | 1 | DIODE:SILICON 50PIV | 8480 | 1901-0049 |
| A2CR2 | 1901-0081 | 15 | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR3 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR4 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR5 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR7 | 1901-0416 | | DIODE:SILICON 200PIV 3A | 28480 | 1901-0416 |
| A2CR8 | 1901-0416 | | DIODE:SILICON 200PIV 3A | 28480 | 1901-0416 |
| A2CR9 | 1901-0416 | | DIODE:SILICON 200PIV 3A | 28480 | 1901-0416 |
| A2CP10 | 1901-0416 | | DIODE:SILICON 200PIV 3A | 28480 | 1901-0416 |
| A2CR11 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR12 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR13 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR14 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR15 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR16 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR17 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR18 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR19 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR20 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A2CR21 | 1901-0081 | | DIODE:SILICON 50 VOLTS WORKING | 07263 | FD1415 |
| A201 | 1854-0071 | 11 | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A202 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A203 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A204 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A205 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A206 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A207 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A208 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A209 | 1854-0246 | 2 | TSTR:SI NPN | 80131 | 2N3643 |
| A2010 | 1854-0246 | | TSTR:SI NPN | 80131 | 2N3643 |
| A2011 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A2012 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A2013 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A2R1 | 0757-0443 | 8 | R:FXD MET FLM 11.0K OHM 1% 1/8W | 28480 | 0757-0443 |
| A2R2 | 0757-0446 | 7 | R:FXD MET FLM 15.0K OHM 1% 1/8W | 28480 | 0757-0446 |
| A2R3 | 0757-0460 | 7 | R:FXD MET FLM 61.9K OHM 1% 1/8W | 28480 | 0757-0460 |
| A2R4 | 0757-0443 | | R:FXD MET FLM 11.0K OHM 1% 1/8W | 28480 | 0757-0443 |
| A2R5 | 0757-0446 | | R:FXD MET FLM 15.0K OHM 1% 1/8W | 28480 | 0757-0446 |
| A2R6 | 0757-0460 | | R:FXD MET FLM 61.9K OHM 1% 1/8W | 28480 | 0757-0460 |
| A2R7 | 0760-0024 | 1 | R:FXD MET OX 100 OHM 5% 1W | 28480 | 0760-0024 |
| A2R8 | 0698-3458 | 1 | R:FXD MET FLM 348K OHM 1% 1/8W | 28480 | 0698-3458 |
| A2R9 | 0698-3162 | 1 | R:FXD MET FLM 46.4K OHM 1% 1/8W | 28480 | 0698-3162 |
| A2R10 | 0757-0439 | 2 | R:FXD MET FLM 6.81K OHM 1% 1/8W | 28480 | 0757-0439 |
| A2R11 | 0757-0458 | 4 | R:FXD MET FLM 51.1K OHM 1% 1/8W | 28480 | 0757-0458 |
| A2R12 | 0757-0465 | 1 | R:FXD MET FLM 100K OHM 1% 1/8W | 28480 | 0757-0465 |
| A2R13 | 0757-0443 | | R:FXD MET FLM 11.0K OHM 1% 1/8W | 28480 | 0757-0443 |
| A2R14 | 0757-0446 | | R:FXD MET FLM 15.0K OHM 1% 1/8W | 28480 | 0757-0446 |
| A2R15 | 0757-0460 | | R:FXD MET FLM 61.9K OHM 1% 1/8W | 28480 | 0757-0460 |
| A2R16 | 0757-0443 | | R:FXD MET FLM 11.0K OHM 1% 1/8W | 28480 | 0757-0443 |
| A2R17 | 0757-0446 | | R:FXD MET FLM 15.0K OHM 1% 1/8W | 28480 | 0757-0446 |
| A2R18 | 0757-0460 | | R:FXD MET FLM 61.9K OHM 1% 1/8W | 28480 | 0757-0460 |
| A2R19 | 0764-0013 | 2 | R:FXD MET OX 56 OHM 5% 2W | 28480 | 0764-0013 |
| A2R20 | 0764-0013 | | R:FXD MET OX 56 OHM 5% 2W | 28480 | 0764-0013 |
| A2R21 | 0698-3156 | 1 | R:FXD MET FLM 14.7K OHM 1% 1/8W | 28480 | 0698-3156 |
| A2R22 | 0757-0438 | 1 | R:FXD MET FLM 5.11K OHM 1% 1/8W | 28480 | 0757-0438 |
| A2R23 | 0757-0458 | | R:FXD MET FLM 51.1K OHM 1% 1/8W | 28480 | 0757-0458 |
| A2R24 | 0698-3404 | 2 | R:FXD MET FLM 383 OHM 1% 1/2W | 28480 | 0698-3404 |
| A2R25 | 0698-3404 | | R:FXD MET FLM 383 OHM 1% 1/2W | 28480 | 0698-3404 |
| A2R26 | 0757-0458 | | R:FXD MET FLM 51.1K OHM 1% 1/8W | 28480 | 0757-0458 |
| A2R27 | 0757-0443 | | R:FXD MET FLM 11.0K OHM 1% 1/8W | 28480 | 0757-0443 |
| A2R28 | 0757-0446 | | R:FXD MET FLM 15.0K OHM 1% 1/8W | 28480 | 0757-0446 |
| A2R29 | 0757-0460 | | R:FXD MET FLM 61.9K OHM 1% 1/8W | 28480 | 0757-0460 |
| A2R30 | 0757-0280 | 1 | R:FXD MET FLM 1K OHM 1% 1/8W | 28480 | 0757-0280 |
| A2R31 | 0757-0439 | | R:FXD MET FLM 6.81K OHM 1% 1/8W | 28480 | 0757-0439 |
| A2R32 | 0757-0731 | 1 | R:FXD MET FLM 825 OHM 1% 1/4W | 28480 | 0757-0731 |
| A2R33 | 0757-0443 | | R:FXD MET FLM 11.0K OHM 1% 1/8W | 28480 | 0757-0443 |
| A2R34 | 0757-0446 | | R:FXD MET FLM 15.0K OHM 1% 1/8W | 28480 | 0757-0446 |
| A2R35 | 0757-0460 | | R:FXD MET FLM 61.9K OHM 1% 1/8W | 28480 | 0757-0460 |

See introduction to section V for ordering information

Table 4-6. Control PCA A2 (02748-60034), Replaceable Parts (Continued)

| Reference Designation | HP Part Number | Qty | Description | Mfr Code | Mfr Part Number |
|--|--|-----|--|--|--|
| A2R36 A2R37 A2R38 A2R39 A2R40 A2R41 | 0757-0460 0757-0443 0757-0446 0757-0443 0698-3136 0757-0458 | 1 | R:FXD MET FLM 61.9K OHM 1% 1/8W R:FXD MET FLM 11.0K OHM 1% 1/8W R:FXD MET FLM 15.0K OHM 1% 1/8W R:FXD MET FLM 11.0K OHM 1% 1/8W R:FXD MET FLM 17.8K OHM 1% 1/8W R:FXD MET FLM 51.1K OHM 1% 1/8W | 28480 28480 28480 28480 28480 28480 | 0757-0460 0757-0443 0757-0446 0757-0443 0698-3136 0757-0458 |

See introduction to section V for ordering information

Table 4-7. Power Supply PCA A1 (02758-6004), Replaceable Parts

| Reference Designation | HP Part Number | Qty | Description | Mfr Code | Mfr Part Number |
|-----------------------|----------------|-----|--------------------------------------|----------|----------------------|
| A1 | 02758-6004 | 1 | POWER SUPPLY PCA | 28480 | 02758-6004 |
| A1C10 | 0160-2307 | 2 | C:FXD MICA 47 PF 5% | 28480 | 0160-2307 |
| A1C11 | 0180-0291 | 2 | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 1500105X9035A2-DYS |
| A1C12 | 0160-2055 | 1 | C:FXD CER 0.01 UF +80-20% 100VOCW | 56289 | C023F101F103Z522-CDH |
| A1C20 | 0160-2307 | | C:FXD MICA 47 PF 5% | 28480 | 0160-2307 |
| A1C21 | 0180-0291 | | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 1500105X9035A2-DYS |
| A1CR1 | 1901-0200 | 10 | DIODE:SI 3 A 100 PRRV | 28480 | 1901-0200 |
| A1CR2 | 1901-0200 | | DIODE:SI 3 A 100 PRRV | 28480 | 1901-0200 |
| A1CR3 | 1901-0200 | | DIODE:SI 3 A 100 PRRV | 28480 | 1901-0200 |
| A1CR4 | 1901-0200 | | DIODE:SI 3 A 100 PRRV | 28480 | 1901-0200 |
| A1CR5 | 1902-0041 | 1 | DIODE:BREAKDOWN 5.11V 5% | 04713 | SZ10939-98 |
| A1CR6 | 1901-0200 | | DIODE:SI 3 A 100 PRRV | 28480 | 1901-0200 |
| A1CR7 | 1901-0200 | | DIODE:SI 3 A 100 PRRV | 28480 | 1901-0200 |
| A1CR8 | 1901-0200 | | DIODE:SI 3 A 100 PRRV | 28480 | 1901-0200 |
| A1CR9 | 1901-0200 | | DIODE:SI 3 A 100 PRRV | 28480 | 1901-0200 |
| A1CR10 | 1901-0081 | 1 | DIODE:SI 50 VOLTS WORKING | 07263 | F01415 |
| A1CR11 | 1901-0200 | | DIODE:SI 3 A 100 PRRV | 28480 | 1901-0200 |
| A1CR12 | 1901-0200 | | DIODE:SI 3 A 100 PRRV | 28480 | 1901-0200 |
| A1Q3 | 1853-0041 | 2 | TSTR:SI PNP | 02735 | 38640 |
| A1Q4 | 1854-0071 | 4 | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A1Q5 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A1Q6 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A1Q7 | 1854-0071 | | TSTR:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 |
| A1Q8 | 1853-0041 | | TSTR:SI PNP | 02735 | 38640 |
| A1R10 | 0698-3358 | 2 | R:FXD MET FLM 1K OHM 0.5% 1/8W | 28480 | 0698-3358 |
| A1R11 | 0757-0394 | 2 | R:FXD MET FLM 51.1 OHM 1% 1/8W | 28480 | 0757-0394 |
| A1R12 | 0811-1674 | 2 | R:FXD WW 4.7 OHM 5% 2W | 28480 | 0811-1674 |
| A1R13 | 0757-0395 | 2 | R:FXD MET FLM 56.2 OHM 1% 1/8W | 28480 | 0757-0395 |
| A1R14 | 0757-0815 | 2 | R:FXD MET FLM 562 OHM 1% 1/2W | 28480 | 0757-0815 |
| A1R15 | 0757-0447 | 3 | R:FXD MET FLM 16.2K OHM 1% 1/8W | 28480 | 0757-0447 |
| A1R16 | 2100-1758 | 2 | R:VAR WW 1K OHM 5% TYPE V 1W | 28480 | 2100-1758 |
| A1R17 | 0698-0085 | 2 | R:FXD MET FLM 2.61K OHM 1% 1/8W | 28480 | 0698-0085 |
| A1R18 | 0698-3402 | 1 | R:FXD MET FLM 316 OHM 1% 1/2W | 28480 | 0698-3402 |
| A1R25 | 0757-0452 | 1 | R:FXD MET FLM 27.4K OHM 1% 1/8W | 28480 | 0757-0452 |
| A1R26 | 0757-0442 | 1 | R:FXD MET FLM 10.0K OHM 1% 1/8W | 28480 | 0757-0442 |
| A1R27 | 0698-3438 | 2 | R:FXD MET FLM 147 OHM 1% 1/8W | 28480 | 0698-3438 |
| A1R28 | 0757-0752 | 1 | R:FXD MET FLM 8.25K OHM 1% 1/4W | 28480 | 0757-0752 |
| A1R29 | 0698-3438 | | R:FXD MET FLM 147 OHM 1% 1/8W | 28480 | 0698-3438 |
| A1R30 | 0757-0440 | 1 | R:FXD MET FLM 7.50K OHM 1% 1/8W | 28480 | 0757-0440 |
| A1R35 | 0811-1674 | | R:FXD WW 4.7 OHM 5% 2W | 28480 | 0811-1674 |
| A1R36 | 0698-3358 | | R:FXD MET FLM 1K OHM 0.5% 1/8W | 28480 | 0698-3358 |
| A1R37 | 0757-0447 | | R:FXD MET FLM 16.2K OHM 1% 1/8W | 28480 | 0757-0447 |
| A1R38 | 0757-0816 | 1 | R:FXD MET FLM 681 OHM 1% 1/2W | 28480 | 0757-0816 |
| A1R39 | 0757-0438 | 1 | R:FXD MET FLM 5.11K OHM 1% 1/8W | 28480 | 0757-0438 |
| A1R40 | 0757-1090 | 1 | R:FXD MET FLM 261 OHM 1% 1/2W | 28480 | 0757-1090 |
| A1R51 | 0698-0085 | | R:FXD MET FLM 2.61K OHM 1% 1/8W | 28480 | 0698-0085 |
| A1R52 | 2100-1758 | | R:VAR WW 1K OHM 5% TYPE V 1W | 28480 | 2100-1758 |
| A1R53 | 0757-0447 | | R:FXD MET FLM 16.2K OHM 1% 1/8W | 28480 | 0757-0447 |
| A1R54 | 0813-0038 | 1 | R:FXD WW 0.5 OHM 10% 5W | 28480 | 0813-0038 |
| A1R55 | 0757-0395 | | R:FXD MET FLM 56.2 OHM 1% 1/8W | 28480 | 0757-0395 |
| A1R56 | 0757-0815 | | R:FXD MET FLM 562 OHM 1% 1/2W | 28480 | 0757-0815 |
| A1R57 | 0698-3446 | 1 | R:FXD MET FLM 383 OHM 1% 1/8W | 28480 | 0698-3446 |
| A1R58 | 0757-0394 | | R:FXD MET FLM 51.1 OHM 1% 1/8W | 28480 | 0757-0394 |
| A1R59 | 0757-0398 | 1 | R:FXD MET FLM 75 OHM 1% 1/8W | 28480 | 0757-0398 |
| A1U1 | 1820-0247* | 2 | INTEGRATED CIRCUIT:VOLTAGE REGULATOR | 12040 | LM305H |
| A1U2 | 1820-0247* | | INTEGRATED CIRCUIT:VOLTAGE REGULATOR | 12040 | LM305H |

*PCA series 1328 and above only; 1820-0123 for series no. below 1328.

See introduction to section V for ordering information

Table 4-8. Tape Reader Point-to-Point Wiring List

| From | To | Color | | From | To | Color |
|----------|------------|-------------|--|------------|------------|-------------|
| B1 | T1-2 | blu | | F1-1 | J1-1 | wht-blk-gra |
| B1 | T1-4 | blu | | F1-2 | FL1-2 | wht-brn-gra |
| B2 | TB1-9 | gra | | | | |
| B2 | TB1-10 | wht-gra | | FL1-1 | J1-3 | wht-gra |
| C3- | C4- | vio | | FL1-2 | F1-2 | wht-brn-gra |
| C3+ | XQ2-C | wht-yel | | FL1-3 | TB1-10 | wht-gra |
| | | | | FL1-3 | T1-3 | wht-gra |
| | | | | FL1-4 | S1-1 | wht-brn-gra |
| C4- | C3- | vio | | | | |
| | XA5-9 | vio | | J1-1 | FL1-1 | wht-gra |
| | XA1-M | vio | | J1-2 | F1-1 | wht-blk-gra |
| | XA1-N | vio | | J1-3 | C22- | GND LUG |
| | XA1-U | vio | | | | |
| C4+ | C6+ | blk | | J2-d | XA3-5 | wht-blu |
| | XA1-14 | blk | | J2-j | XA3-V | wht-blk-brn |
| | XA1-P | blk | | J2-B | XA3-1 | wht-blk |
| | XA5-10 | blk | | J2-C | XA3-20 | wht-orn-yel |
| C5- | C6- | wht-vio | | J2-F | XA3-3 | wht-brn-vio |
| C5+ | XQ1-C | wht-yel-grn | | J2-H | XA3-22 | wht-red-blu |
| | | | | J2-L | XA3-5 | yel |
| C6- | C5- | wht-vio | | J2-M | XA3-P | wht-blk-vio |
| | XA1-24 | wht-vio | | J2-R | XA3-7 | blu |
| | XA1-Y | wht-vio | | J2-S | XA3-21 | wht-red-grn |
| | XA1-AA | wht-vio | | J2-V | XA3-9 | wht-yel |
| | XA2-21 | wht-vio | | J2-Z | XA3-12 | wht-grn |
| | XA3-17 | wht-vio | | J2-AA | XA3-AA | wht-blk-blu |
| C6+ | XA1-3 | blk | | J2-FF | XA3-X | wht-blk-orn |
| | XA1-19 | blk | | J2-HH | XA3-M | blk |
| | XA1-BB | blk | | | | |
| | S2-C | blk | | K1- | TB1-7 | wht-red |
| | C4+ | blk | | K1- | TB1-8 | red |
| | XA2-7 | blk | | | | |
| | C22- | blk | | K4- | TB1-5 | wht-orn-blu |
| | | | | K4- | TB1-6 | blu |
| C22- | GND LUG | | | | | |
| | J1-2 | blk | | L1-1 | R76 Top | red |
| | C23- | blk | | L1-2 | R72 Top | wht-orn-blk |
| | C6+ | blk | | | | |
| | XA1-H | blk | | R72 Bottom | XA2-F | wht-orn |
| | XA3-11 | blk | | R72 Top | L1-2 | wht-orn-blu |
| | XQ25-E | blk | | R72 Top | TB1-5 | wht-orn-blu |
| C22+ | XA1-2 | red | | | | |
| | XA1-J | red | | R76 Bottom | C23+ | yel |
| | XA2-Z | red | | R76 Top | L1-1 | red |
| | XA3-R | red | | | | |
| | TB1-8 | red | | S1-1 | FL1-4 | wht-brn-gra |
| C23- | C22- | blk | | S1-2 | T1-1 | gra |
| | T1-10 | blk | | S1-2 | TB1-9 | gra |
| C23+ | XQ9-C | yel | | | | |
| | R76 Bottom | yel | | S2-A1 | XA2-U | wht-red |
| | | | | S2-A1 | TB1-7 | wht-red |
| | | | | S2-A2 | S2-B2, C6+ | blk |
| | | | | S2-B1 | XA2-P | wht-brn-red |
| | | | | S2-B1 | XA2-T | wht-blk-blu |
| CR7-CATH | XA2-8 | orn | | S2-B2 | S2-A2, C6+ | blk |
| CR7-AD | XQ24-E | blk | | S2-B2 | S2-C2, C6+ | blk |

Table 4-8. Tape Reader Point-to-Point Wiring List (Continued)

| From | To | Color | | From | To | Color |
|----------|------------|-------------|--|----------|------------|-------------|
| S2-C1 | XA2-L | wht-yel-grn | | XA1-3 | XA1-10 | blk |
| S2-C2 | S2-B2, C6+ | blk | | XA1-5 | XQ10-B | wht-blk-grn |
| T1-1* | S1-2 | gra | | XA1-6 | XQ10-E | grn |
| T1-2* | B1 | blu | | XA1-13 | XQ2-B | wht |
| T1-3* | FL1-3 | wht-gra | | XA1-14 | C4+ | blk |
| T1-4* | B1 | blu | | XA1-19 | C6+ | blk |
| T1-5 | XA1-T | wht-grn | | XA1-20 | XQ1-B | wht-blk |
| T1-6 | XA1-V | wht-blu | | XA1-21 | XQ1-E | wht-red |
| T1-7 | XA1-Z | wht-blk-brn | | XA1-24 | C6- | wht-vio |
| T1-8 | XA1-X | wht-blk-gra | | XA2-F | R72 Bottom | wht-orn |
| T1-9 | XA1-F | wht-yel-blu | | XA2-H,7 | C6+ | blk |
| T1-10 | C23- | blk | | XA2-J | XQ24-C | wht-orn-yel |
| T1-11 | XA1-C | wht-yel-grn | | XA2-L | S2-C1 | wht-yel-grn |
| TB1-5 | R72 Top | wht-orn-blu | | XA2-N | XA3-24 | wht-blk-grn |
| TB1-5 | XA5-N | wht-orn-blu | | XA2-P | S2-B1 | wht-brn-red |
| TB1-5 | K4 | red | | XA2-P | XA3-23 | wht-blk-blu |
| TB1-6 | XA2-13 | blu | | XA2-R | XA3-BB | wht |
| TB1-6 | K4 | red | | XA2-T | S2-B1 | wht-blk-blu |
| TB1-6 | XA2-13 | blu | | XA2-U | S2-A1 | wht-red |
| TB1-7 | K1 | blk | | XA2-Y,21 | C6- | wht-vio |
| TB1-7 | S2-A1 | wht-red | | XA2-Z,22 | C22+ | red |
| TB1-8 | K1 | blk | | XA2-AA | XQ25-B | wht-brn-blu |
| TB1-8 | C22+ | red | | XA2-8 | CR1 CATH | orn |
| TB1-9 | B2 | blk | | XA2-10 | XQ25-C | wht-orn-gra |
| TB1-9 | S1-2 | gra | | XA2-13 | TB1-6 | blu |
| TB1-10 | B2 | blk | | XA2-16 | A5-M | yel |
| TB1-10 | FL1-3 | wht-gra | | XA2-20 | XA3-Z | wht-red |
| | | | | XA2-24 | XQ24-B | wht-brn-yel |
| XA1-A,1 | XQ9-E | brn | | XA3-M,11 | J2-H | blk |
| XA1-B,2 | C22+ | red | | XA3-M,11 | C22- | blk |
| XA1-C | T1-11 | wht-yel-grn | | XA3-M,11 | XA5-8 | blk |
| XA1-D,4 | XQ10-C | yel | | XA3-P | J2-M | wht-blk-vio |
| XA1-F | T1-9 | wht-yel-blu | | XA3-R,14 | C22+ | red |
| XA1-H | C22- | blk | | XA3-R,14 | XA5-H | red |
| XA1-J | C22+ | red | | XA3-S | J2-d | wht-blu |
| XA1-K,9 | XA5-J | wht-orn-vio | | XA3-T | XA5-4 | wht-gra |
| XA1-L,10 | XA1-3 | blk | | XA3-U,17 | C6- | wht-vio |
| XA1-M | C4- | vio | | XA3-V | J2-j | wht-blk-brn |
| XA1-N | C4- | vio | | XA3-W | XA5-A | wht-blk-red |
| XA1-P | C4+ | blk | | XA3-X | J2-FF | wht-blk-orn |
| XA1-R | XQ2-E | wht-blk-orn | | XA3-Y | XA5-K | wht-blk-yel |
| XA1-S | XQ2-C | wht-yel | | XA3-Z | XA2-20 | wht-red |
| XA1-T | T1-5 | wht-grn | | XA3-AA | J2-AA | wht-blk-blu |
| XA1-U | C4- | vio | | XA3-BB | XA2-R | wht |
| XA1-V | T1-6 | wht-blu | | XA3-1 | J2-B | wht-blk |
| XA1-W | XQ1-C | wht-yel-grn | | XA3-2 | XA5-7 | wht-orn-gra |
| XA1-X | T1-8 | wht-blk-gra | | XA3-3 | J2-F | wht-brn-vio |
| XA1-Y | C6- | wht-vio | | XA3-4 | XA5-3 | orn |
| XA1-Z | T1-7 | wht-blk-brn | | XA3-5 | J2-L | yel |
| XA1-AA | C6- | wht-vio | | XA3-6 | XA5-6 | grn |
| XA1-BB | C6+ | blk | | XA3-7 | J2-R | blu |
| XA1-3 | C6+ | blk | | XA3-8 | XA5-C | wht-blk-grn |

*T1-2, T3-4 jumpered together for standard model.
T2-3 jumpered together for option 001.

Table 4-8. Tape Reader Point-to-Point Wiring List (Continued)

| From | To | Color | | From | To | Color |
|--------|--------|-------------|--|--------|------------|-------------|
| XA3-9 | J2-V | wht-yel | | XQ1-C | C5+ | wht-yel-grn |
| XA3-10 | XA5-5 | gra | | XQ1-C | XA1-W | wht-yel-grn |
| XA3-12 | J2-Z | wht-grn | | | | |
| XA3-13 | XA5-B | wht-blk-orn | | XQ2-E | XA1-R | wht-blk-orn |
| XA3-20 | J2-C | wht-orn-yel | | XQ2-B | XA1-13 | wht |
| XA3-21 | J2-S | wht-red-gra | | XQ2-C | XA1-S | wht-yel |
| XA3-22 | J2-H | wht-red-blu | | XQ2-C | C3+ | wht-yel |
| XA3-23 | XA2-P | wht-blk-blu | | | | |
| XA3-24 | XA2-N | wht-blk-grn | | XQ9-E | XA1-1 | brn |
| | | | | XQ9-B | XQ-10E | grn |
| XA5-A | XA3-W | wht-blk-red | | XQ9-C | C23+ | yel |
| XA5-B | XA3-13 | wht-blk-orn | | XQ9-C | XQ10-C | yel |
| XA5-C | XA3-8 | wht-blk-grn | | | | |
| XA5-H | XA3-14 | red | | XQ10-E | XA1-6 | grn |
| XA5-J | XA1-K | wht-orn-vio | | XQ10-E | XQ9-B | grn |
| XA5-K | XA3-Y | wht-blk-yel | | XQ10-B | XA1-5 | wht-blk-grn |
| XA5-M | XA2-16 | yel | | XQ10-C | XQ9-C | yel |
| XA5-N | TB1-5 | wht-orn-blu | | XQ10-C | XA1-4 | yel |
| XA5-3 | XA3-4 | orn | | | | |
| XA5-4 | XA3-T | wht-gra | | XQ24-E | CR71 ANODE | blk |
| XA5-5 | XA3-10 | gra | | XQ24-E | XQ25-E | blk |
| XA5-6 | XA3-6 | grn | | XQ24-B | XA2-24 | wht-brn-yel |
| XA5-7 | XA3-2 | wht-orn-gra | | XQ24-C | XA2-J | wht-orn-yel |
| XA5-8 | XA3-11 | blk | | | | |
| XA5-9 | C4- | vio | | XQ25-E | C22- | blk |
| XA5-10 | C4+ | blk | | XQ25-E | XQ24-E | blk |
| XQ1-E | XA1-21 | wht-red | | XQ25-B | XA2-AA | wht-brn-blu |
| XQ1-13 | XA1-20 | wht-blk | | XQ25-C | XA2-10 | wht-orn-gra |

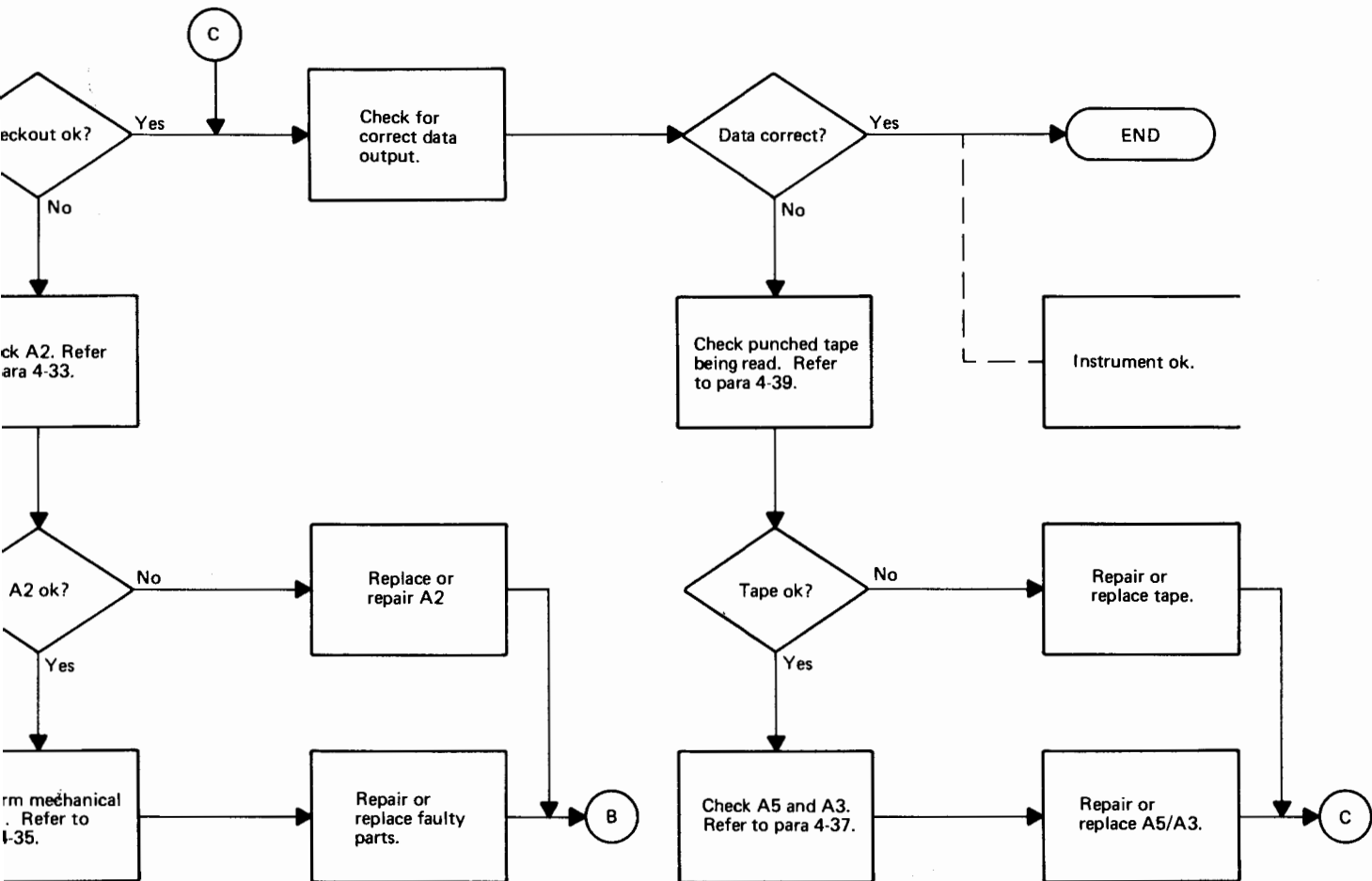
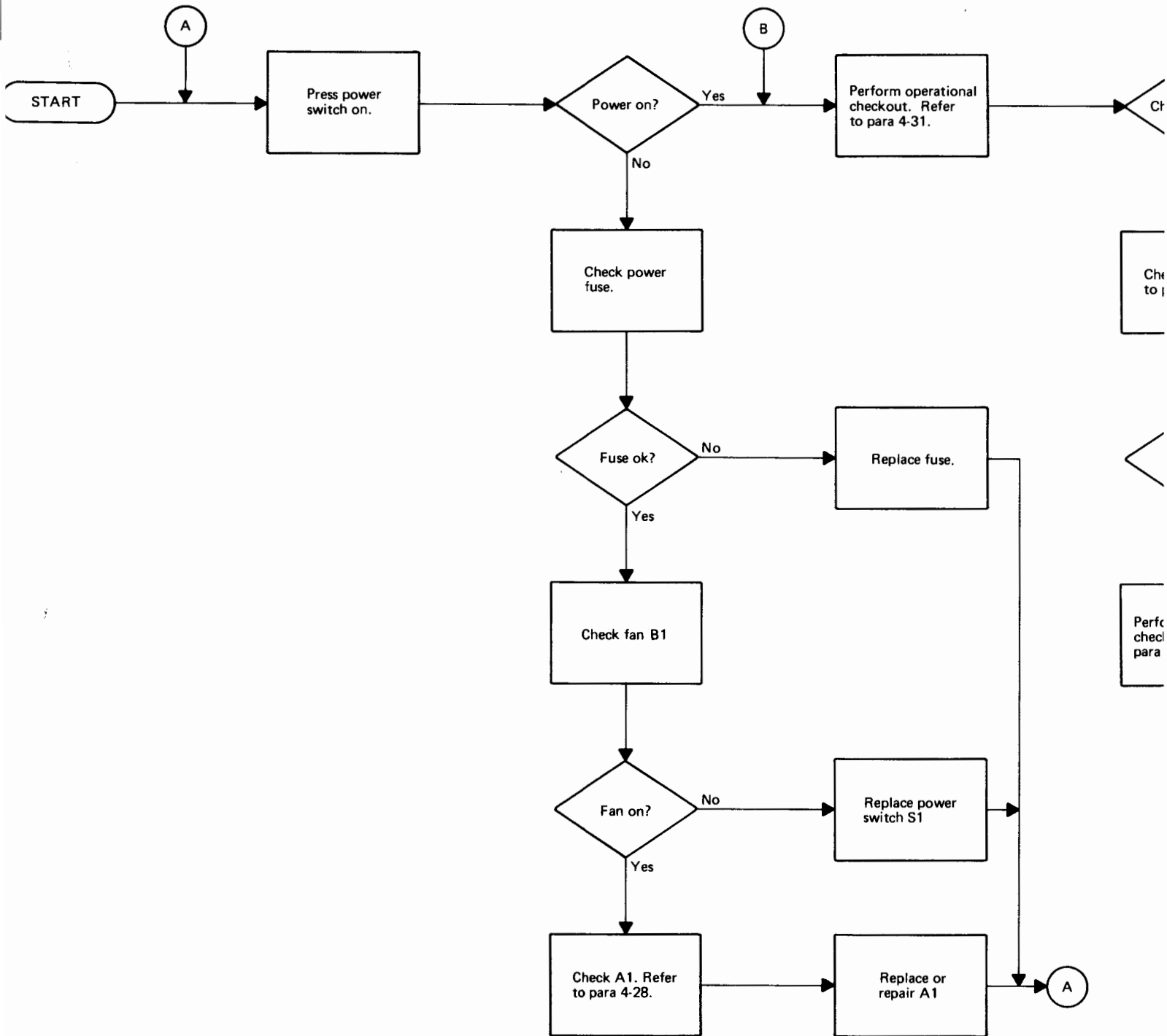


Figure 4-5. Troubleshooting Flowchart



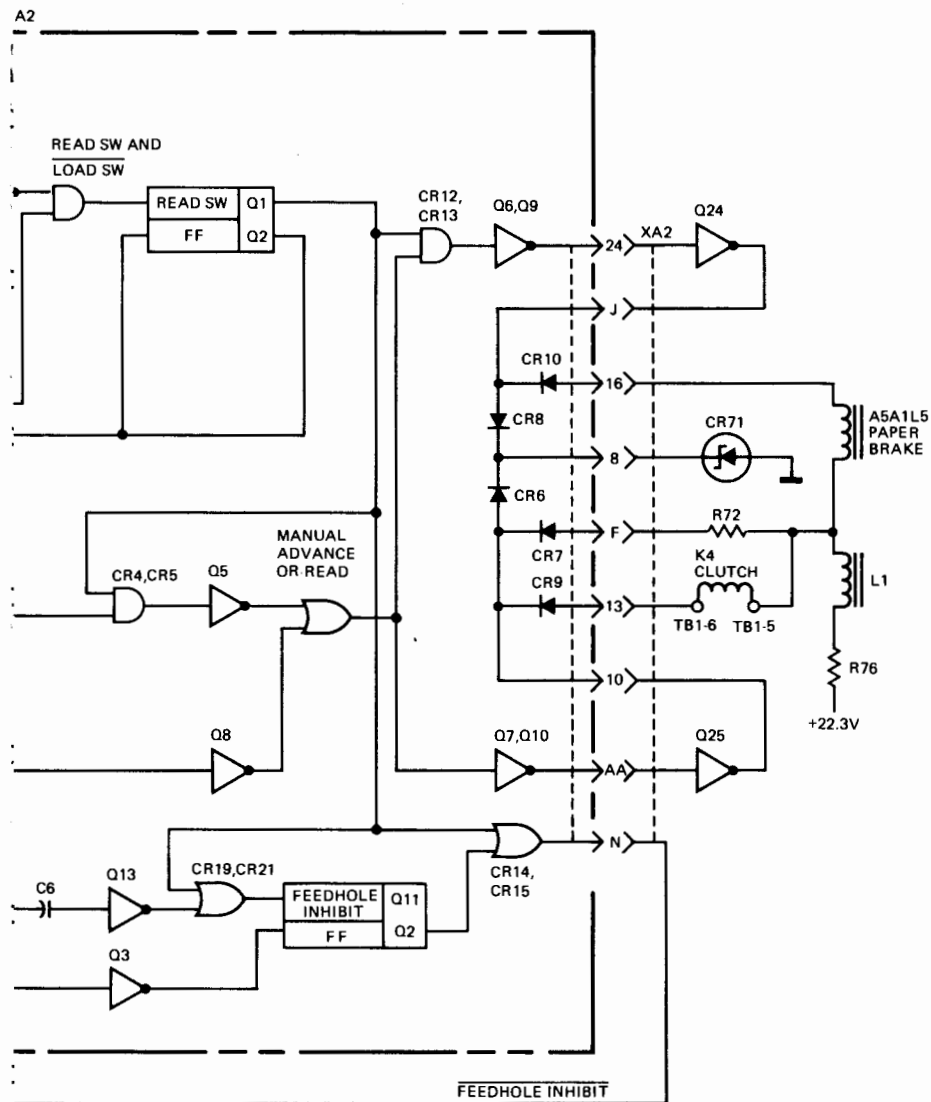
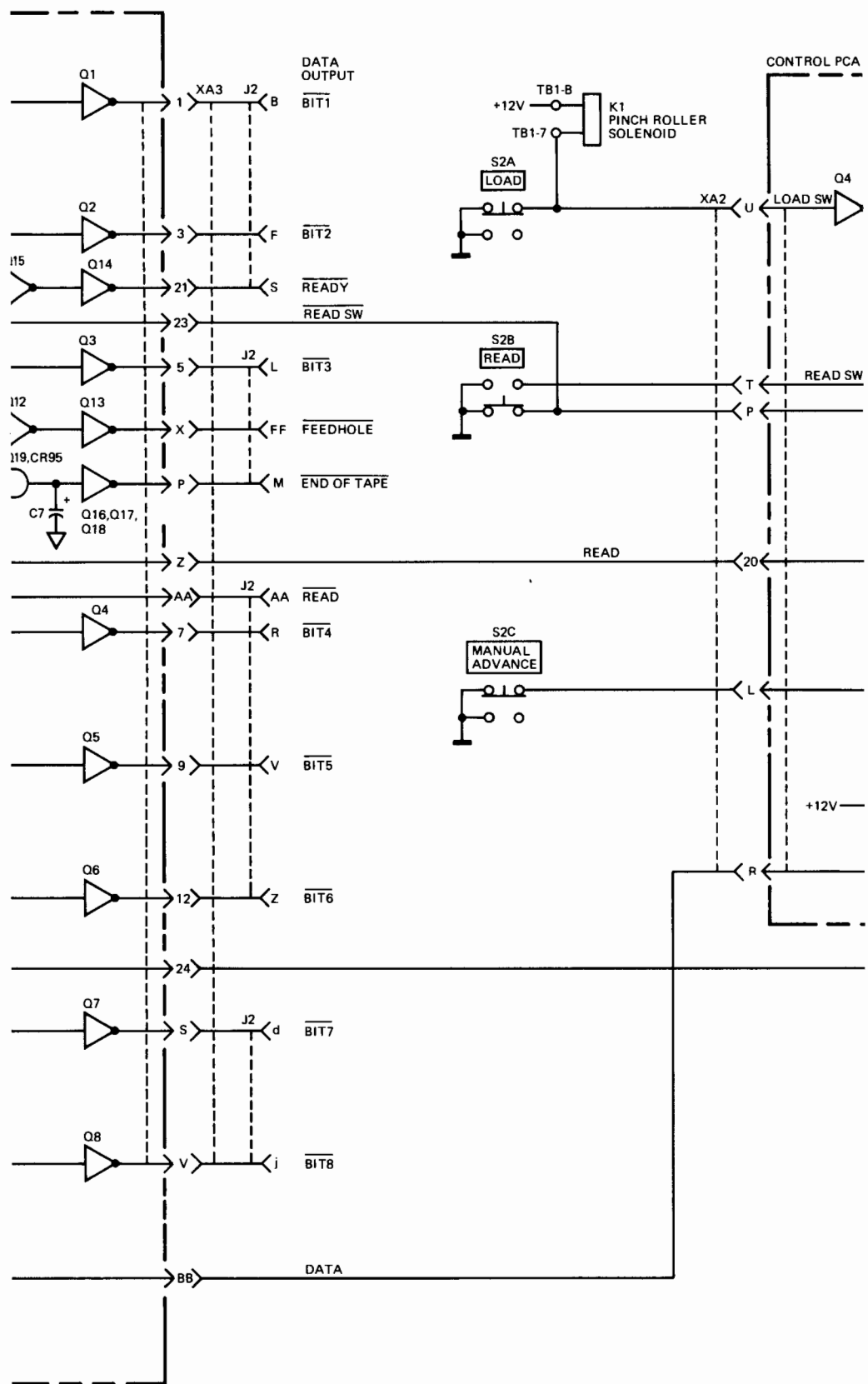
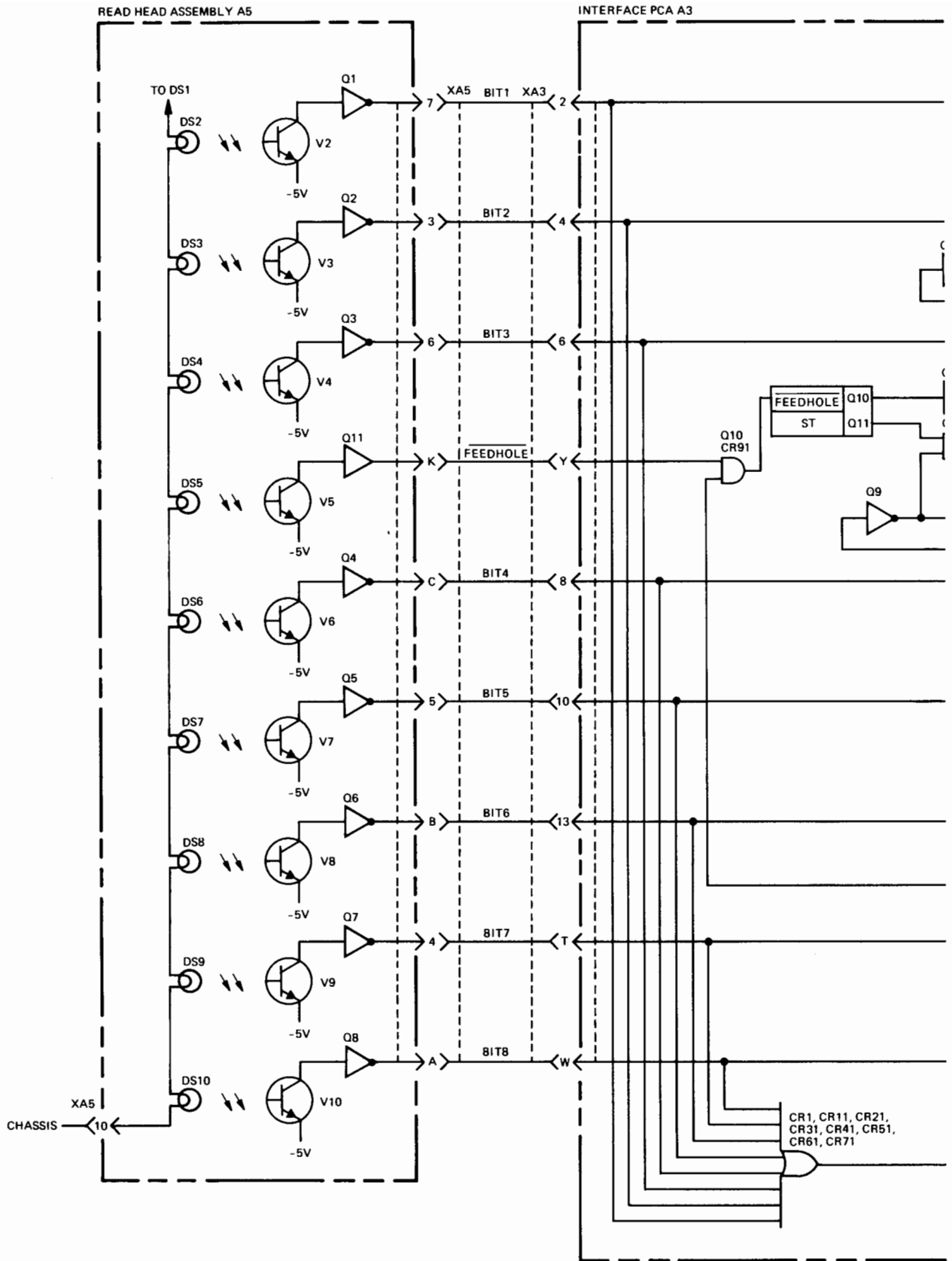


Figure 4-6. Tape Reader Logic Diagram





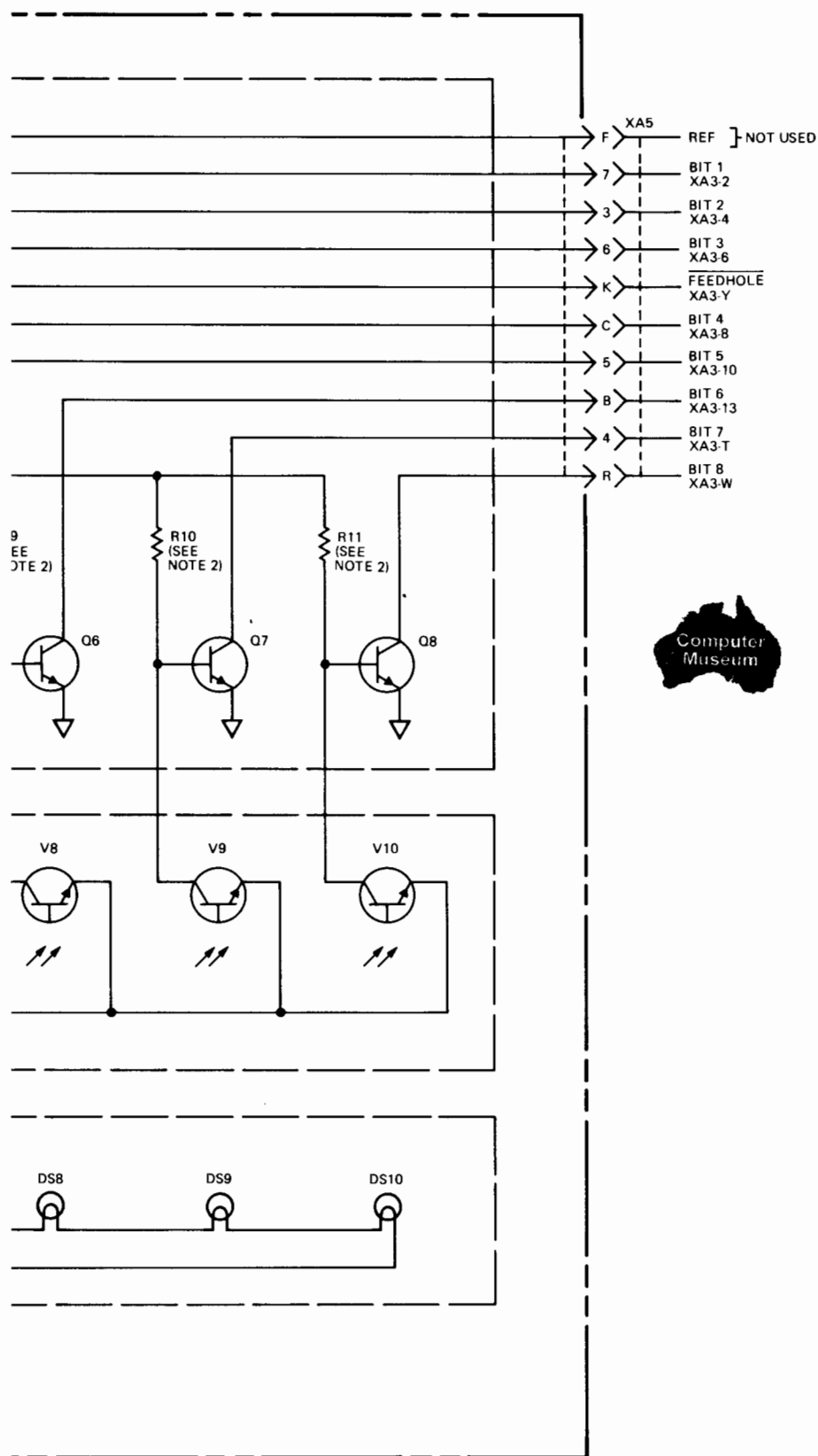
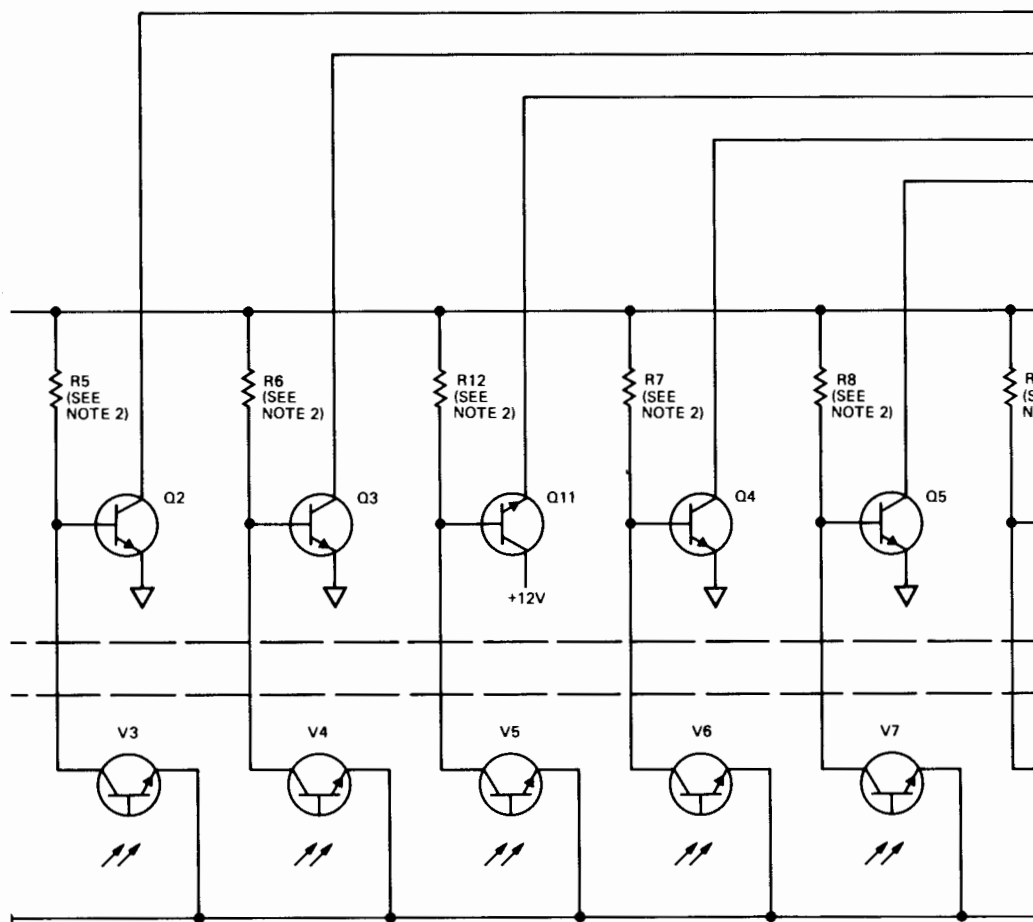


Figure 4-7. Read Head Assembly A5 Schematic Diagram



DS3

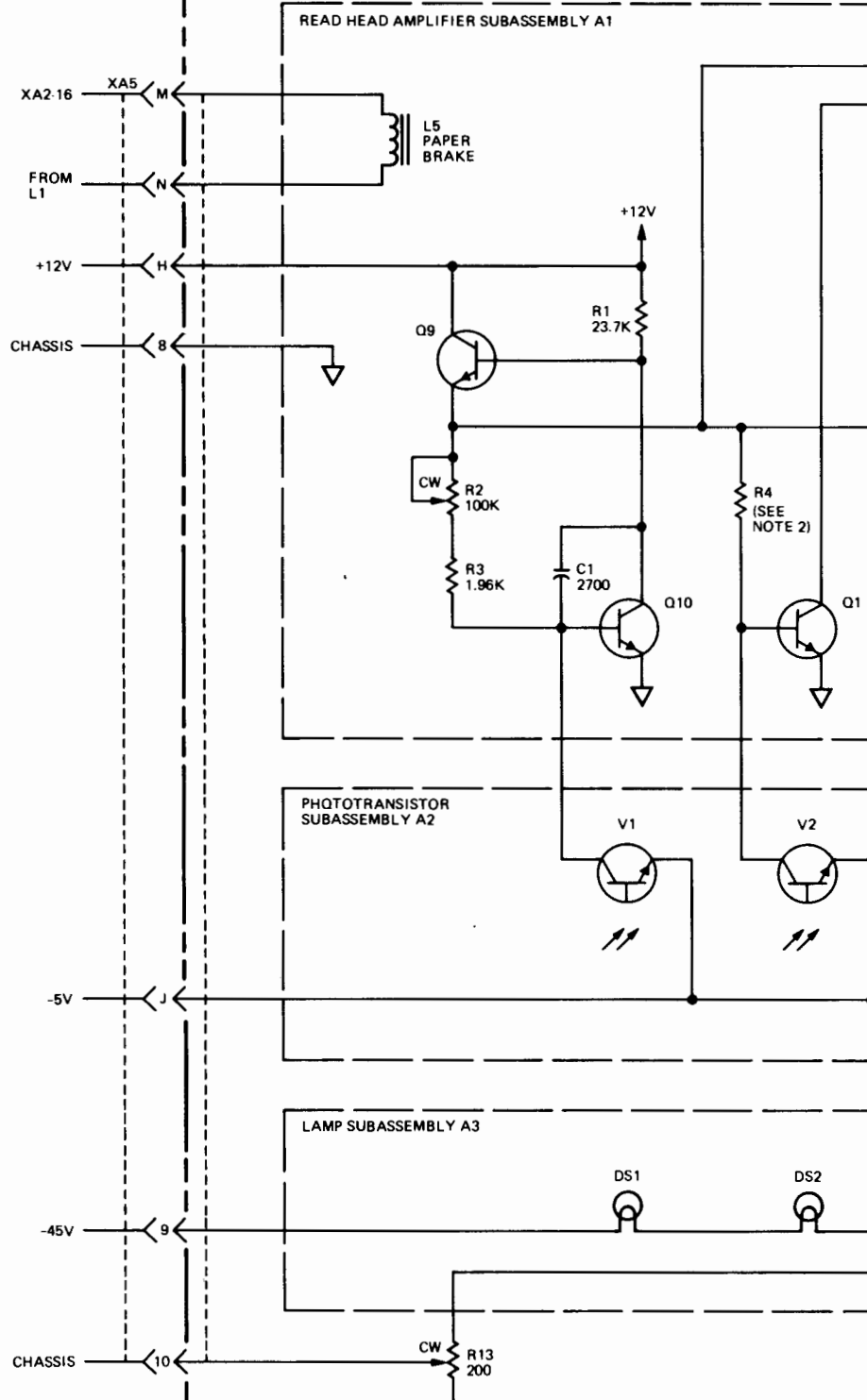
DS4

DS5

DS6

DS7

READ HEAD ASSEMBLY A5 (02748-6003)



NOTES:

1. UNLESS OTHERWISE SPECIFIED, RESISTANCE VALUES ARE IN OHMS. CAPACITANCE VALUES ARE IN PICOFARADS.
2. FACTORY-SELECTED VALUE; PCA SERIES 1323 AND ABOVE ONLY.

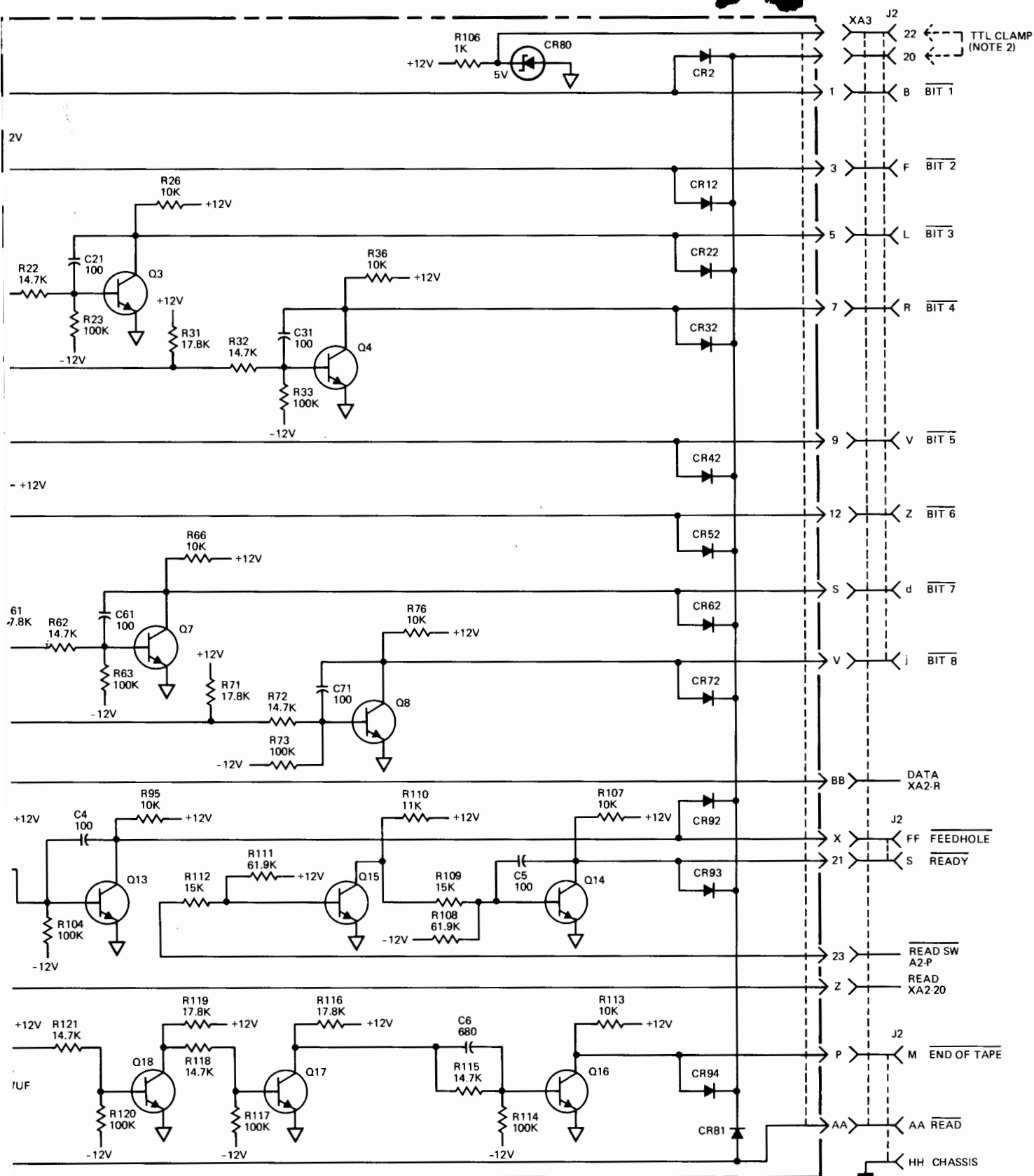
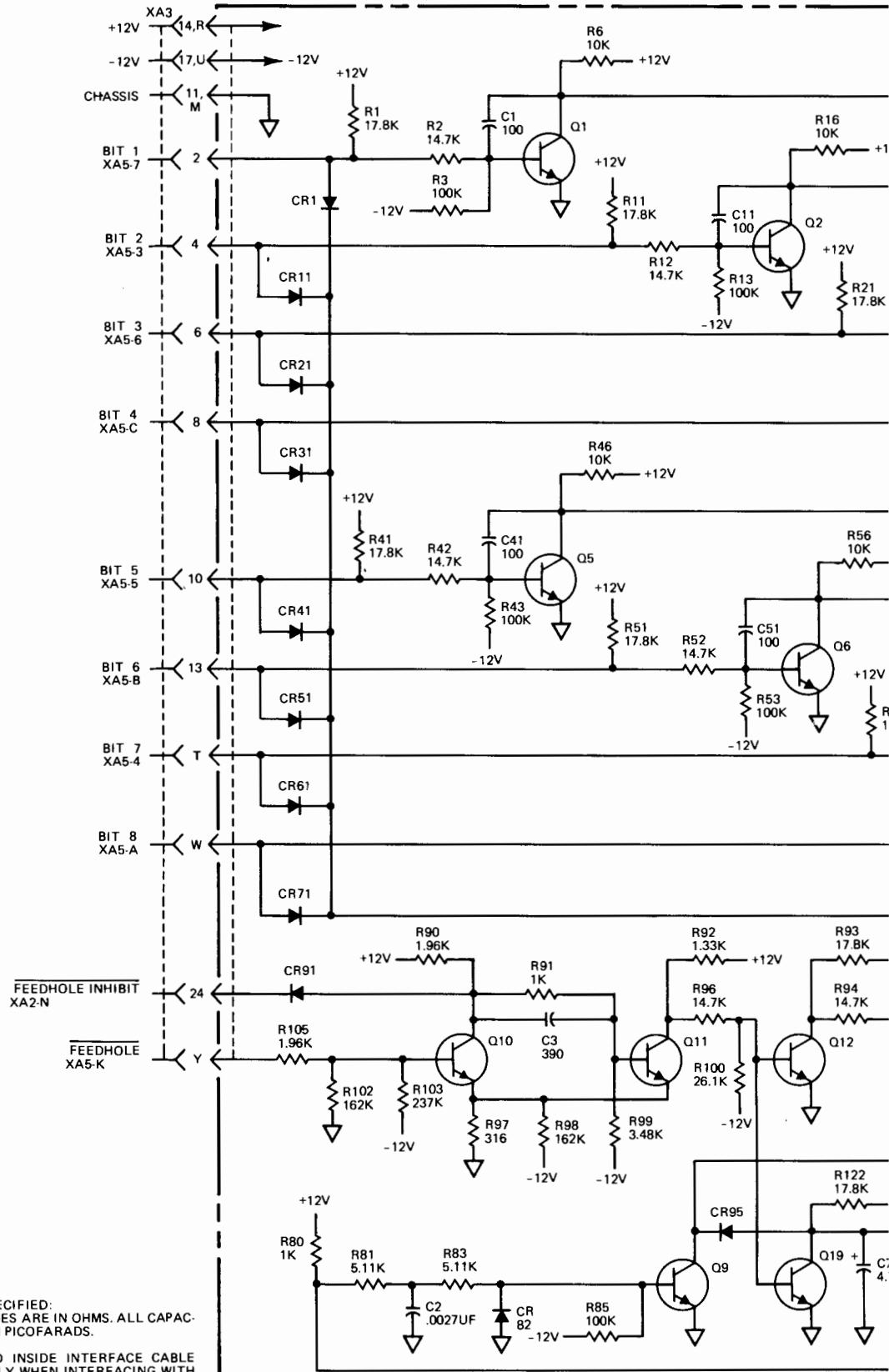
Computer
Museum

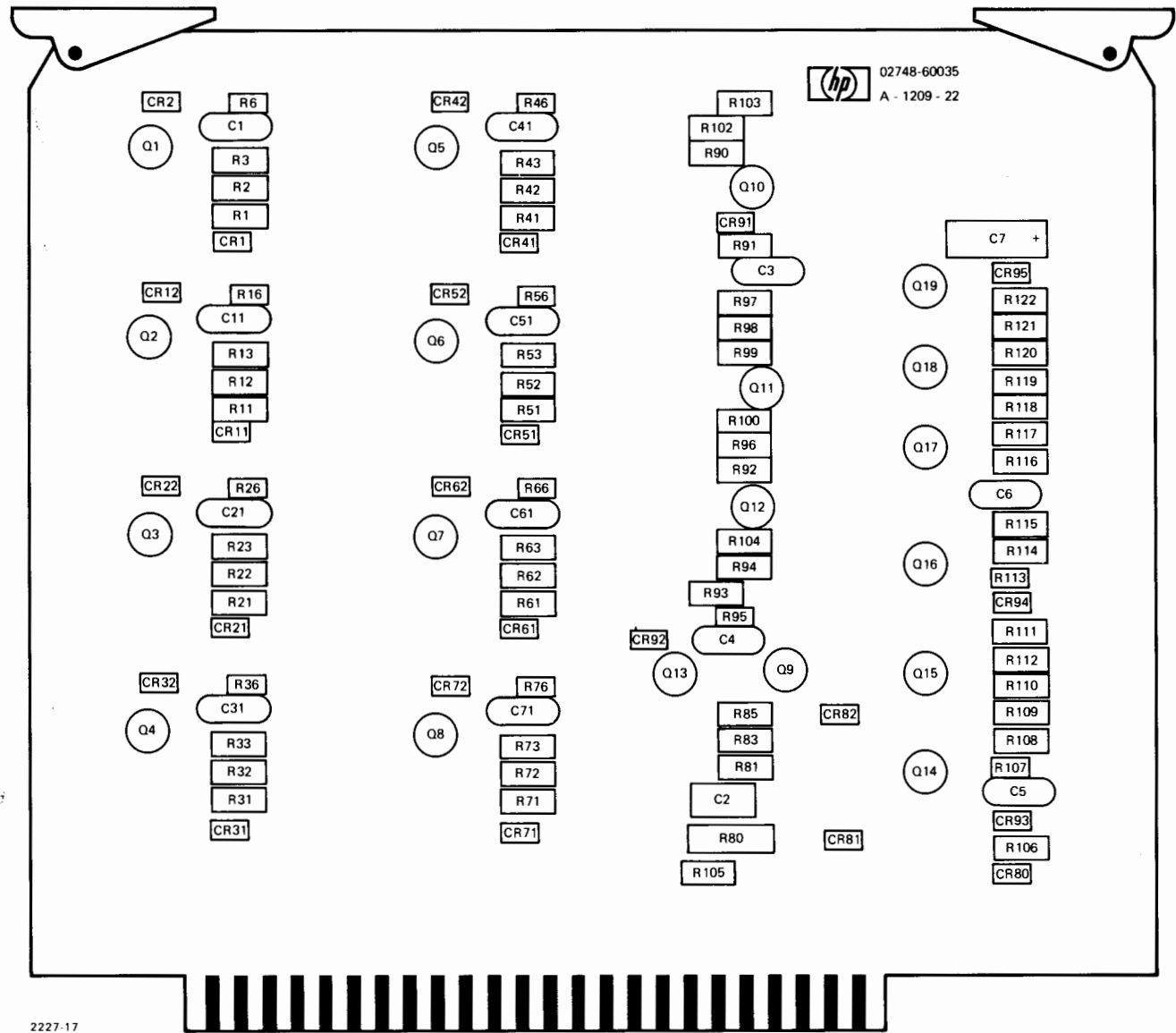
Figure 4-8. Interface PCA A3 Schematic and Parts Location Diagram

INTERFACE PCA A3 (02748-60035, SERIES 1209)



NOTES:

1. UNLESS OTHERWISE SPECIFIED:
ALL RESISTANCE VALUES ARE IN OHMS. ALL CAPACITANCE VALUES ARE IN PICO FARADS.
2. TTL CLAMP JUMPED INSIDE INTERFACE CABLE CONNECTOR. USED ONLY WHEN INTERFACING WITH TTL LOGIC ELEMENTS.



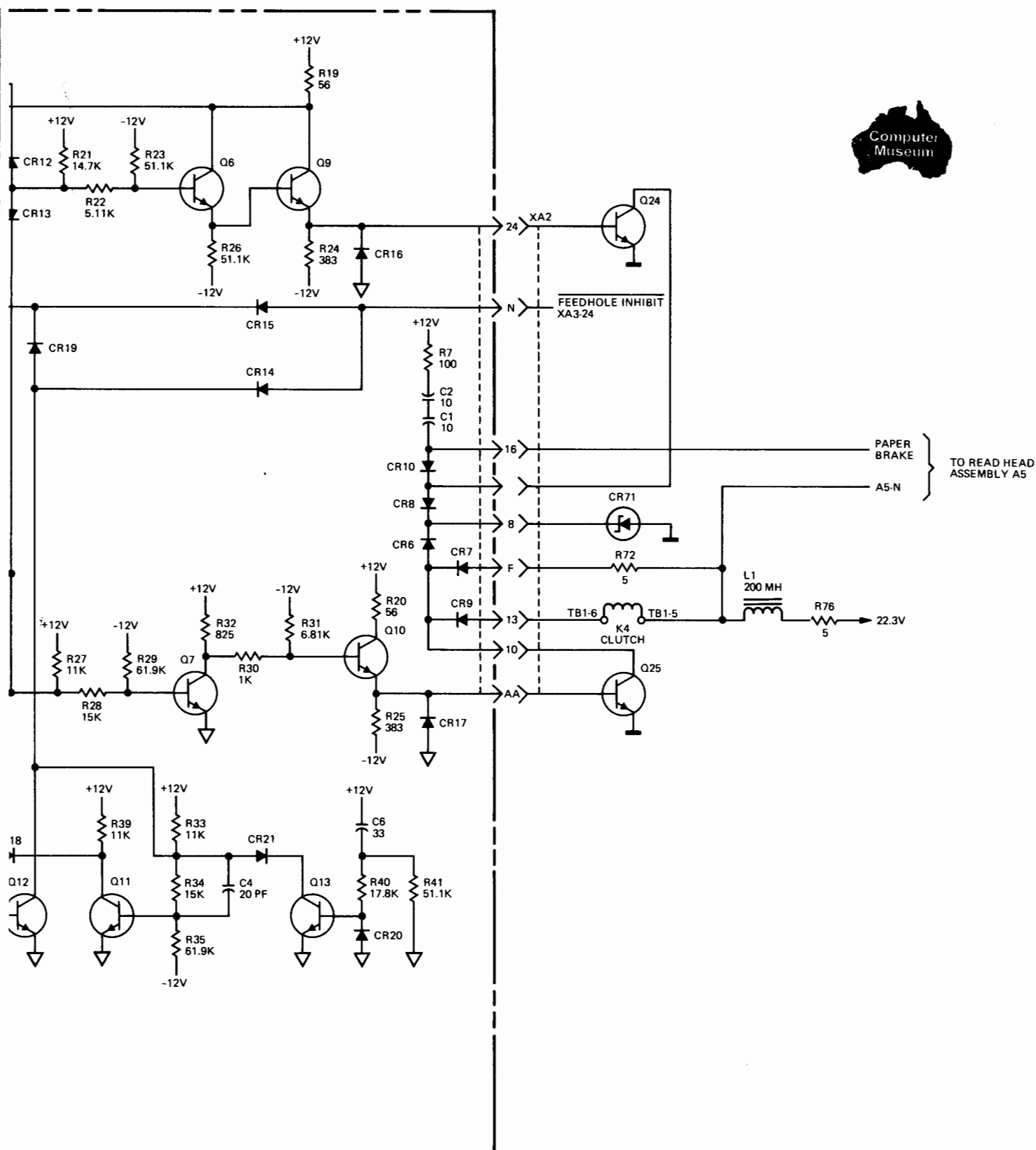
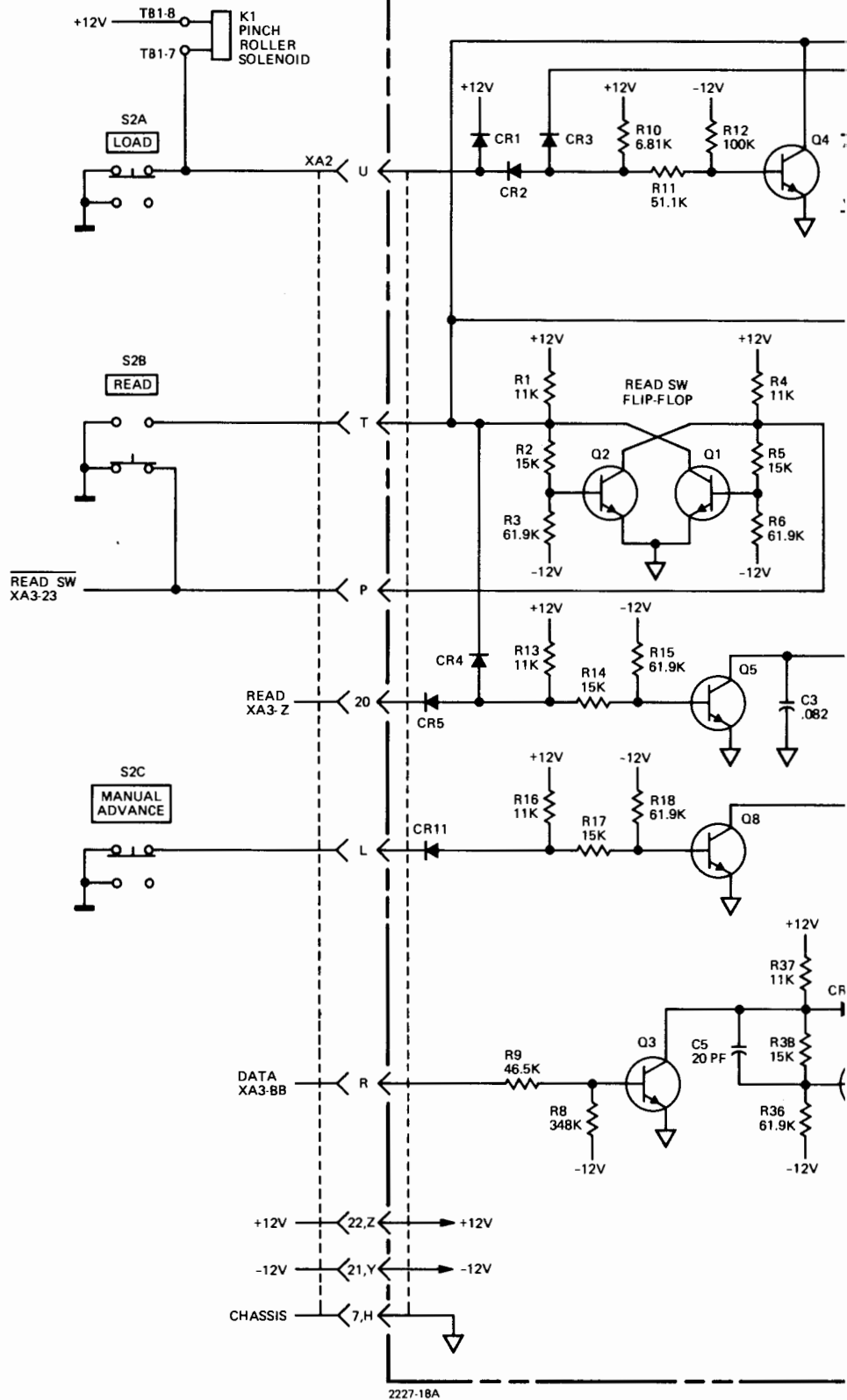


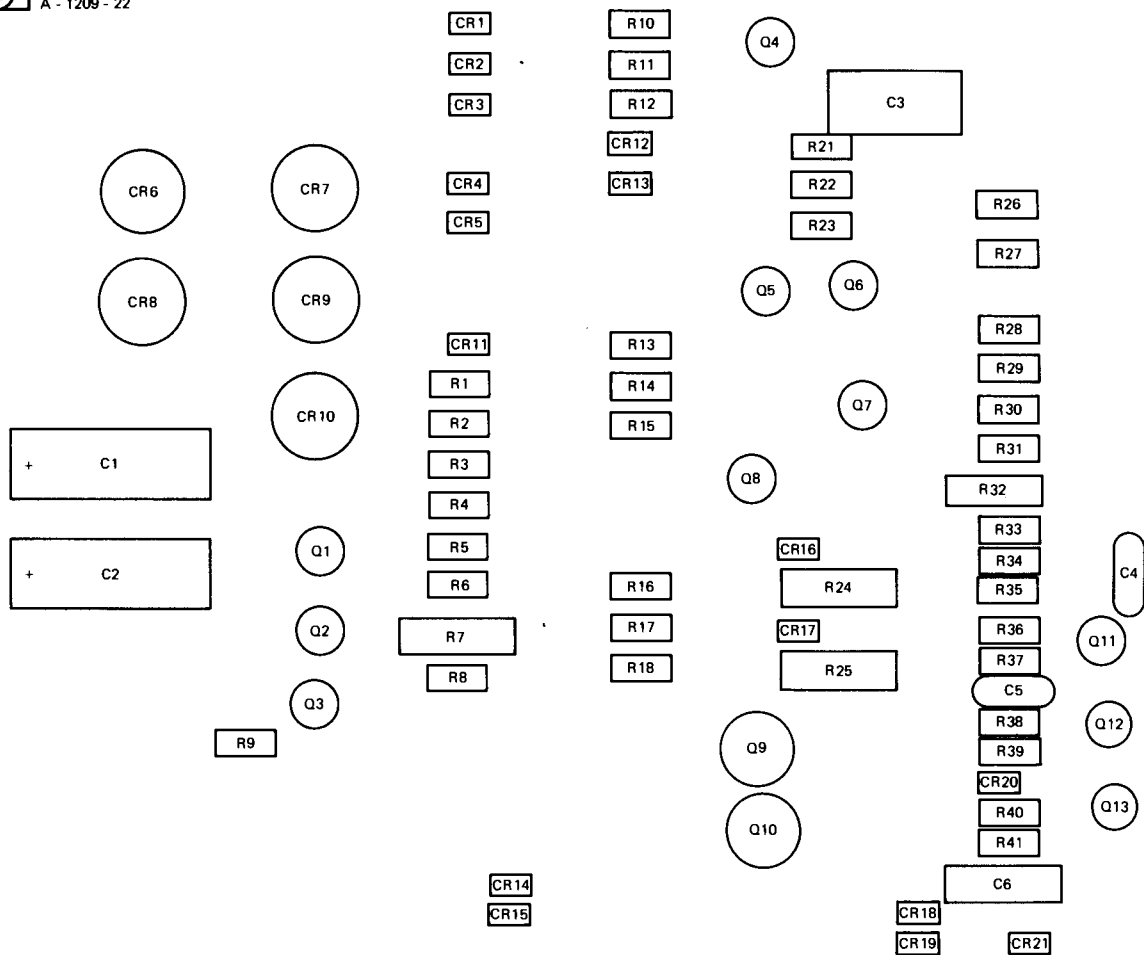
Figure 4-9. Control PCA A2 Schematic and Parts Location Diagram

CONTROL PCA A2 (02748-60034, SERIES 1209)



NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL RESISTANCE VALUES ARE IN OHMS AND ALL CAPACITANCE VALUES ARE IN MICROFARADS.
2. PARTS SHOWN OUTSIDE OF BROKEN LINE ARE MOUNTED ON MAIN CHASSIS.
3. INFORMATION SHOWN IN BOXES DENOTES NOMENCLATURE ON INSTRUMENT FRONT PANEL.

02748-60034
A - 1209 - 22

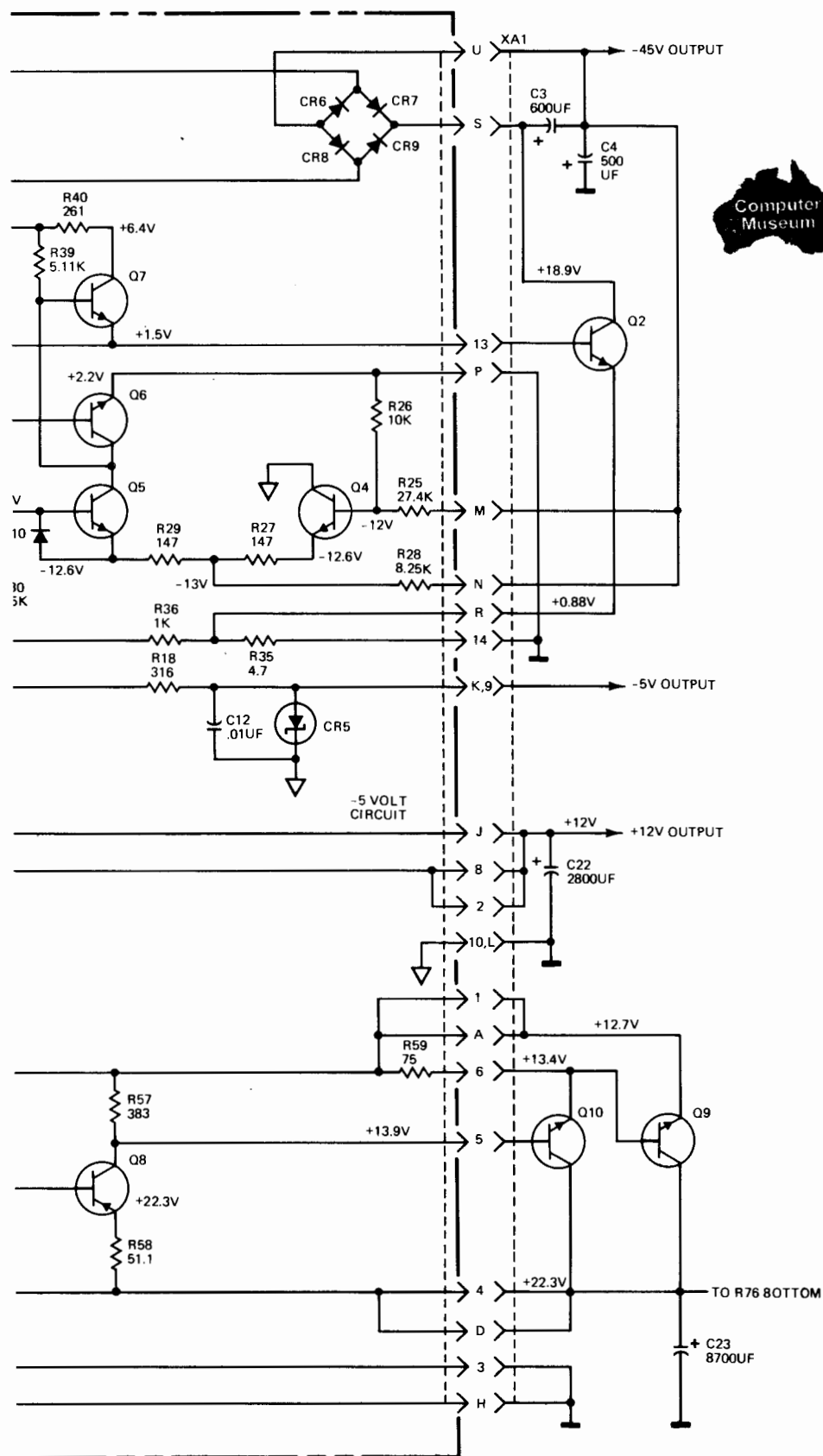
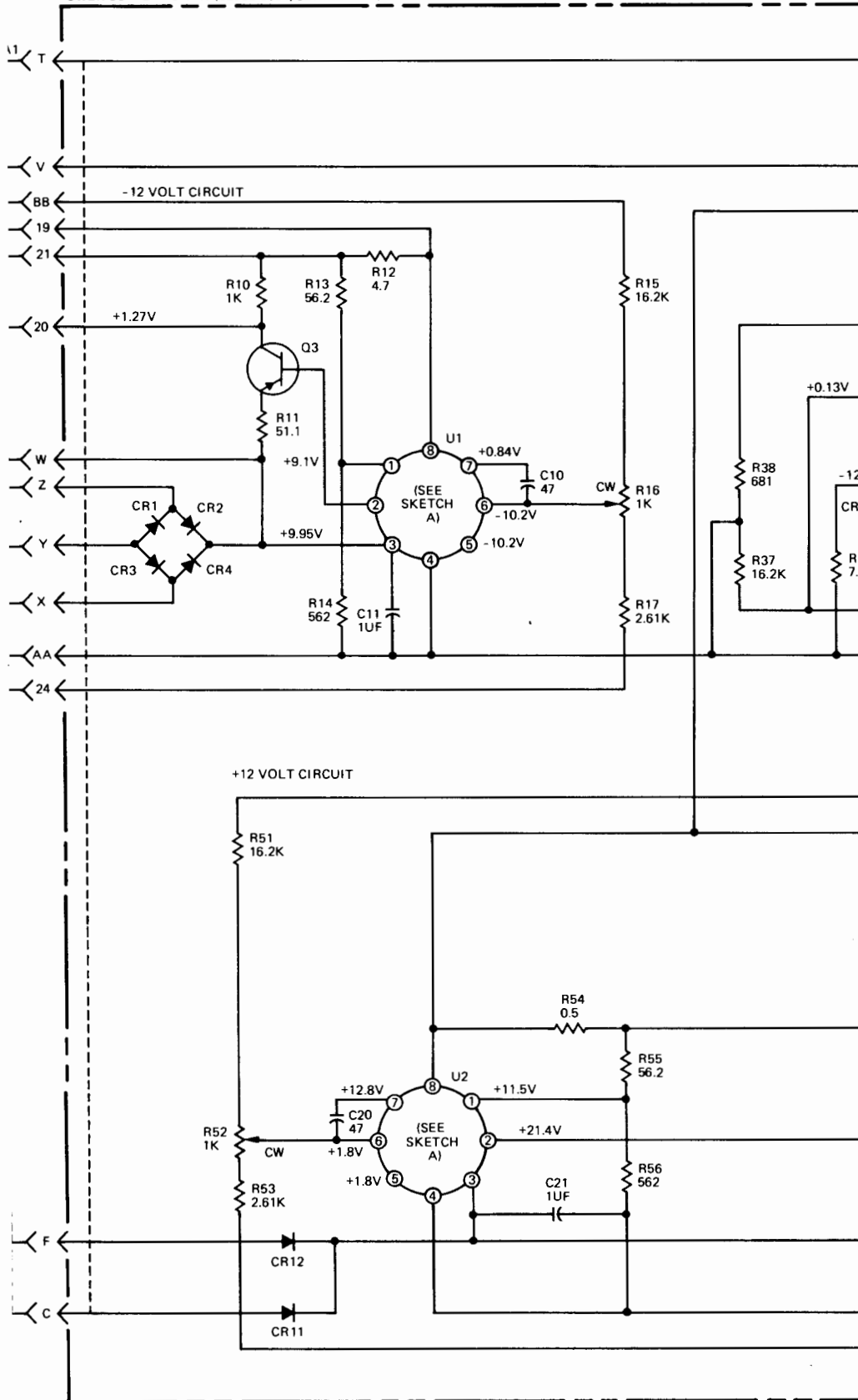
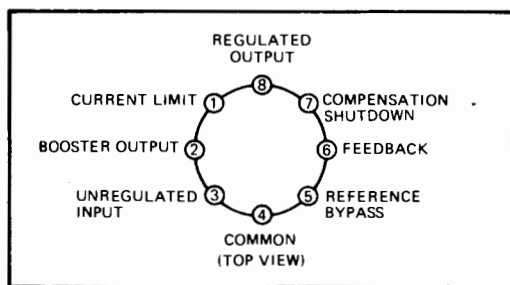
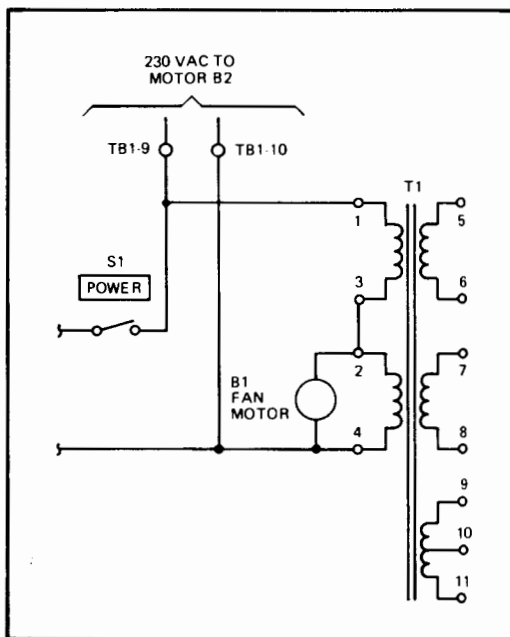


Figure 4-10. Power Supply PCA A1 Schematic and Parts Location Diagram





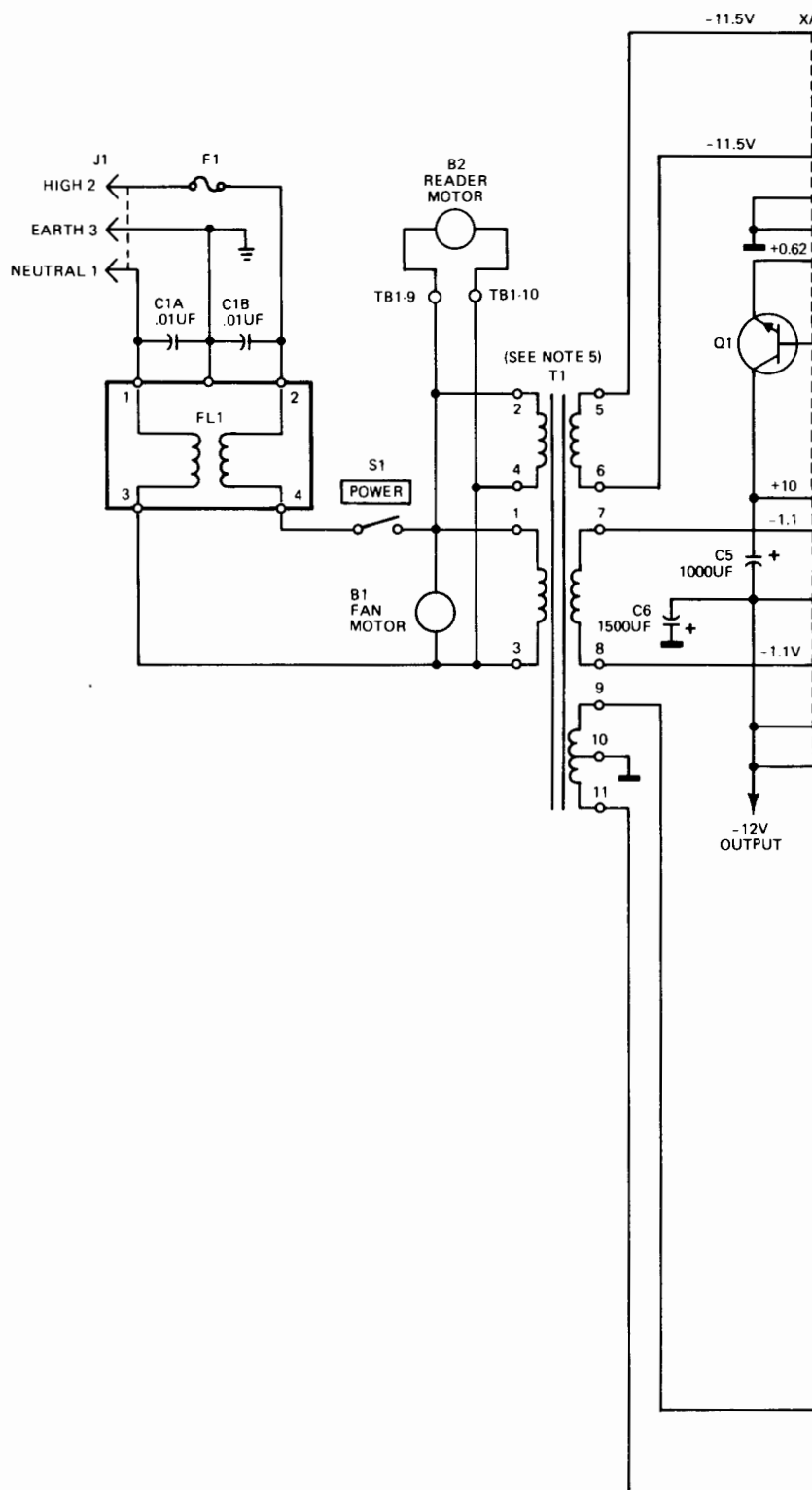
SKETCH A




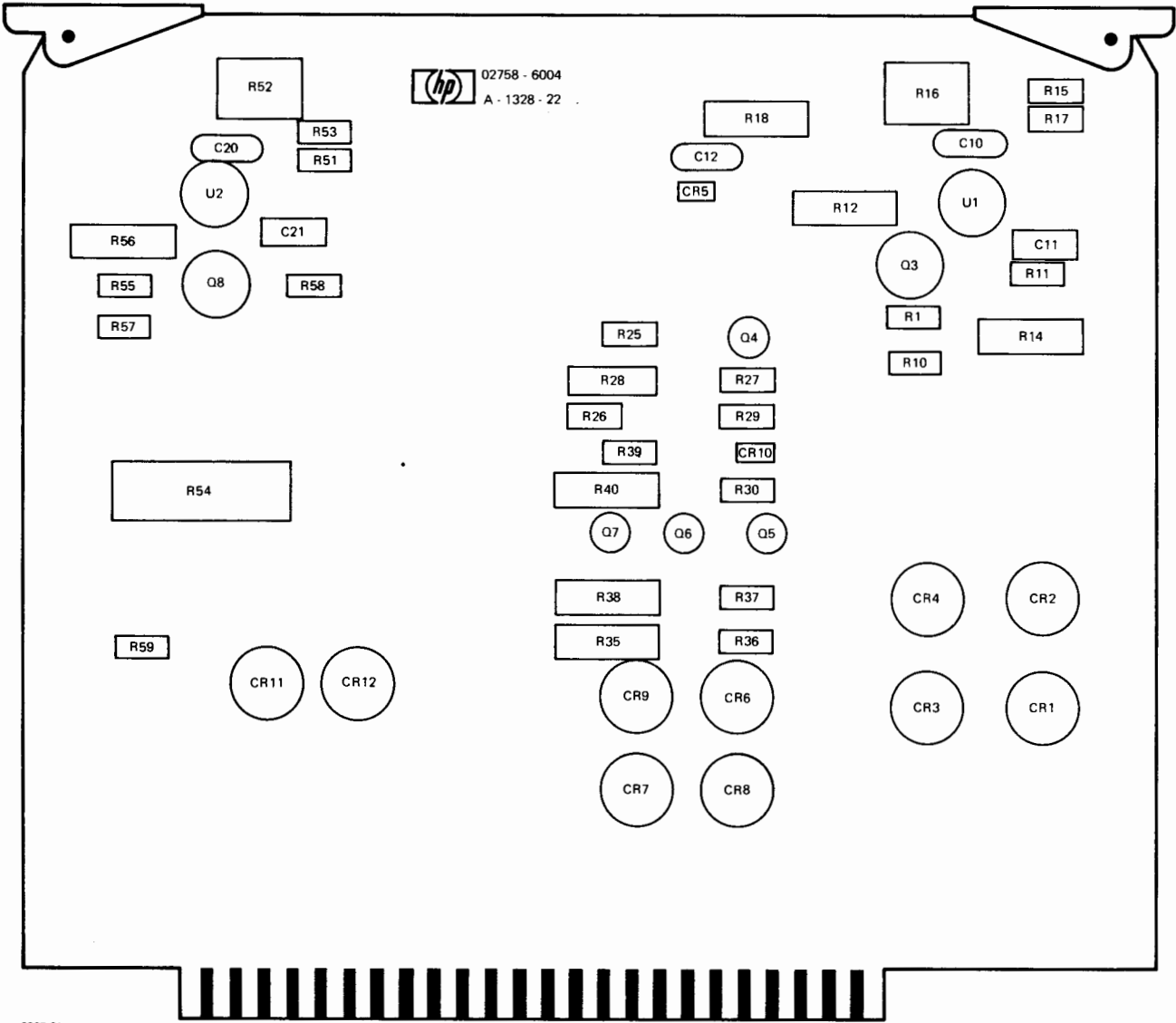
SKETCH B

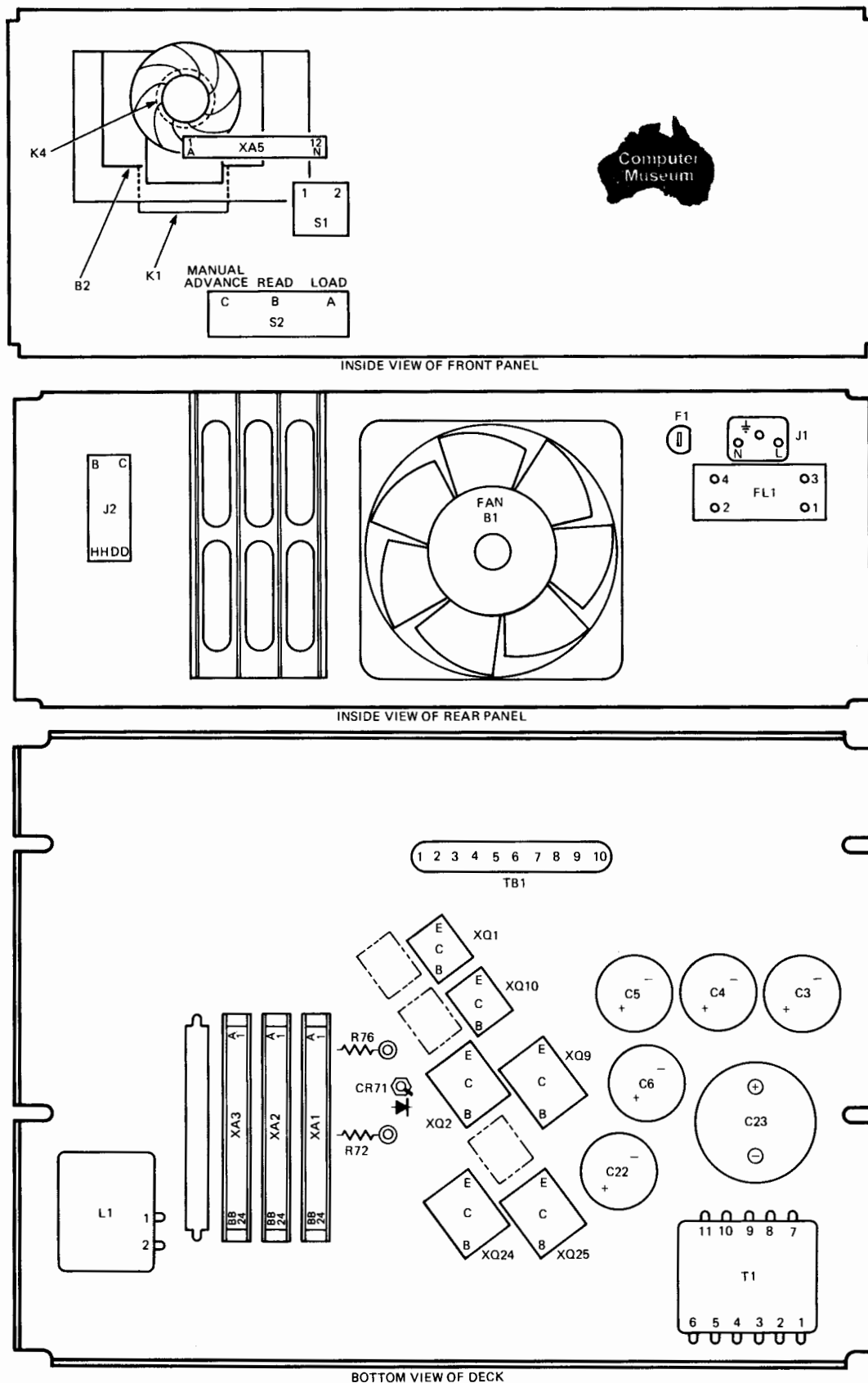
NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL RESISTANCE VALUES ARE IN OHMS. ALL CAPACITANCE VALUES ARE IN PICOFARADS.
2. PARTS SHOWN OUTSIDE OF BROKEN LINE ARE MOUNTED ON MAIN CHASSIS.
3. INFORMATION SHOWN IN BOXES DENOTES NOMENCLATURE ON TAPE READER FRONT PANEL.
4. REFERENCE VOLTAGES SHOWN ARE FOR TROUBLESHOOTING PURPOSES AND REPRESENT NOMINAL VALUES. VOLTAGE MEASUREMENTS WERE TAKEN WITH LINE VOLTAGE AT 115 VAC, (OR 230 VAC FOR OPTION 001), POWER SWITCH ON, AND LOAD, READ, AND MANUAL ADVANCE SWITCHES OFF.
5. TRANSFORMER T1 IS SHOWN WIRED FOR 115 VAC OPERATION. IF TAPE READER IS EQUIPPED WITH OPTION 001 (230 VAC, 50 HZ OPERATION), T1 IS WIRED AS SHOWN IN SKETCH B.



 02758 - 6004
A - 1328 - 22





2227-22

Figure 4-11. Wiring Terminal Location Diagram

5-1. INTRODUCTION.

5-2. This section contains information for ordering replacement parts for the tape reader. Figures 5-1, 5-3, and 5-4 are parts location diagrams for the unit. Figure 5-2 is an exploded view of the front panel assembly. Tables 5-1 through 5-4 are parts lists for the parts called out in figures 5-1 through 5-4 respectively. Index numbers for the parts in the figures and tables correspond to disassembly sequence for the unit or assembly, except for attaching parts which are listed immediately after the parts they attach.

5-3. REPLACEABLE PARTS LISTS.

5-4. Separate parts lists and parts location diagrams are provided for each printed-circuit assembly. These are located in section IV of this manual, adjacent to the respective schematic diagrams for the PCA. Parts are listed in these tables in alphanumeric order by reference designation. The columns in these tables provide the following information for each part:

- a. **REFERENCE DESIGNATION.** The assembly designation and complete reference designation for each replaceable part.
- b. **HP PART NUMBER.** The HP part number for each replaceable part.
- c. **QTY.** The total quantity of a part used on the printed-circuit assembly is listed with the first entry for that part number.
- d. **DESCRIPTION.** The description of each replaceable part. Refer to table 5-7 for an explanation of abbreviations used in the DESCRIPTION column.
- e. **MFR CODE.** A five digit code that denotes a typical manufacturer of a part. Refer to table 5-8 for a list of manufacturers.
- f. **MFR PART NUMBER.** The manufacturer's part number for each replaceable part.

5-5. The columns in tables 5-1 through 5-4 provide the following information for each part:

- a. **FIG. & INDEX NO.** The figure and index number where the replaceable parts are shown in an exploded view or parts location diagram.

- b. **HP PART NO.** The HP part number for each replaceable part.

Note: When "Coml" appears in the HP PART NO. column for a particular part, that part should be available from normal commercial sources.

- c. **DESCRIPTION.** The description of each replaceable part and its applicable reference designation. Also lists special applications (options) of the replaceable part. Refer to table 5-7 for an explanation of abbreviations used in the DESCRIPTION column.
- d. **MFR CODE.** A five digit code that denotes a typical manufacturer of the part. Refer to table 5-8 for a list of manufacturers.

5-6. Items in the DESCRIPTION column of the replaceable parts lists are indented to indicate item relationship. In addition, the symbol "— — — x — — —" follows the last of one or more attaching parts. Indentation is as follows:

MAJOR ASSEMBLY

- * Subassembly
- * Attaching Parts for Subassembly
- ** Subassembly Parts
- ** Attaching Parts for Subassembly Parts

5-7. NUMERICAL LISTS.

5-8. Tables 5-5 and 5-6 are listings of every replaceable part in the tape reader. The parts are segregated by electrical usage (table 5-5) and mechanical usage (table 5-6). Parts are listed in numerical order by part number.

5-9. ORDERING INFORMATION.

5-10. To order replaceable parts, address the order to the local Hewlett-Packard Sales and Service Office listed at the end of this manual. The following information should be included in the order for each replaceable part.

- a. Complete tape reader model number and serial number.
- b. Hewlett-Packard part number for each part.
- c. Complete description for each part as provided in the replaceable parts lists.
- d. Circuit reference designation, if applicable, as shown in the replaceable parts lists.

Table 5-1. HP 2748B Tape Reader Replaceable Parts

| FIG & INDEX NO. | HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | UNITS PER ASSY |
|-----------------|----------------------|---|------------------|----------------------|----------------|
| 5-1 | | 2748B TAPE READER | | | |
| 1 | 02748-00066 | * TOP COVER (Used on standard and option A85) | | | |
| | 02748-00062 | * TOP COVER (Used on option X95) | | | |
| | Coml | (Attaching Parts) | | | |
| | | * SCREW, machine, no. 6-32, 0.625 in. flat head | | | 4 |
| | | --- x --- | | | |
| 2 | 02748-60225 | * BOTTOM COVER (Used on standard and option A85) | 28480 | 02748-60225 | 1 |
| | 02748-6019 | * BOTTOM COVER (Used on option X95) | 28480 | 02748-6019 | 1 |
| | | (Attaching Parts) | | | |
| | Coml | * SCREW, machine, no. 6-32, 0.625 in. flat head | | | 4 |
| | | --- x --- | | | |
| 3 | 5000-8720 | * SIDE COVER (Used on standard and option A85) | 28480 | 5000-8720 | 1 |
| | 5000-0743 | * SIDE COVER (Used on option X95) | 28480 | 5000-0743 | 1 |
| | | (Attaching Parts) | | | |
| | Coml | * SCREW, machine, no. 6-32, 0.250 in. flat head | | | 4 |
| | | --- x --- | | | |
| 4 | 5060-8738 | * HANDLE RETAINER (Used on standard and option A85) | 28480 | 5060-8738 | 1 |
| | 5060-0765 | * HANDLE RETAINER (Used on option X95) | 28480 | 5060-0765 | 1 |
| | | (Attaching Parts) | | | |
| | Coml | * SCREW, machine, no. 8-32, 0.500 in. pan head | | | 2 |
| | | --- x --- | | | |
| 5 | 5060-0222 | * HANDLE ASSEMBLY, side | 28480 | 5060-0222 | 1 |
| 6 | 5000-0052 | * PLASTIC TRIM | 28480 | 5000-0052 | 1 |
| 7 | 02748-60036 | * FRAME | 28480 | 02748-60036 | 1 |
| | | (Attaching Parts) | | | |
| | Coml | * SCREW, machine, no. 8-32, 0.500 in. flat head | | | 4 |
| | Coml | * NUT, assembled washer, no. 8-32 | | | 4 |
| | Coml | * SCREW, machine, no. 8-32, 0.625 in. flat head | | | 5 |
| | | --- x --- | | | |
| 8 | 5020-6851 | * EXTRUSION, top (Used on standard) | 28480 | 5020-6851 | 1 |
| | 5020-0901 | * EXTRUSION, top (Used on options A85 and X95) | 28480 | 5020-0901 | 1 |
| 9 | 5020-6850 | * EXTRUSION, bottom (Used on standard) | 28480 | 5020-6850 | 1 |
| | 5020-0900 | * EXTRUSION, bottom (Used on options A85 and X95) | 28480 | 5020-0900 | 1 |
| 10 | No Number | * FRONT PANEL ASSEMBLY (See figure 5-2.) | | | |
| 11 | No Number | * DECK ASSEMBLY (See figure 5-3.) | | | |
| 12 | No Number | * REAR PANEL ASSEMBLY (See figure 5-4.) | | | |
| | | ACCESSORIES (not shown in figure 5-1) | | | |
| | 02748-6002 | ACCESSORY KIT | 28480 | 02748-6002 | 1 |
| | 1251-0337 | * CONNECTOR, 50 pin | 28480 | 1251-0337 | 1 |
| | 1251-0339 | * CONNECTOR, housing | 28480 | 1251-0339 | 1 |
| | 1251-0190 | * PIN, connector, male | 28480 | 1251-0190 | 11 |
| | 8520-8017 | * BRUSH, nylon | 28480 | 8520-8017 | 1 |
| | 5060-8306 | * LUBRICATING KIT | 28480 | 5060-8306 | 1 |
| | 02758-6017 | * EXTENDER BOARD ASSEMBLY | 28480 | 02758-6017 | 1 |
| | 5060-0767 | FOOT ASSEMBLY | 28480 | 5060-0767 | 4 |
| | 5060-8741 | RACK MOUNTING KIT (used on standard) | 28480 | 5060-8741 | 1 |
| | 5060-0776 | RACK MOUNTING KIT (used on options X95 and A85) | 28480 | 5060-0776 | 1 |
| | 8120-1378 | POWER CORD (used on standard) | 28480 | 8120-1378 | 1 |
| | 8120-1348 | POWER CORD (used on option 001 only) | 28480 | 8120-1348 | 1 |
| | 02748-90032 | 2748B TAPE READER OPERATING AND SERVICE MANUAL | 28480 | 02748-90032 | 1 |

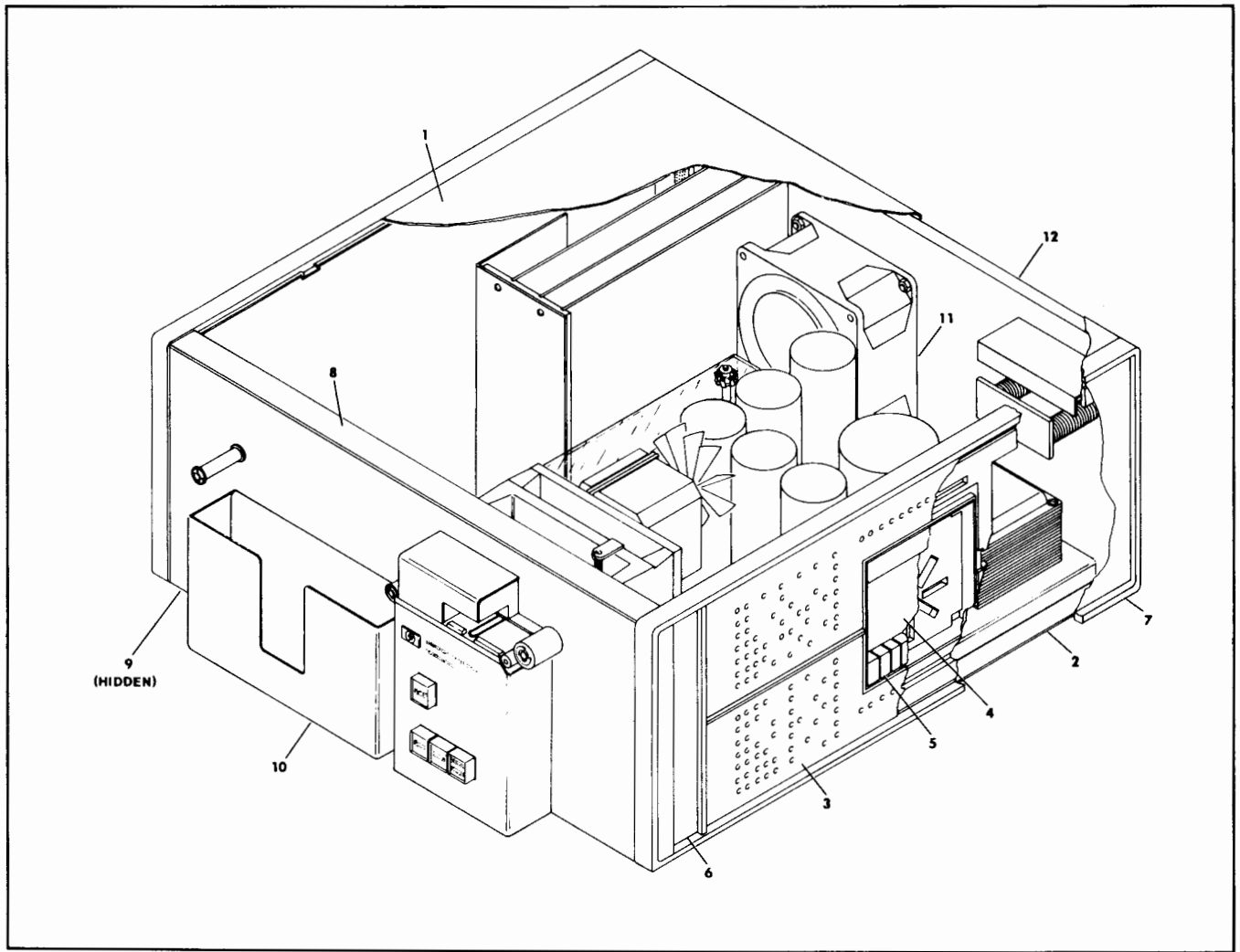


Figure 5-1. HP 2748B Tape Reader Parts Location Diagram

Table 5-2. Front Panel Assembly Replaceable Parts

| FIG & INDEX NO. | HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | UNITS PER ASSY |
|-----------------|-------------|--|----------|---------------|----------------|
| 5-2 | No Number | FRONT PANEL ASSEMBLY (10, figure 5-1) | | | |
| 1 | 02748-00065 | * CONTROL PANEL (used on standard) | 28480 | 02748-00065 | 1 |
| | 02748-0005 | * CONTROL PANEL (used on options X95 and A85) | 28480 | 02748-0005 | 1 |
| 2 | 1390-0107 | * BUTTON LATCH (Attaching Parts) | 13061 | B10-B1 | 1 |
| 3 | Coml | * SCREW, machine, no. 4-40, 0.375 in. flat head ---- x ---- | | | 1 |
| 4 | 02748-00064 | * CONTAINER, paper tape (used on standard) | 28480 | 02748-00064 | 1 |
| | 02748-0002 | * CONTAINER, paper tape (used on options X95 and A85) (Attaching Parts) | 28480 | 02748-0002 | 1 |
| 5 | Coml | * SCREW, machine, no. 4-40, 1/2 in. pan head | | | 4 |
| 6 | Coml | * WASHER, split lock, no. 4 | | | 4 |
| 7 | 02748-00068 | * PLATE (used on standard) | 28480 | 02748-00068 | 1 |
| | 02748-0003 | * PLATE (used on options X95 and A85) ---- x ---- | 28480 | 02748-0003 | 1 |
| 8 | 02758-0168 | * READ HEAD COVER (used on standard) | 28480 | 02758-0168 | 1 |
| | 02758-0001 | * READ HEAD COVER (used on options X95 and A85) (Attaching Parts) | 28480 | 02758-0001 | 1 |
| 9 | Coml | * SCREW, machine, no. 4-40, 0.250 in. pan head | | | 1 |
| 10 | Coml | * WASHER, split lock, no. 4 ---- x ---- | | | 1 |
| 11 | Coml | * READ HEAD ASSEMBLY (A5) (Attaching Parts) | 28480 | 02748-6003 | 1 |
| 12 | Coml | * SCREW, machine, no. 8-32, 1.750 in. pan head | | | 1 |
| 13 | Coml | * WASHER, split lock, no. 8 ---- x ---- | | | 1 |
| 14 | 02758-0015 | * GASKET, read head | 28480 | 02758-0015 | 1 |
| 15 | 02758-8006 | * LABEL | 28480 | 02758-8006 | 1 |
| 16 | 0370-1400 | * PUSHBUTTON (used on standard) | 28480 | 0370-1400 | 1 |
| | 0370-0118 | * PUSHBUTTON (used on options X95 and A85) | 28480 | 0370-0118 | 1 |
| 17 | 5080-1570 | * SWITCH, pushbutton (S1) (Attaching Parts) | 28480 | 5080-1570 | 1 |
| 18 | Coml | * SCREW, machine, no. 4-40, 1.500 in. pan head | | | 1 |
| 19 | Coml | * WASHER, split lock, no. 4 | | | 1 |
| 20 | Coml | * SPACER, 0.750 in. long ---- x ---- | | | 1 |
| 21 | Coml | * RING, retaining, 0.187 in. | | | 1 |
| 22 | 02748-2009 | * ROLLER, material handling | 28480 | 02748-2009 | 1 |
| 23 | Coml | * RING, retaining, 0.187 in. | | | 1 |
| 24 | Coml | * RING, retaining, 0.187 in. | | | 1 |
| 25 | 02748-2009 | * ROLLER, material handling | 28480 | 02748-2009 | 1 |
| 26 | Coml | * RING, retaining, 0.187 in. | | | 1 |
| 27 | Coml | * RING, retaining, 0.250 in. | | | 1 |
| 28 | Coml | * BEARING, BALL, annular | | | 1 |
| 29 | 02758-2017 | * PINCH ROLLER | 28480 | 02758-2017 | 1 |
| 30 | Coml | * BEARING, BALL, annular | | | 1 |
| 31 | Coml | * See figure 5-2 note 1 | | | |
| 32 | Coml | * RING, retaining, 0.250 in. | | | 1 |
| 33 | 1251-1190 | * CONNECTOR, receptacle (XA5) (Attaching Parts) | 71785 | 251-12-30-261 | 1 |
| 34 | Coml | * SCREW, machine, no. 4-40, 0.625 in. flat head | | | 2 |
| 35 | Coml | * NUT, hexagon, self-locking, no. 4 ---- x ---- | | | 2 |
| 36 | Coml | * SCREW, machine, no. 4-40, 0.375 in. pan head | | | 3 |
| 37 | Coml | * WASHER, split lock, no. 4 | | | 3 |
| 38 | 02748-2013 | * SPACER | 28480 | 02748-2013 | 3 |
| 39 | 02748-00067 | * PANEL (used on standard) | 28480 | 02748-00067 | 1 |
| | 02748-0001 | * PANEL (used on options X95 and A85) | 28480 | 02748-0001 | 1 |

Table 5-2. Front Panel Assembly Replaceable Parts (Continued)

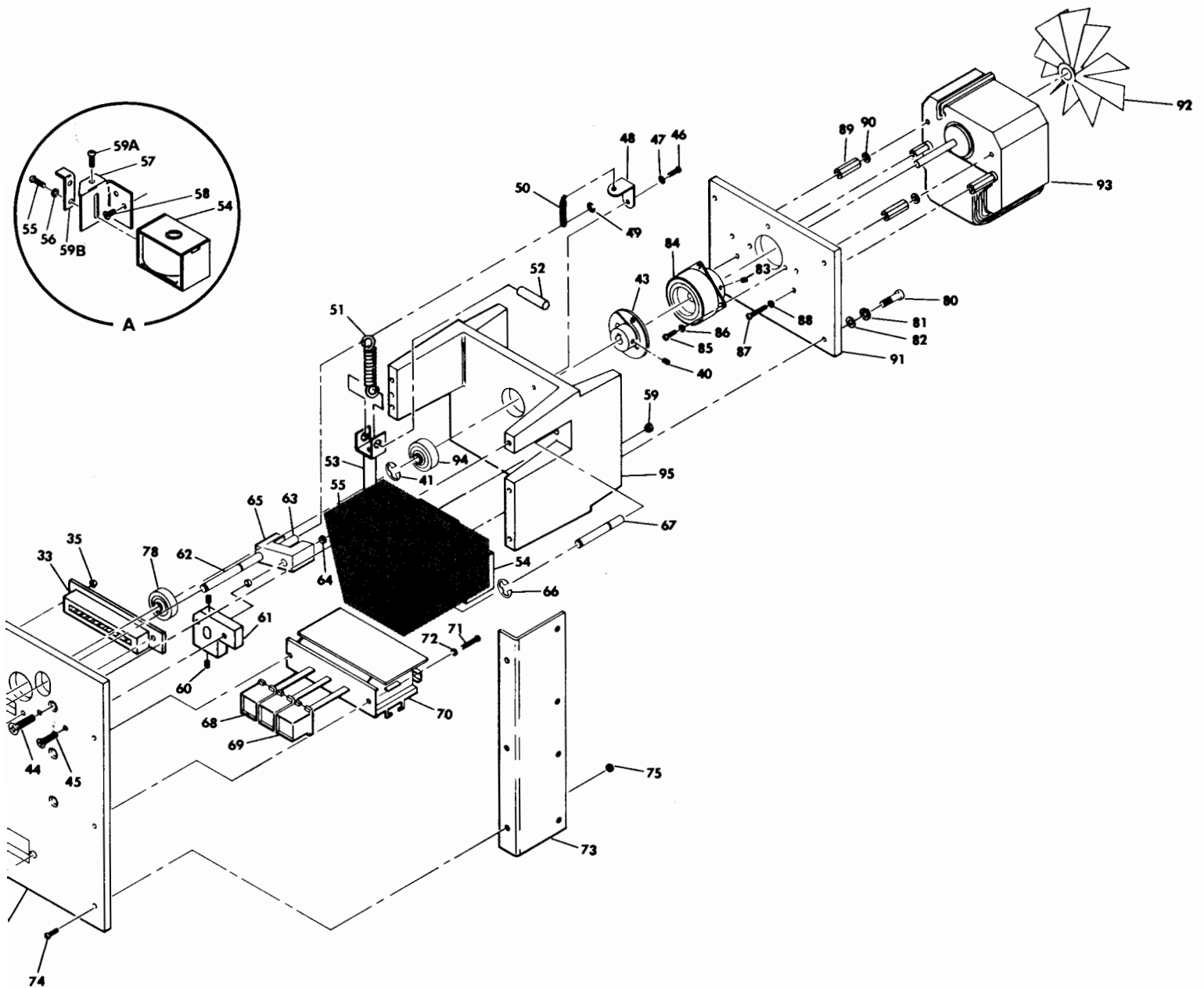
| FIG & INDEX NO. | HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | UNITS PER ASSY |
|-----------------|-------------|---|----------|--------------|----------------|
| 5-2-40 | Coml | * SETSCREW, no. 4-40, 0.125 | | | 1 |
| 41 | Coml | * RING, retaining, 0.250 in. | | | 2 |
| 42 | 02758-2029 | * DRIVE SHAFT, main capstan | 28480 | 02748-2007 | 1 |
| 43 | No Number | * CLUTCH PLATE (part of clutch, item 83) | | | 1 |
| 44 | Coml | * SCREW, machine, no. 8-32, 0.625 in. flat head | | | 1 |
| 45 | Coml | * SCREW, machine, no. 8-32, 0.500 in. flat head | | | 2 |
| 46 | Coml | * SCREW, machine, no. 6-32, 0.375 in. pan head | | | 1 |
| 47 | Coml | * WASHER, split lock, no. 6 | | | 1 |
| 48 | 02758-0013 | * BRACKET, spring | 28480 | 02758-0013 | 1 |
| 49 | Coml | * RING, returning, 0.125 in. | | | 1 |
| 50 | Coml | * SPRING, 0.125 in. OD | | | 1 |
| 51 | Coml | * SPRING, 0.250 in. OD | | | 1 |
| 52 | No Number | * ARMATURE PIN (part of solenoid, item 53) | | | 1 |
| 53 | No Number | * ARMATURE (part of solenoid, item 53) | | | 1 |
| *54 | 02758-20468 | * SOLENOID (K1) | 28480 | 02758-20468 | 1 |
| †54 | 02748-20153 | * SOLENOID (K1) (Attaching Parts) | 28480 | 02748-20153 | 1 |
| 55 | Coml | * SCREW, machine, no. 6-32, 0.250 in., w/int-tooth, pan head | | | 2 |
| *56 | Coml | * WASHER, flat, no. 6 | | | 2 |
| †56 | Coml | * WASHER, lock, w/int-tooth, no. 6 --- x --- | | | 2 |
| *57 | 02758-00167 | * MOUNTING BRACKET, solenoid | 28480 | 02758-00167 | 1 |
| †57 | 02758-00074 | * MOUNTING BRACKET, solenoid (Attaching Parts) | 28480 | 02758-00074 | 1 |
| 58 | Coml | * SCREW, machine, no. 6-32, 0.625 in., flat head | | | 1 |
| 59 | Coml | * NUT, hexagon, assembled washer, no. 6-32 | | | 2 |
| †59A | Coml | * SETSCREW, machine, no. 4-40, 0.438 in. | | | 1 |
| †59B | 02748-00073 | * ADJUSTING BRACKET, solenoid --- x --- | 28480 | 02748-00073 | 1 |
| 60 | Coml | * SET SCREW, no. 8-32, 0.375 in. | | | 2 |
| 61 | 02758-20466 | * SPACER BLOCK | 28480 | 02758-20466 | 1 |
| 62 | 02758-2023 | * SHAFT, load and pinch roller | 28480 | 02758-2023 | 1 |
| 63 | Coml | * PIN, split, 0.500 in. long, 0.125 in. | | | 1 |
| 64 | 1410-0045 | * BUSHING, bronze, 0.315 OD, 0.189 ID | 28480 | 1410-0045 | 2 |
| 65 | 02758-2020 | * ARM LOAD and PINCH ROLLER | 28480 | 02758-2020 | 1 |
| 66 | Coml | * RING, retaining, 0.187 in. | | | 1 |
| 67 | 02748-2001 | * SHAFT, pinch roller | 28480 | 02748-2001 | 1 |
| 68 | 02758-8006 | * LABEL | 28480 | 02758-8006 | 3 |
| 69 | 0370-0118 | * PUSHBUTTON | 28480 | 0370-0118 | 3 |
| 70 | 3101-0729 | * SWITCH, pushbutton (S2) (Attaching Parts) | 28480 | 3101-0729 | 1 |
| 71 | Coml | * SCREW, machine, no. 6-32, 0.375 in. | | | 2 |
| 72 | Coml | * WASHER, split lock, no. 6 --- x --- | | | 2 |
| 73 | 02748-0004 | * BRACKET, panel (Attaching Parts) | 28480 | 02748-0004 | 2 |
| 74 | Coml | * SCREW, machine, no. 8-32, 0.500 in. | | | 3 |
| 75 | Coml | * NUT, hexagon, no. 8-32 --- x --- | | | 3 |
| 76 | 02748-2011 | * IDLER SHAFT | 28480 | 02748-2011 | 1 |
| 77 | 02748-2011 | * IDLER SHAFT | 28480 | 02748-2011 | 1 |
| 78 | Coml | * BEARING, BALL, annular | | | 1 |
| 79 | 02748-2001 | * PANEL | 28480 | 02748-2001 | 1 |
| 80 | Coml | * SCREW, machine, no. 8-32, 0.625 in. skt cap | | | 4 |
| 81 | Coml | * WASHER, split lock, no. 8 | | | 4 |
| 82 | Coml | * WASHER, flat, no. 8 | | | 4 |
| 83 | Coml | * SETSCREW, no. 4-40, 0.125 | | | 1 |
| 84 | 1500-0226 | * CLUTCH (Attaching Parts) | 16554 | BEC-11CC-43 | 1 |
| 85 | Coml | * SCREW, machine, no. 4-40, 0.312 in. filh | | | 4 |
| 86 | Coml | * WASHER, split lock, no. 4 --- x --- | | | 4 |

*Used only on units with serial no. prefixes lower than 1345A.

†Used only on units with serial no. prefixes of 1345A or higher.

Table 5-2. Front Panel Assembly Replaceable Parts (Continued)

| FIG & INDEX NO. | HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | UNITS PER ASSY |
|-----------------------|-------------|---|-------------|--------------|----------------------|
| 5-2- 87 | Coml | * SCREW, machine, no. 6-32, 0.625 in. pan head | | | 4 |
| 88 | Coml | * WASHER, split lock, no. 6 | | | 4 |
| 89 | No Number | * STANDOFF (part of motor, item 92) | | | 4 |
| 90 | Coml | * WASHER, flat, no. 6 | | | 4 |
| 91 | 02748-2005 | * BEARING PLATE | 28480 | 02748-2005 | 1 |
| 92 | 3160-0222 | * FAN ASSEMBLY | 81042 | 6-218-213 | 1 |
| 93 | 3140-0446 | * MOTOR, shaded pole (B2) | 28480 | 3140-0446 | 1 |
| | 3140-0496 | * MOTOR, shaded pole, 230V, 50 Hz (B2) (used on option 001 only) | 28480 | 3140-0496 | 1 |
| 94 | Coml | * BEARING, BALL, annular | | | 1 |
| 95 | 02748-2014 | * CASTING | 28480 | 02748-2014 | 1 |



NOTES:

1. PARTS CONSIST OF 0.005 OR 0.010- IN WASHERS AS REQUIRED TO TAKE UP END PLAY.
2. SHADED AREA IS APPLICABLE TO TAPE READERS WITH SERIAL NUMBER PREFIXES BELOW 1345A (SERIAL NUMBER 1345A02339 AND LOWER).
3. INSET A ILLUSTRATES PARTS FOR TAPE READERS WITH SERIAL NUMBER PREFIX 1345A AND HIGHER (SERIAL NUMBER 1345A02340 AND HIGHER).

Figure 5-2. Front Panel Assembly Exploded View

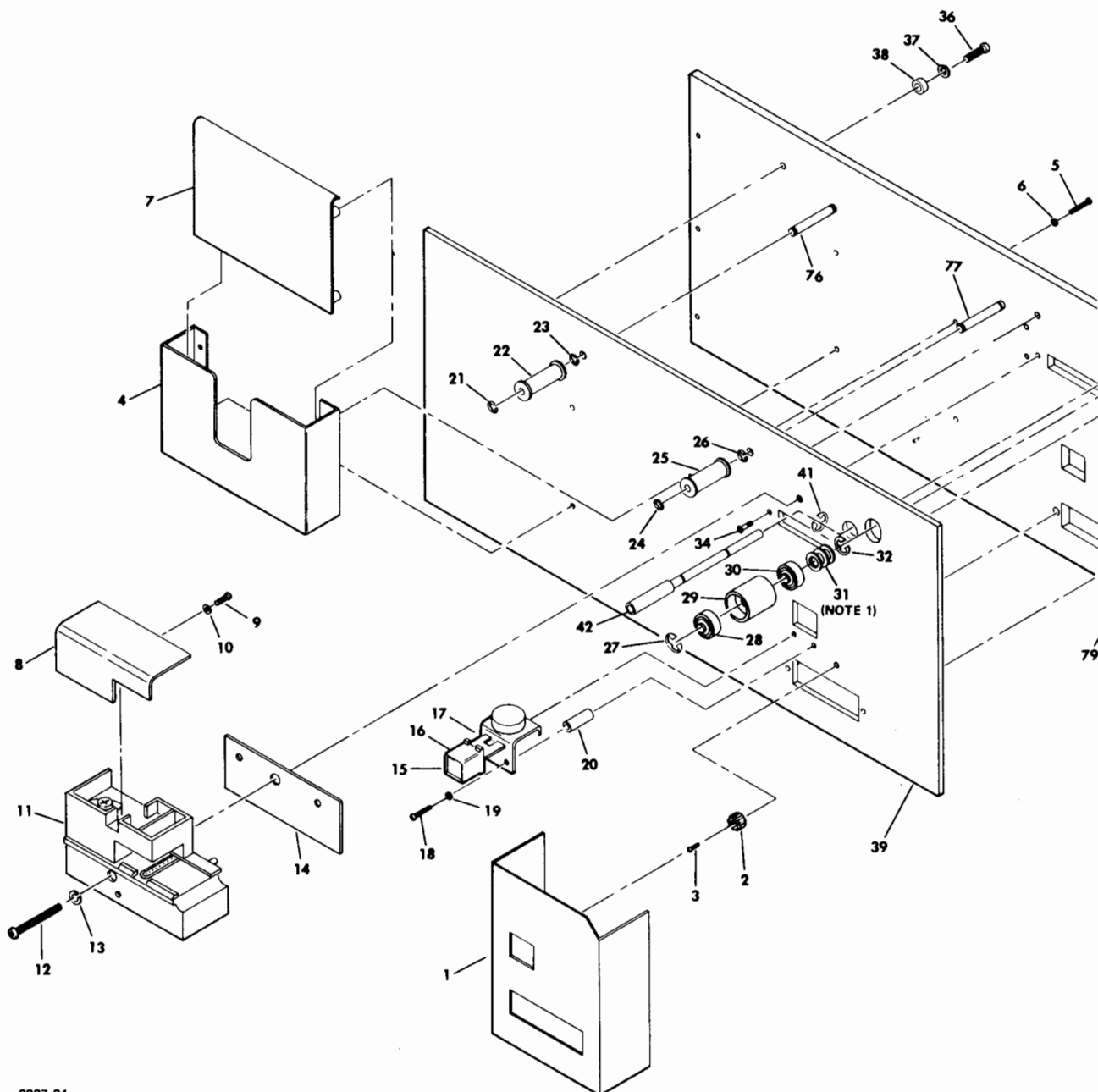
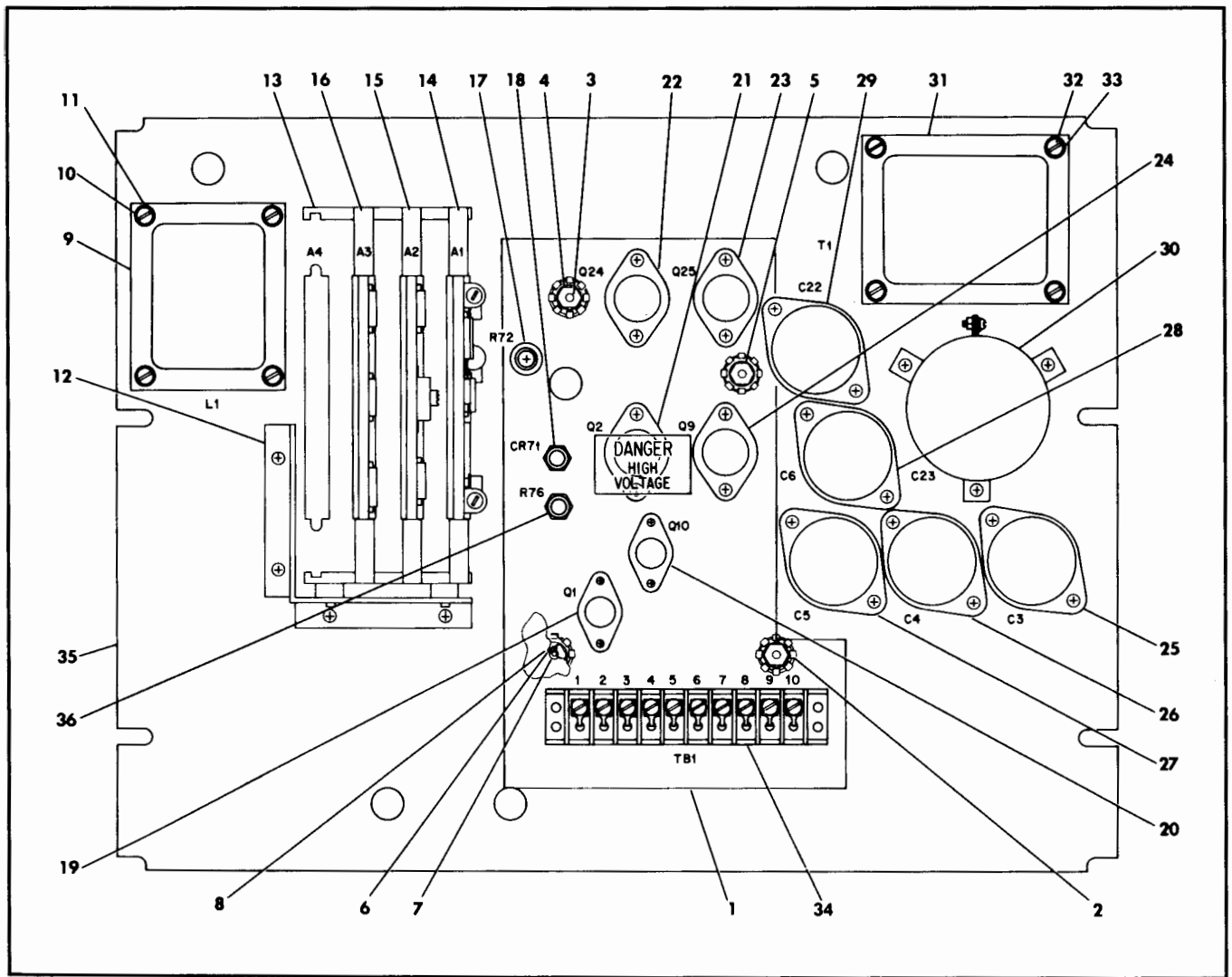


Table 5-3. Deck Assembly Replaceable Parts

| FIG & INDEX NO. | HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | UNITS PER ASSY |
|-----------------|--------------------------|--|----------|--------------|----------------|
| 5-3-1 | No Number 02758-20464 | DECK ASSEMBLY (11, figure 5-1) | | | |
| | 7120-0137 | * SHIELD, high voltage | 28480 | 02758-20464 | 1 |
| | 1390-0107 | * DECAL, high voltage | 83309 | 3521 | 3 |
| 2 | | * BUTTON LATCH (Attaching Parts) | 13061 | B10-B1 | 4 |
| 3 | Coml | * SCREW, machine, no. 6-32, 0.625, pan head | | | 4 |
| 4 | Coml | * NUT, hexagon, assembled washer, no. 6-32 | | | 4 |
| 5 | Coml | * WASHER, flat, no. 6 | | | 4 |
| | Coml | * SCREW, machine, no. 6-32, 0.375 in. flat head ---- x ---- | | | 4 |
| 6 | 02758-20465 | * SPACER (Attaching Parts) | 28480 | 02758-20465 | 4 |
| 7 | Coml | * SCREW, machine, no. 6-32, 0.375 in. pan head | | | 4 |
| 8 | Coml | * WASHER, split lock, no. 6 ---- x ---- | | | 4 |
| 9 | 9100-2801 | * CHOKE, 2 ohms, 1A (L1) (Attaching Parts) | 28480 | 9100-2801 | 1 |
| 10 | Coml | * SCREW, machine, no. 8-32, 2.250 in. slotted head | | | 4 |
| 11 | Coml | * WASHER, nonmettalic, no. 8 | | | 4 |
| | Coml | * NUT, hexagon, no. 8-32 | | | 4 |
| | Coml | * WASHER, split lock, no. 6 | | | 4 |
| | Coml | * NUT, assembled washer, no. 8-32 ---- x ---- | | | 4 |
| 12 | 02758-0002 | * PC GUIDE BRACKET (Attaching Parts) | 28480 | 02758-0002 | 1 |
| | Coml | * SCREW, machine, no. 6-32, 0.625 in. pan head | | | 4 |
| | Coml | * WASHER, split lock, no. 6 ---- x ---- | | | 4 |
| 13 | 02758-2008 | * PC GUIDE (Attaching Parts) | 28480 | 02758-2008 | 1 |
| | Coml | * SCREW, machine, no. 6-32, 0.625 | | | 2 |
| | Coml | * WASHER, split, no. 6 | | | 2 |
| | Coml | * SPACER, 0.562 in. | | | 2 |
| | Coml | * SCREW, machine, no. 6-32, 0.375 in. pan head | | | 2 |
| | Coml | * NUT, hexagon, no. 6-32 ---- x ---- | | | 4 |
| 14 | 02758-6004 | * POWER SUPPLY PCA (A1) (see figure 4-7) | 28480 | 02758-6004 | 1 |
| 15 | 02748-60034 | * CONTROL PCA (A2) (see figure 4-6) | 28480 | 02748-60034 | 1 |
| 16 | 02748-60035 | * INTERFACE PCA (A3) (see figure 4-5) | 28480 | 02748-60035 | 1 |
| 17 | 0811-1654 | * RESISTOR, fixed, ww, 5 ohms, 5%, 20W (R72) | 28480 | 0811-1654 | 1 |
| 18 | 1902-0035 | * DIODE, breakdown, 120V, 10W (CR71) | 28480 | 1902-0035 | 1 |
| 19 | 1854-0072 | * TRANSISTOR, Si, NPN (Q1) (Attaching Parts) | 02735 | 2N3054 | 1 |
| | Coml | * SCREW, machine, no. 6-32, 0.375 in. pan head | | | 2 |
| | 1200-0168 | * SOCKET, transistor (XQ1) ---- x ---- | 28480 | 1200-0168 | 1 |
| 20 | 1854-0072 | * TRANSISTOR, Si, NPN (Q10) (Attaching Parts) | 02735 | 2N3054 | 1 |
| | Coml | * SCREW, machine, no. 6-32, 0.375 in. pan head | | | 1 |
| | 1200-0168 | * SOCKET, transistor (XQ1) ---- x ---- | 28480 | 1200-0168 | 1 |
| 21 | 1854-0217 | * TRANSISTOR, Si, NPN (Q2) (Attaching Parts) | 02735 | 2N3442 | 1 |
| | Coml | * SCREW, machine, no. 6-32, 0.375 in. pan head | | | 2 |
| | 1200-0041 | * SOCKET, transistor (XQ2) | 28480 | 1200-0041 | 1 |
| 22 | 1854-0217 | * TRANSISTOR, Si, NPN (Q24) (Attaching Parts) | 02735 | 2N3442 | 1 |
| | Coml | * SCREW, machine, no. 6-32, 0.375 in. pan head | | | 1 |
| | 1200-0041 | * SOCKET, transistor (XQ24) ---- x ---- | 28480 | 1200-0041 | 1 |

Table 5-3. Deck Assembly Replaceable Parts (Continued)

| FIG & INDEX NO. | HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | UNITS PER ASSY |
|-----------------|-------------|--|----------|---------------|----------------|
| 5-3-23 | 1854-0217 | * TRANSISTOR, Si, NPN (Q25) (Attaching Parts) | 02735 | 2N3442 | 1 |
| | Coml | * SCREW, machine, no. 6-32, 0.375 in. pan head | | | 2 |
| | 1200-0041 | * SOCKET, transistor (XQ25) ---- x ---- | 28480 | 1200-0041 | 1 |
| 24 | 1854-0217 | * TRANSISTOR, Si, NPN (Q9) (Attaching Parts) | 02735 | 2N3442 | 1 |
| | Coml | * SCREW, machine, no. 6-32, 0.375 in. pan head | | | 2 |
| | 1200-0041 | * SOCKET, transistor (XQ9) ---- x ---- | 28480 | 1200-0041 | 1 |
| 25 | 0180-0046 | * CAPACITOR, fxd, elctl, 600 uF, -10 +75%, 200 Vdcw, (C3) | 56289 | D32569-DFP | 1 |
| 26 | 0180-0047 | * CAPACITOR, fxd, A1, 500 uF, 75 Vdcw (C4) | 56289 | D32443-DFP | 1 |
| 27 | 0180-0056 | * CAPACITOR, fxd, elctl, 1000 uF, 50 Vdcw (C5) | 56289 | D32429-DFP | 1 |
| 28 | 0180-0198 | * CAPACITOR, fxd, elctl, 1500 uF, 50 Vdcw (C6) | 56289 | D42962-DFP | 1 |
| 29 | 0180-0204 | * CAPACITOR, fxd, A1, elctl, 2800 uF, -10 +100%, 40 Vdcw (C22) | 56289 | D37694-DFP | 1 |
| 30 | 0180-1869 | * CAPACITOR, fxd, A1, elctl, 8700 uF, -10 +75%, 500 Vdcw (C23) (Attaching Parts) | 56289 | DF2A-DQC | 1 |
| | Coml | * SCREW, machine, no. 6-32, 0.375 in. pan head | | | 3 |
| | Coml | * WASHER, split lock, no. 6 | | | 3 |
| | Coml | * NUT, assembled washer, no. 6 ---- x ---- | | | 3 |
| 31 | 9100-1234 | * TRANSFORMER, power (T1) (Attaching Parts) | 28480 | 9100-1234 | 1 |
| 32 | Coml | * SCREW, machine, no. 8-32, 2.250 in. slotted head | | | 4 |
| 33 | Coml | * WASHER, nonmetallic, no. 8 | | | 4 |
| | Coml | * NUT, assembled washer, no. 8-32 ---- x ---- | | | 4 |
| 34 | 0360-1156 | * BARRIER BLOCK, 10 term (TB) (Attaching Parts) | 71785 | 353-18-10-001 | 1 |
| | Coml | * SCREW, machine, no. 6-32, 0.500 in. pan head ---- x ---- | | | 2 |
| 35 | 0811-1654 | * RESISTOR, fxd, ww, 5 ohms, 5%, 20W (R76) | 28480 | 0811-1654 | 1 |
| 36 | 02758-0004 | * DECK PLATE | 28480 | 02758-0004 | 1 |



2227-25

Figure 5-3. Deck Assembly Parts Location Diagram

Table 5-4. Rear Panel Assembly Replaceable Parts

| FIG & INDEX NO. | HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | UNITS PER ASSY |
|-----------------|------------------------|--|------------------|----------------------|----------------------------|
| 5-4-1 | No Number 1251-0338 | REAR PANEL ASSEMBLY (12, figure 5-1) * INSERT, connector, 50 pin (J2) (Attaching Parts) * SCREW, machine, no. 4-40, 0.375 in. pan head * WASHER, split lock, no. 4 * NUT, hexagon, no. 4-40 --- x --- | 95238 | 25-50-SS | 1 4 4 4 |
| 2 | 02758-2008 | * PC GUIDE (Attaching Parts) * SCREW, machine, no. 6-32, 0.625 in. pan head * SCREW, machine, no. 6-32, 1.250 in. pan head * WASHER, split lock, no. 6 * SPACER, 0.562 in. * NUT, hexagon, no. 6-32 --- x --- | 28480 | 02758-2008 | 1 2 2 4 2 4 |
| 3 | 02758-0003 | * PC GUIDE BRACKET (Attaching Parts) * SCREW, machine, no. 6-32, 0.375 in. pan head * WASHER, split lock, no. 6 --- x --- | 28480 | 02758-0003 | 1 2 2 |
| 4 | 5060-0878 | * FILTER, air, fan | 28480 | 5000-0878 | 1 |
| 5 | 5000-8015 | * GUARD, fan (Attaching Parts) * SCREW, machine, no. 6-32, 0.500 in. pan head --- x --- | 28480 | 5000-8015 | 1 4 |
| 6 | 3160-0224 | * FAN ASSEMBLY, tubeaxial (B1) (Attaching Parts) * SCREW, machine, no. 6-32, 0.750 in. flat head * NUT, assembled washer, no. 6-32 | 99743 | WS210F-510 | 1 4 4 |
| | 8120-1478 | * CABLE ASSEMBLY --- x --- | 28480 | 8120-1478 | 1 |
| 7 | 02758-0016 | * SHIELD (Attaching Parts) * SCREW, machine, no. 6-32, 0.375 in. pan head * WASHER, split lock, no. 6 --- x --- | 28480 | 02758-0016 | 1 2 2 |
| 8 | Coml | * FUSE, 5A (F1) | | | 1 |
| | Coml | * FUSE, 2.5A (F1) (used on option 001 only) | | | 1 |
| 9 | 1400-0084 | * FUSEHOLDER (XF1) | 75915 | 342014 | 1 |
| 10 | 1251-2357 | * CONNECTOR, receptacle, power (J1) | 82389 | AC3G | 1 |
| 11 | 0150-0119 | * CAPACITOR, fxd, cer, 2 x 0.1 uF, 20%, 2500 Vdcw (C1) | 56289 | 32C219A-CDH | 1 |
| 12 | 5080-7149 | * LINE FILTER (FL1) (Attaching Parts) * SCREW, machine, no. 4-40, 0.375 in. pan head * WASHER, split lock, no. 4 | 28480 | 5080-7149 | 1 2 2 |
| 13 | 5020-1917 | * STANDOFF --- x --- | 28480 | 5020-1917 | 2 |
| 14 | 02748-0006 | * REAR PANEL | 28480 | 02748-0006 | 1 |
| | 02748-00063 | * REAR PANEL (used on option 001 only) (Attaching Parts) * SCREW, machine, no. 8-32, 0.375 in. pan head * WASHER, split lock, no. 8 --- x --- | 28480 | 02748-00063 | 1 2 2 |
| | 5060-8006 | * FILTER, air, fan | | | |

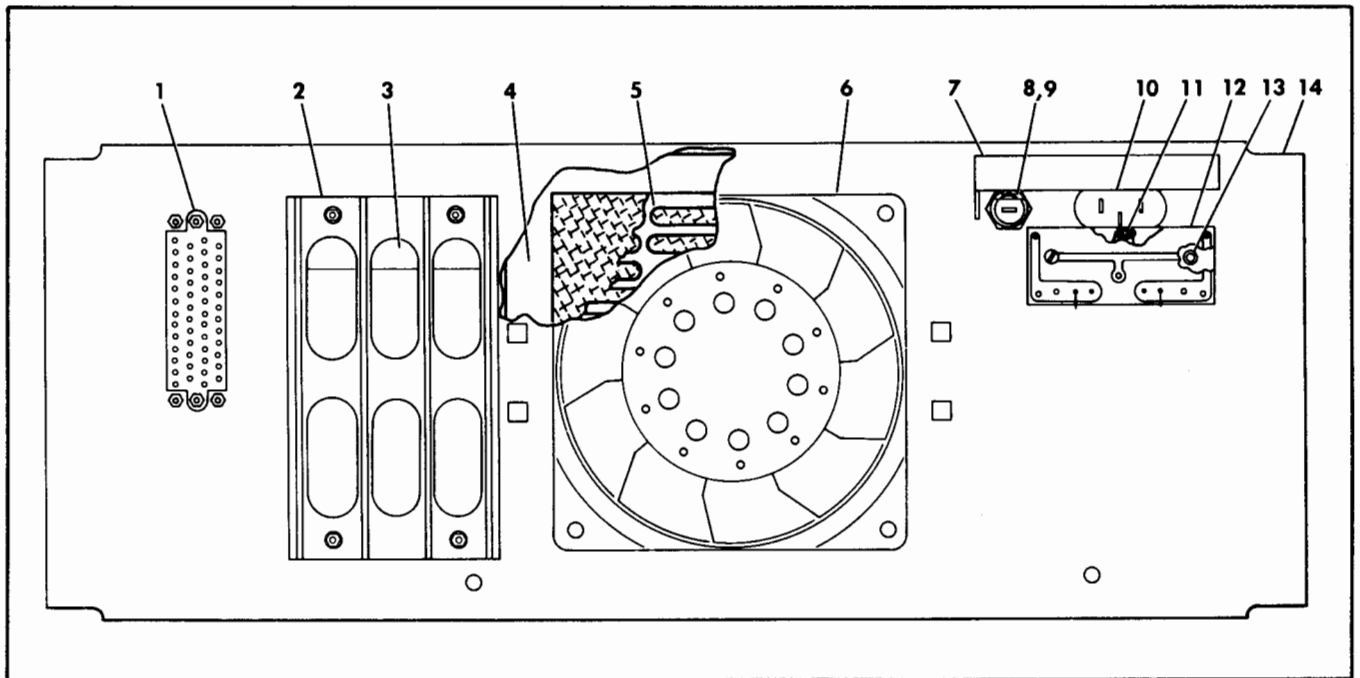


Figure 5-4. Rear Panel Assembly Parts Location Diagram

Table 5-5. Numerical Listing of Electrical Parts

| HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | TQ |
|-------------|---|----------|---------------------|----|
| 0140-0200 | C:Fxd, Mica, 390 pF, 5% | 72136 | RDM15F391-J3C | 6 |
| 0140-0208 | C:Fxd, Mica, 680 pF, 5% | 72136 | RDM15F691J3C | 1 |
| 0150-0119 | CAPACITOR, fxd, cer, 2 x 0 uF, 20%, 2500 Vdcw | 56289 | 32C19A-CDH | 1 |
| 0160-0167 | C:Fxd, My, 0.082 uF, 10%, 200 Vdcw | 56289 | 192PB2392-PTS | 1 |
| 0160-0300 | C:Fxd, My, 0.0027 uF, 200 Vdcw | 56289 | 192P27292-PTS | 1 |
| 0160-2055 | C:Fxd, Cer, 0.01 uF, +80 - 20%, 100 Vdcw | 56289 | C023F101F103ZS22-CD | 1 |
| 0160-2198 | C:Fxd, Mica, 20 pF, 5% | 72136 | RDM15C200J3C | 2 |
| 0160-2204 | C:Fxd, Mica, 100 pF, 5% | 72136 | RDM15F101J3C | 10 |
| 0160-2307 | C:Fxd, Mica, 300 pF, 5% | 28480 | 0160-2207 | 2 |
| 0180-0046 | CAPACITOR, fxd, elctlt, 600 uF, -10 +75%, 200 Vdcw | 56289 | D32569-DFP | 1 |
| 0180-0047 | CAPACITOR, fxd, A1, 500 uF, -10 +75%, 200 Vdcw | 56289 | D32569-DFP | 1 |
| 0180-0056 | CAPACITOR, fxd, elctlt, 1000 uF, 50 Vdcw | 56289 | D32429-DFP | 1 |
| 0180-0089 | C:Fxd, A1 Elect, 10 uF, +50 - 10%, 150 Vdcw | 56289 | D106F150DD2-DSM | 2 |
| 0180-0100 | C:Fxd, Elect, 4.7 uF, 10%, 35 Vdcw | 56289 | 150D475X9035B2-DYS | 1 |
| 0180-0198 | CAPACITOR, fxd, elctlt, 1500 uF, 50 Vdcw | 56289 | DA2962-DFP | 1 |
| 0180-0204 | CAPACITOR, fxd, A1-elctlt, 2800 uF, -10 +100%, 40 Vdcw | 56289 | D37694-DFP | 1 |
| 0180-0229 | C:Fxd, Elect, 33 uF, 10%, 10 Vdcw | 28480 | 0180-0229 | 1 |
| 0180-0291 | C:Fxd, Elect, 1.0 uF, 10%, 35 Vdcw | 56289 | 150D105X9035A2-DYS | 2 |
| 0180-1869 | CAPACITOR, fxd, A1-elctlt, 8700 uF, -10 +75%, 50 Vdcw | 56289 | DF2A-DQC | 1 |
| 0360-1156 | BARRIER BLOCK, 10 term | 71785 | 353-18-10-001 | 1 |
| 0683-1035 | R:Fxd, Comp, 10K ohms, 5%, 1/4W | 01121 | CB1035 | 11 |
| 0698-0083 | R:Fxd, Met Flm, 1.96K ohms, 1%, 1/8W | 28480 | 0698-0083 | 2 |
| 0698-0085 | R:Fxd, Met Flm, 2.61K ohms, 1%, 1/8W | 28480 | 0698-0085 | 2 |
| 0698-3136 | R:Fxd, Met Flm, 17.8K ohms, 1%, 1/8W | 28480 | 0698-3136 | 13 |
| 0698-3152 | R:Fxd, Met Flm, 3.48K ohms, 1%, 1/8W | 28480 | 0698-3152 | 1 |
| 0698-3156 | R:Fxd, Met Flm, 14.7K ohms, 1%, 1/8W | 28480 | 0698-3156 | 14 |
| 0698-3157 | R:Fxd, Met Flm, 19.6K ohms, 1%, 1/8W | 28480 | 0698-3157 | 1 |
| 0698-3159 | R:Fxd, Met Flm, 26.1K ohms, 1%, 1/8W | 28480 | 0698-3159 | 1 |
| 0698-3162 | R:Fxd, Met Flm, 46.4K ohms, 1%, 1/8W | 28480 | 0698-3162 | 1 |
| 0698-3266 | R:Fxd, Met Flm, 23.7K ohms, 1%, 1/8W | 28480 | 0698-3266 | 1 |
| 0698-3358 | R:Fxd, Met Flm, 1K ohms, 0.5%, 1/8W | 28480 | 0698-3358 | 2 |
| 0698-3402 | R:Fxd, Met Flm, 316 ohms, 1%, 1/2W | 28480 | 0698-3402 | 1 |
| 0698-3404 | R:Fxd, Met Flm, 383 ohms, 1%, 1/2W | 28480 | 0698-3404 | 2 |
| 0698-3438 | R:Fxd, Met Flm, 147 ohms, 1%, 1/8W | 28480 | 0698-3438 | 2 |
| 0698-3444 | R:Fxd, Met Flm, 316 ohms, 1%, 1/8W | 28480 | 0698-3444 | 1 |
| 0698-3446 | R:Fxd, Met Flm, 386 ohms, 1%, 1/8W | 28480 | 0698-3446 | 1 |
| 0698-3458 | R:Fxd, Met Flm, 348K ohms, 1%, 1/8W | 28480 | 0698-3458 | 1 |
| 0757-0280 | R:Fxd, Met Flm, 1K ohms, 1%, 1/8W | 28480 | 0757-0280 | 3 |
| 0757-0317 | R:Fxd, Met Flm, 1.33K ohms, 1%, 1/8W | 28480 | 0757-0317 | 1 |
| 0757-0338 | R:Fxd, Met Flm, 1.00K ohms, 1%, 1/4W | 28480 | 0757-0338 | 1 |
| 0757-0394 | R:Fxd, Met Flm, 51.1 ohms, 1%, 1/8W | 28480 | 0757-0394 | 2 |
| 0757-0395 | R:Fxd, Met Flm, 56.2 ohms, 1%, 1/8W | 28480 | 0757-0395 | 2 |
| 0757-0398 | R:Fxd, Met Flm, 75 ohms, 1%, 1/8W | 28480 | 0757-0398 | 1 |
| 0757-0426 | R:Fxd, Flm, 1.3K ohms, 1%, 1/8W | 28480 | 0757-0426 | 1 |

Table 5-5. Numerical Listing of Electrical Parts (Continued)

| HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | TQ |
|-------------|--------------------------------------|----------|--------------|----|
| 0757-0438 | R:Fxd, Flm, 5.11K ohms, 1%, 1/8W | 28480 | 0757-0439 | 4 |
| 0757-0439 | R:Fxd, Flm, 6.81K ohms, 1%, 1/8W | 28480 | 0757-0438 | 2 |
| 0757-0440 | R:Fxd, Flm, 7.50K ohms, 1%, 1/8W | 28480 | 0757-0440 | 1 |
| 0757-0442 | R:Fxd, Flm, 10.0K ohms, 1%, 1/8W | 28480 | 0757-0442 | 1 |
| 0757-0443 | R:Fxd, Flm, 11.0K ohms, 1%, 1/8W | 28480 | 0757-0443 | 9 |
| 0757-0446 | R:Fxd, Flm, 15.0K ohms, 1%, 1/8W | 28480 | 0757-0446 | 9 |
| 0757-0447 | R:Fxd, Flm, 16.2K ohms, 1%, 1/8W | 28480 | 0757-0447 | 3 |
| 0757-0452 | R:Fxd, Flm, 27.4K ohms, 1%, 1/8W | 28480 | 0757-0452 | 1 |
| 0757-0458 | R:Fxd, Flm, 51.1K ohms, 1%, 1/8W | 28480 | 0757-0458 | 4 |
| 0757-0460 | R:Fxd, Met Flm, 61.9K ohms, 1%, 1/8W | 28480 | 0757-0460 | 9 |
| 0757-0465 | R:Fxd, Met Flm, 100K ohms, 1%, 1/8W | 28480 | 0757-0465 | 14 |
| 0757-0470 | R:Fxd, Met Flm, 162K ohms, 1%, 1/8W | 28480 | 0757-0470 | 1 |
| 0757-0731 | R:Fxd, Met Flm, 825 ohms, 1%, 1/4W | 28480 | 0757-0731 | 1 |
| 0757-0752 | R:Fxd, Met Flm, 8.25K ohms, 1%, 1/4W | 28480 | 0757-0752 | 1 |
| 0757-0815 | R:Fxd, Met Flm, 562 ohms, 1%, 1/2W | 28480 | 0757-0815 | 2 |
| 0757-0816 | R:Fxd, Met Flm, 681 ohms, 1%, 1/2W | 28480 | 0757-0816 | 1 |
| 0757-1090 | R:Fxd, Met Flm, 261 ohms, 1%, 1/2W | 28480 | 0757-1090 | 1 |
| 0760-0024 | R:Fxd, Met Ox, 100 ohms, 5%, 1W | 28480 | 0760-0024 | 1 |
| 0764-0013 | R:Fxd, Met Ox, 56 ohms, 5%, 2W | 28480 | 0764-0013 | 2 |
| 0811-1654 | RESISTOR, fixed, ww, 5 ohms, 5%, 20W | 28480 | 0811-1654 | 2 |
| 0811-1674 | R:Fxd, ww, 4.7 ohms, 5%, 2W | 28480 | 0811-1674 | 2 |
| 0813-0038 | R:Fxd, ww, 0.5 ohms, 10%, 5W | 28480 | 0813-0038 | 1 |
| 1200-0041 | SOCKET, transistor | 28480 | 1200-0041 | 5 |
| 1200-0168 | SOCKET, transistor | 28480 | 1200-0168 | 2 |
| 1251-0190 | PIN, connector, male | 28480 | 1251-0190 | 1 |
| 1251-0337 | CONNECTOR, 50 pin | 28480 | 1251-0337 | 1 |
| 1251-0338 | INSERT, connector, 50 pin | 95238 | 25-50-SS | 1 |
| 1251-0339 | CONNECTOR, housing | 28480 | 1251-0339 | 1 |
| 1251-2357 | CONNECTOR, receptacle, power | 82389 | AC3G | 1 |
| 1400-0084 | FUSEHOLDER | 75915 | 342014 | 1 |
| 1500-0226 | CLUTCH | 16554 | BEC-11CC-43 | 1 |
| 1820-0247* | INTEGRATED CIRCUIT | 12040 | LM305H | 2 |
| 1853-0041 | TSTR, Si, PNP | 02735 | 38640 | 2 |
| 1854-0071 | TSTR, Si, NPN (selected from 2N3704) | 28480 | 1854-0071 | 34 |
| 1854-0072 | TSTR, Si, NPN | 80131 | 2N3054 | 2 |
| 1854-0217 | TSTR, Si, NPN | 80131 | 2N3442 | 4 |
| 1854-0246 | TSTR, Si, NPN | 80131 | 2N3643 | 2 |
| 1901-0049 | Diode, Si, 0.75A, 50 piv | 04713 | SR1358-6 | 1 |
| 1901-0081 | Diode, Si, 50 VW | 07263 | FD 1415 | 39 |
| 1901-0200 | Diode, Si, 100 piv, 3A | 02735 | 1N4998 | 10 |
| 1902-0035 | Diode, breakdown, 120V, 5% | 04713 | 1N3008B | 1 |
| 1902-0041 | Diode, breakdown, 5.11V, 5% | 04713 | SZ10939-98 | 1 |
| 2100-1758 | R:Var, ww, 1K ohms, 5%, 1W | 28480 | 2100-1758 | 2 |
| 02748-6003 | READ HEAD ASSEMBLY | 28480 | 02748-6003 | 1 |
| 02748-60034 | CONTROL PCA | 28480 | 02748-60034 | 1 |
| 02748-60035 | INTERFACE PCA | 28480 | 02748-60035 | 1 |
| 02758-20468 | SOLENOID | 28480 | 02758-20468 | 1 |
| 02758-6004 | POWER SUPPLY PCA | 28480 | 02758-6004 | 1 |
| 3101-0729 | SWITCH, pushbutton | 28480 | 3101-0729 | 1 |
| 3140-0446 | MOTOR, shaded pole | 28480 | 3140-0446 | 1 |

*For PCA series nos. 1328 and above; 1820-0123, LM300 for series nos. below 1328.

Table 5-5. Numerical Listing of Electrical Parts (Continued)

| HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | TQ |
|-------------|---------------------------------|----------|--------------|----|
| 3140-0496 | MOTOR, shaded pole, 230V, 50 Hz | 28480 | 3140-0496 | 1 |
| 3160-0222 | FAN ASSEMBLY | 28480 | 3160-0222 | 1 |
| 3160-0224 | FAN ASSEMBLY, tubeaxial | 99743 | WS210F-510 | 1 |
| 5080-1570 | SWITCH, pushbutton | 28480 | 5080-1570 | 1 |
| 5080-7149 | LINE FILTER | 28480 | 5080-7149 | 1 |
| 8120-1348 | POWER CORD | 28480 | 8120-1348 | 1 |
| 8120-1378 | POWER CORD | 28480 | 8120-1378 | 1 |
| 8120-1478 | CABLE ASSEMBLY | 28480 | 8120-1478 | 1 |
| 9100-1234 | TRANSFORMER, power | 28480 | 9100-1234 | 1 |
| 9100-2801 | CHOKE, 2 ohms, 1A | 28480 | 9100-2801 | 1 |

Table 5-6. Numerical Listing of Mechanical Parts

| HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | TO |
|-------------|--|----------|--------------|----|
| 0370-0118 | PUSHBUTTON | 28480 | 0370-0118 | 4 |
| 0370-1400 | PUSHBUTTON | 28480 | 0370-1400 | 1 |
| 1251-0190 | PIN, connector, male | 28480 | 1251-0190 | 1 |
| 1390-0107 | BUTTON LATCH | 13061 | B10-B1 | 5 |
| 1410-0045 | BUSHING, bronze, 0.315 OD, 0.189 ID | 28480 | 1410-0045 | 2 |
| 5000-0052 | PLASTIC TRIM | 28480 | 5000-0052 | 2 |
| 5000-0734 | SIDE COVER | 28480 | 5000-0734 | 2 |
| 5000-8015 | GUARD, fan | 28480 | 5000-0815 | 1 |
| 5000-8720 | SIDE COVER | 28480 | 5000-8720 | 2 |
| 5020-0900 | EXTRUSION, bottom | 28480 | 5020-0900 | 1 |
| 5020-0901 | EXTRUSION, top | 28480 | 5020-0901 | 1 |
| 5020-6850 | EXTRUSION, bottom | 28480 | 5020-6850 | 1 |
| 5020-6851 | EXTRUSION, top | 28480 | 5020-6851 | 1 |
| 5020-1917 | STANDOFF | 28480 | 5020-1917 | 2 |
| 5060-0222 | HANDLE ASSEMBLY, side | 28480 | 5060-0222 | 2 |
| 5060-0765 | HANDLE RETAINER | 28480 | 5060-0765 | 2 |
| 5060-0767 | FOOT ASSEMBLY | 28480 | 5060-0767 | 4 |
| 5060-0878 | FILTER, air, fan | 28480 | 5060-0878 | 1 |
| 5060-8306 | LUBRICATING KIT | 28480 | 5060-8306 | 1 |
| 5060-8736 | HANDLE RETAINER | 28480 | 5060-8736 | 2 |
| 5060-8741 | RACK MOUNTING KIT | 28480 | 5060-8741 | 1 |
| 7120-0137 | DECAL, high voltage | 83309 | 3521 | 3 |
| 8520-0017 | BRUSH, nylon | 28480 | 8520-0017 | 1 |
| 02748-0001 | PANEL | 28480 | 02748-0001 | 1 |
| 02748-0002 | CONTAINER, paper tape | 28480 | 02748-0002 | 1 |
| 02748-0003 | PLATE | 28480 | 02748-0003 | 1 |
| 02748-0004 | BRACKET, panel | 28480 | 02748-0004 | 2 |
| 02748-0006 | REAR PANEL | 28480 | 02748-0006 | 1 |
| 02748-00062 | TOP COVER | 28480 | 02748-00062 | 1 |
| 02748-00063 | REAR PANEL | 28480 | 02748-00063 | 1 |
| 02748-00064 | CONTAINER, paper tape | 28480 | 02748-00064 | 1 |
| 02748-00065 | CONTROL PANEL | 28480 | 02748-00065 | 1 |
| 02748-00066 | COVER, top | 28480 | 02748-00066 | 1 |
| 02748-00067 | PANEL | 28480 | 02748-00067 | 1 |
| 02748-00068 | PLATE | 28480 | 02748-00068 | 1 |
| 02748-00069 | CONTROL PANEL | 28480 | 02748-00069 | 1 |
| 02748-2001 | SHAFT, pinch roller | 28480 | 02748-2001 | 2 |
| 02748-2005 | BEARING PLATE | 28480 | 02748-2005 | 1 |
| 02748-2009 | ROLLER, material handling | 28480 | 02748-2009 | 2 |
| 02748-2011 | IDLER SHAFT | 28480 | 02748-2011 | 2 |
| 02748-2013 | SPACER | 28480 | 02748-2013 | 3 |
| 02748-2014 | CASTING | 28480 | 02748-2014 | 1 |
| 02748-6002 | ACCESSORY KIT | 28480 | 02748-6002 | 1 |
| 02748-60036 | FRAME | 28480 | 02748-60036 | 2 |
| 02748-90032 | 2748B TAPE READER OPERATING AND SERVICE MANUAL | 28480 | 02748-90032 | 1 |
| 02758-0001 | READ HEAD COVER | 28480 | 02758-0001 | 1 |
| 02758-0002 | PC GUIDE BRACKET | 28480 | 02758-0002 | 1 |
| 02758-0003 | PC GUIDE BRACKET | 28480 | 02758-0003 | 1 |
| 02758-0004 | DECK PLATE | 28480 | 02758-0004 | 1 |
| 02758-0013 | BRACKET, spring | 28480 | 02758-0013 | 1 |

Table 5-6. Numerical Listing of Mechanical Parts (Continued)

| HP PART NO. | DESCRIPTION | MFR CODE | MFR PART NO. | TQ |
|-------------|------------------------------|----------|--------------|----|
| 02758-0015 | GASKET, read head | 28480 | 02758-0015 | 1 |
| 02758-0016 | SHIELD | 28480 | 02758-0016 | 1 |
| 02758-00167 | MOUNTING BRACKET, solenoid | 28480 | 02758-00167 | 1 |
| 02758-0168 | READ HEAD COVER | 28480 | 02758-0168 | 1 |
| 02758-2008 | PC GUIDE | 28480 | 02758-2008 | 2 |
| 02758-2017 | PINCH ROLLER | 28480 | 02758-2017 | 1 |
| 02758-2020 | ARM LOAD and PINCH ROLLER | 28480 | 02758-2020 | 1 |
| 02758-2023 | SHAFT, load and pinch roller | 28480 | 02758-2023 | 1 |
| 02758-2029 | DRIVE SHAFT, main capstan | 28480 | 02758-2029 | 1 |
| 02758-20464 | SHIELD, high voltage | 28480 | 02758-20464 | 1 |
| 02758-20465 | SPACER BLOCK | 28480 | 02758-20465 | 4 |
| 02758-20466 | SPACER BLOCK | 28480 | 02758-20466 | 1 |
| 02758-6017 | EXTENDER BOARD | 28480 | 02758-6017 | 1 |
| 02758-6019 | BOTTOM COVER | 28480 | 02758-6019 | 1 |
| 02758-60225 | BOTTOM COVER | 28480 | 02758-60225 | 1 |
| 02758-8006 | LABEL | 28480 | 02758-8006 | 4 |

Table 5-7. Reference Designations and Abbreviations

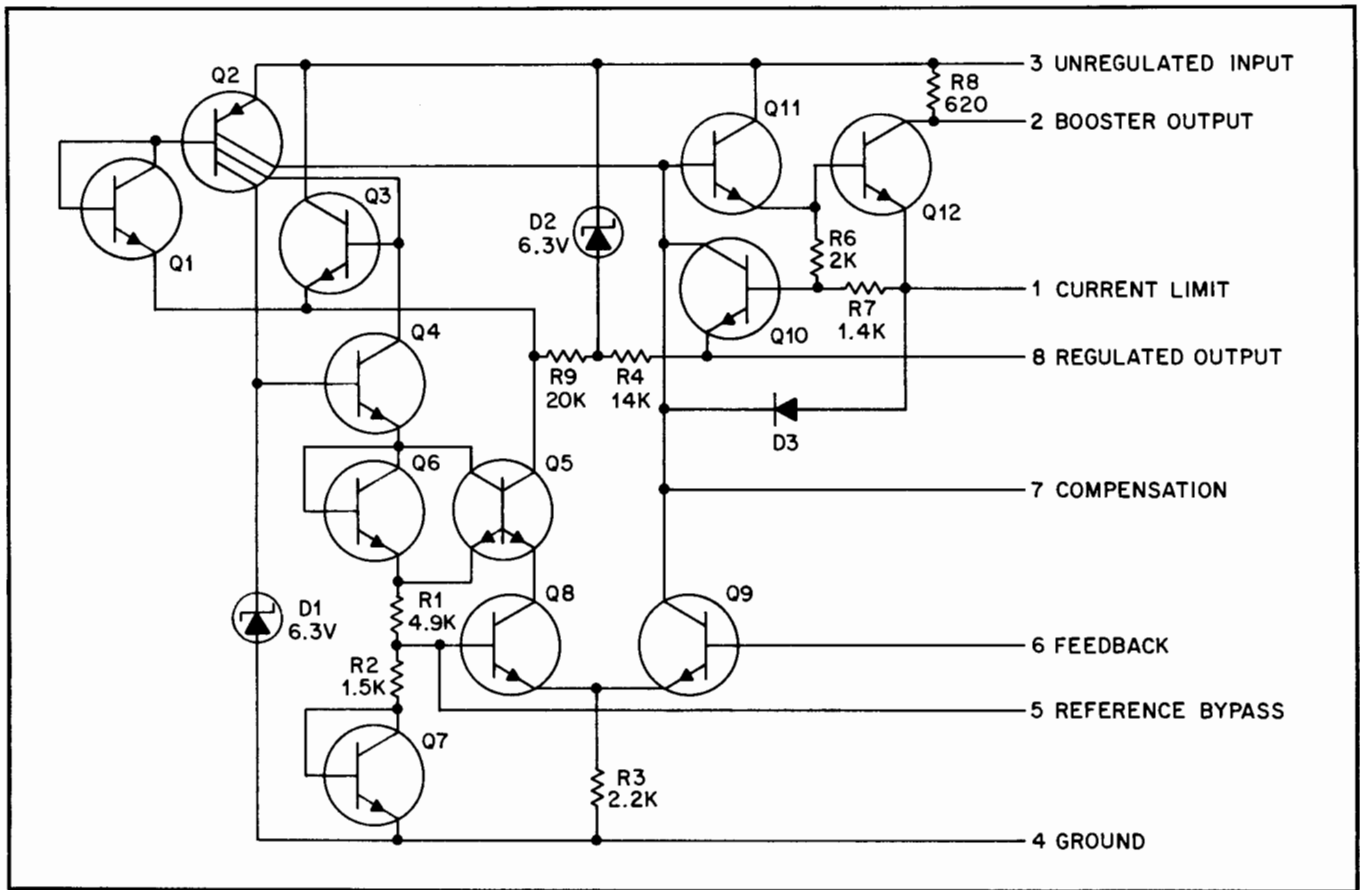
| REFERENCE DESIGNATIONS | | |
|--|--|--|
| A = assembly B = motor, synchro BT = battery C = capacitor CB = circuit breaker CR = diode DL = delay line DS = indicator E = Misc electrical parts F = fuse FL = filter J = receptacle connector | K = relay L = inductor M = meter P = plug connector Q = semiconductor device other than diode or integrated circuit R = resistor RT = thermistor S = switch T = transformer | TB = terminal board TP = test point U = integrated circuit, non-repairable assembly V = vacuum tube, photocell, etc. VR = voltage regulator W = jumper wire X = socket Y = crystal Z = tuned cavity, network |
| ABBREVIATIONS | | |
| A = amperes ac = alternating current Ag = silver Al = aluminum ar = as required adj = adjust assy = assembly b = base bp = bandpass bpi = bits per inch blk = black blu = blue brn = brown brs = brass Btu = British thermal unit Be Cu = beryllium copper cpi = characters per inch coll = collector cw = clockwise ccw = counterclockwise cer = ceramic com = common crt = cathode-ray tube CTL = complementary-transistor logic cath = cathode Cd pl = cadmium plate comp = composition conn = connector compl = complete dc = direct current dr = drive DTL = diode-transistor logic depc = deposited carbon dpdt = double-pole, double-throw dpst = double-pole, single-throw em = emitter ECL = emitter-coupled logic ext = external encap = encapsulated elctlt = electrolytic F = farads FF = flip-flop flh = flat head flm = film fxd = fixed filh = fillister head G = giga (10^9) Ge = germanium gl = glass gnd = ground(ed) | gra = gray grn = green H = henries Hg = mercury hr = hour(s) Hz = hertz hdw = hardware hex = hexagon, hexagonal ID = inside diameter IF = intermediate frequency in. = inch, inches I/O = input/output int = internal incl = include(s) insul = insulation, insulated impgrg = impregnated incand = incandescent ips = inches per second k = kilo (10^3), kilohm lp = low pass m = milli (10^{-3}) M = mega (10^6), megohm My = Mylar mfr = manufacturer mom = momentary mtg = mounting misc = miscellaneous met. ox. = metal oxide mintr = miniature n = nano (10^{-9}) nc = normally closed or no connection Ne = neon no. = number n.o. = normally open np = nickel plated NPN = negative-positive-negative NPO = negative-positive zero (zero temperature coefficient) NSR = not separately replaceable NRFR = not recommended for field replacement OD = outside diameter OBD = order by description orn = orange ovh = oval head oxd = oxide p = pico (10^{-12}) PC = printed circuit | PCA = printed-circuit assembly PWB = printed-wiring board phh = phillips head pk = peak p-p = peak-to-peak pt = point prv = peak inverse voltage PNP = positive-negative-positive pwv = peak working voltage porc = porcelain posn = position(s) pozi = pozidrive rf = radio frequency rdh = round head rms = root-mean-square rwv = reverse working voltage rect = rectifier r/min = revolutions per minute RTL = resistor-transistor logic s = second SB, TT = slow blow Se = selenium Si = silicon scr = silicon controlled rectifier sst = stainless steel stl = steel spcl = special spdt = single-pole, double-throw spst = single-pole, single-throw Ta = tantalum td = time delay Ti = titanium tgl = toggle thd = thread tol = tolerance TTL = transistor transistor logic U(μ) = micro (10^{-6}) V = volt(s) var = variable vio = violet Vdcw = direct current working volts W = watts ww = wirewound wht = white WIV = working inverse voltage yel = yellow |

Table 5-8. Code List of Manufacturers

| The following code numbers are from the Federal Supply Code for Manufacturers Cataloging Handbooks H4-1 and H4-2, and their latest supplements. | | | | | |
|---|-----------------------------------|---------------------|----------|---|---------------------|
| Code No. | Manufacturer | Address | Code No. | Manufacturer | Address |
| 01121 | Allen Bradley Co. | Milwaukee, Wis. | 71785 | Cinch Manufacturing Co. | |
| 02735 | Radio Corp. of America | | | Howard B. Jones Div. | Chicago, Ill. |
| | Semiconductor and | | 72136 | Electro Motive Manufacturing | |
| | Materials Division | Somerville, N.J. | | Company, Inc. | Willimantic, Conn. |
| 04713 | Motorola Inc., Semiconductor | | 75915 | Littlefuse, Inc. | Des Plaines, Ill. |
| | Products Division | Phoenix, Arizona | 80131 | Electronic Industries Association, | |
| 07263 | Fairchild Camera & Inst. Corp. | | | Standard tube or semi-conductor device, | |
| | Semiconductor Div. | Mountain View, Cal. | | any manufacturer. | |
| 12040 | National Semiconductor Corp. | Danbury, Conn. | 82389 | Switchcraft, Inc. | Chicago, Ill. |
| 13061 | Wilco Products | Detroit, Mich. | 83309 | Electrical Specialty Co. | San Francisco, Cal. |
| 16554 | Electroid Co. | Union, N.J. | 95238 | Continental Connector Corp. | Woodside, N.Y. |
| 28480 | Hewlett-Packard Co. | Palo Alto, Cal. | 99743 | IMC Magnetics Corp, | |
| 56289 | Sprague Electric Co. | North Adams, Mass. | | Western Div. | Maywood, Cal. |

A-1. Figure A-1 is an equivalent schematic diagram for the National Semiconductor Corporation LM305H* integrated circuit voltage regulator used in power supply PCA

A1 (A1U1 and A1U2). The Hewlett-Packard part number for the integrated circuit is 1820-0247*.



2227-27

Figure A-1. Voltage Regulator Equivalent Schematic Diagram

*For PCA series no. 1328 and above; LM300, 1820-0123 for series nos. below 1328.



MANUAL PART NO. 02748-90032
MICROFICHE PART NO. 02748-90035

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