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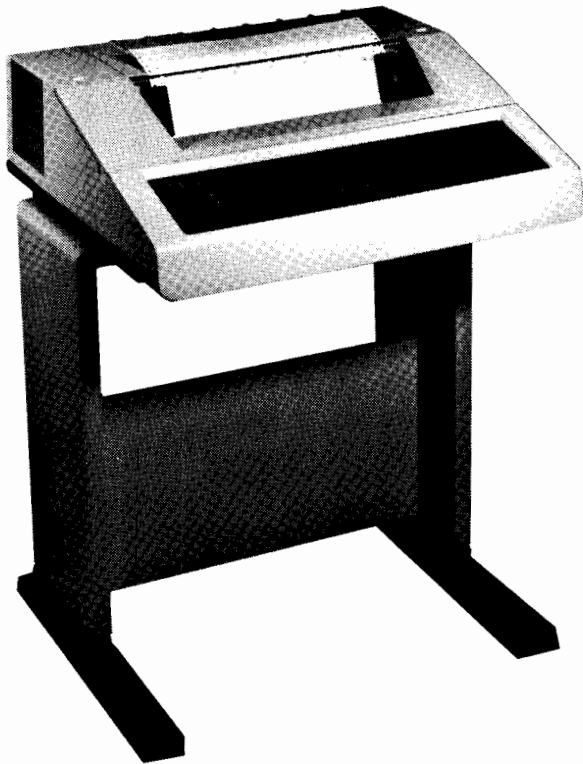
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Meet the HP 2635A Printing Terminal



02635-77033-001

Your HP 2635A Printing Terminal is designed to be trouble free and easy to operate while offering optimum flexibility. Features which make this possible are:

- Smart, Bi-Birectional Printing — not only does this terminal print bi-directionally, but it constantly evaluates incoming data to determine which print direction is the most efficient for the next line.
- Blank Space Detection — detects and skips at high speed 10 or more sequential spaces in a line. This optimizes printing of columnar data.
- Compressed, Normal, and Expanded Print Modes with Underlining — these print modes are selectable via control codes embedded in the data. For added emphasis, any portion of the printed data can be underlined as it is printed.
- Operator Convenience — easy-to-load no-mess ribbon cartridge, easily-replaceable print head, conveniently located controls.
- Vertical Line Spacing Control — via embedded control codes, vertical line spacing can be varied when you want it. An 8-channel VFC allows vertical indexing of 11-inch forms.

These features and more packaged as an HP 2635A Printing Terminal provide an investment in flexible, usable, and low cost printing terminal capability. The remainder of this manual is intended to help you make the most of this investment.

Some Useful Information



OPTIONS

The HP 2635A Terminal is available in different configurations to match your applications and needs. These configurations are stated as options — three digit suffixes to the model number. These option numbers are marked on the serial tag fastened to the back of the terminal.

The standard HP 2635A is a 180 character per second printing terminal that features high-resolution dot matrix printing, a 128 USASCII character set, and an 8-channel fixed Vertical Format Control for an 11-inch page. It comes equipped with a power cord, one ribbon cartridge (P/N 02631-60060), one print head cleaning brush (P/N 8520-0015), and one hex key (P/N 8710-1181) which is used for print head cleaning and replacement. The standard interface is an EIA Standard RS232C asynchronous interface without modem control and is compatible with Bell 103 and Bell 202 type modems. The interface cable connector is similar to Cinch DBM, 25 position D-subminiature. A female connector is optional.

Following is a list of available options for the HP 2635A Printing Terminal.

OPTION 041

RS232C interface with modem control.

OPTION 042

20 milliamp current loop interface. Particularly useful in electrically noisy environment. Connector; screw type connector strip.

OPTION 046

Hewlett-Packard Interface Bus (HP-IB). Signal characteristics meet IEEE 488-1975. Connector; Amphenol 57 series, 24 position, receptacle.

OPTION 715

Adds HP 2635A Service Manual (P/N 20635-90902).

SUPPLIES AND ACCESSORIES

Supplies and accessories recommended for use with your terminal and available from Hewlett-Packard are listed below:

TERMINAL STAND

Model No. 26097A Terminal Stand.

RIBBON CARTRIDGE

P/N 02631-60060 (package of one)

REPLACEMENT PRINT HEAD

P/N 0950-1576 (package of one)

PRINT HEAD MAINTENANCE BRUSH

P/N 8520-0015 (package of one)

HEX KEY (for print head removal and replacement)

P/N 8710-1181 (package of one)

PAPER

The following are just a few commonly used papers. Others are available from HP and custom forms are available from paper suppliers. When designing custom forms, refer to the paper specifications in this manual. All listed forms measure 11 inches x 14.87 inches.

P/N	DESCRIPTION	QUANTITY
9320-0331	one-part, white	one box, 3000 sheets
9320-1659	one part, green bar	one box, 3000 sheets
9320-2417	two-part, green bar	one box, 1500 sheets
9320-2419	four-part, green bar	one box, 800 sheets

SPECIFICATIONS

SAFETY COMPLIANCE

The HP 2635A is listed by Underwriter's Laboratories, Inc. in the following categories with respective guide designations; Electronic Data Processing Equipment (EMRT), Teaching and Instruction Equipment (WYFW), Office Appliances and Business Equipment (QAOT).

The Canadian Standards Association has certified this terminal as Data Processing Equipment.

Finally, this terminal was designed to meet most European Safety and RFI/EMC standards for Electronic Data Processing equipment effective prior to 1 September 1977. Any questions concerning regulatory agency compliance should be directed to the local Hewlett-Packard sales office.

PHYSICAL

Width:	640 mm (25.2 inches)
Depth:	470.4 mm (18.5 inches)
Height:	215.7 mm (8.5 inches)
Weight	
Terminal:	26 kg (57 pounds)
Stand Assembly:	24 kg (53 pounds)

CLEARANCE REQUIREMENTS

Front and Rear:	Adequate for operator access
Side:	76 mm (3 inches)

PERFORMANCE

Character Formation:	Dot Matrix (7x9)
Print Direction:	Bi-Directional (left-to-right and right-to-left)
Print Speed:	180 characters per second
Line Feed Rate	
6 LPI:	30 msec/line
8 LPI:	24 msec/line
Form Feed Rate	
6/8 LPI:	176.6 mm/sec (6.95 in/sec)
Line Length:	Up to 136 characters in Normal Mode (10 cpi)
Print Modes:	Normal (10 cpi), Expanded (5 cpi), Compressed (16.7 cpi)
Copies:	1 - 6 (up to 0.43 mm (0.017 inches) pack thickness)

VERTICAL FORMAT CONTROL

Number of Channels:	8 Pre-programmed. For use with 11-inch page only.
---------------------	---

PAPER

The HP 2635A will accommodate edge perforated forms varying in width from 400 mm (15.75 inches) edge-to-edge to 31 mm (1.22 inches) perforation-to-perforation. It will accommodate forms thickness variations between 0.08 mm (0.003 inches) and 0.43 mm (0.017 inches). Forms thicker than 0.43 mm may not print successfully. The bottom paper feed slot is recommended for use with multi-part forms to minimize possible forms separation and binding. Multi-part forms and card stock should be tried for satisfactory feeding, registration, and print quality.

ELECTRICAL CHARACTERISTICS

	INPUT (VAC)	RANGE (V)	FREQUENCY TOLERANCE (HZ)
Voltage Source (Selectable)	100	88-110	48-62
	120	105-132	48-62
	220	194-242	48-62
	240	212-264	48-62
Power Cable Length:	1.8 metres (6 feet)		
Power Consumption:	265 VA maximum		

ENVIRONMENTAL

Temperature	
Operating:	0 to 55 degrees C (32 to 131 degrees F)
Non-Operating:	-40 to 75 degrees C (-40 to 167 degrees F)
Relative Humidity:	5% to 95% non-condensing

SERVICE

Hewlett-Packard offers both service contracts and "time and material" service for the HP 2635A Printing Terminal. HP Sales and Service Offices are listed at the back of this manual. If you have a need for service or questions regarding service, contact the office nearest you.

OPERATOR SAFETY

Close the access cover when the terminal is in a ready-to-operate condition and when it is operating. Keep hands, long hair, and articles of clothing such as long sleeves and necklaces out of the terminal when ready-to-operate and operating conditions exist.

3

Preparing Your Terminal for Use

The following procedures should be followed closely so that your terminal will perform with maximum efficiency.

ENVIRONMENT

Choose a clean, traffic free environment for locating your terminal, preferably an area not subjected to excessive shocks, vibrations, or wide ranges of ambient temperature. Under no circumstances should the environmental specifications be exceeded.

The location must provide adequate operator access to both the front and rear of the terminal. A minimum of 76 mm (3 inches) is necessary on each side of the cabinet to allow adequate air-flow for cooling.

UNPACKING AND INSPECTION

Inspect the unit for signs of physical damage (cracks, broken parts, etc.). If the terminal appears to have been damaged in shipment, notify the carrier and your HP Sales and Service Office immediately. An HP representative will arrange for repair or replacement of the damaged unit.

Do not destroy the shipping container and packing material. They will be required in case of a damage claim, and will be needed for reshipment of the terminal if it should be necessary to return the terminal to the factory.

Remove the terminal from the shipping carton and the packing material. There are no retainers or packing material inside of the terminal.

After you have completed unpacking your terminal, check all shipping documents and the identification tag on the back of the terminal to make certain that the terminal conforms to your purchase specifications.

If, for any reason, it becomes necessary to reship your terminal, use the original packing material and shipping carton.

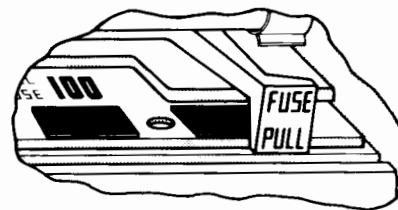
POWER

The HP 2635A has a maximum power requirement of 265 VA. One of the following power sources must be available for operating

the terminal: 100, 120, 220, or 240 volts ac. Your terminal has been shipped to match the power available at your location.

If it is necessary to change main line fuse, perform the following steps:

- a. Remove the power cable from the terminal.
- b. The power cord receptacle contains the fuse. Uncover the fuse by sliding the cover over the power cable connection.



- c. Pull the fuse release lever and remove the fuse.
- d. Reseat the fuse release lever.
- e. Insert a new 2.5 amp SB fuse.
- f. Slide the fuse cover back over the fuse and reconnect the power cable.

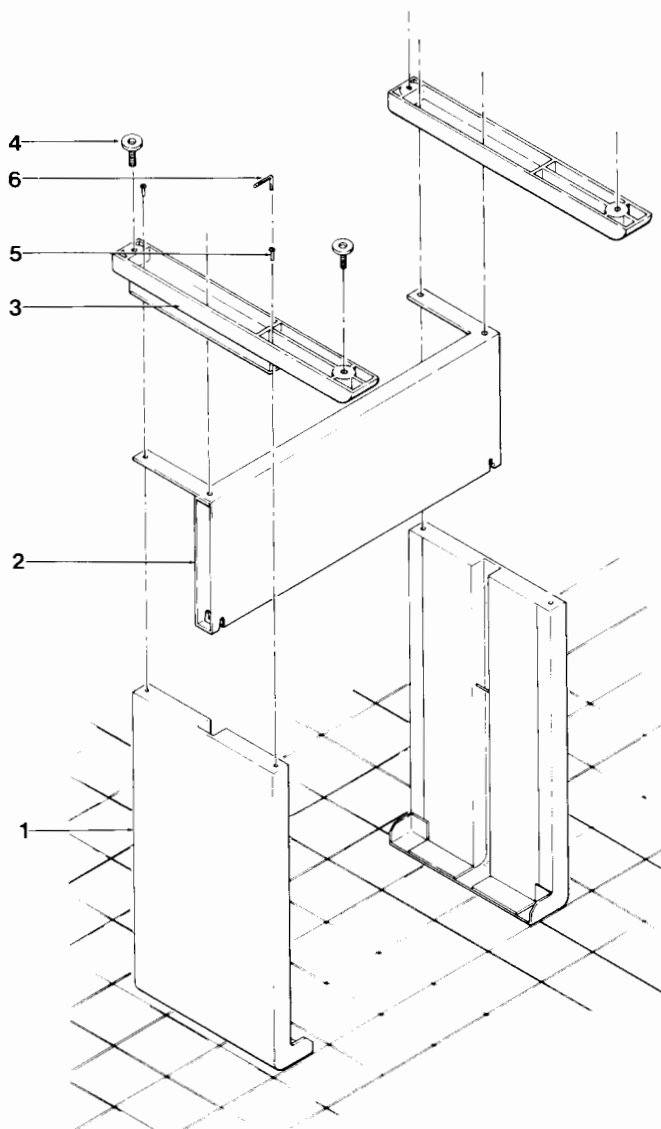
The power cord plug should always be connected to a grounded outlet. Do not use an ungrounded adapter to connect the power cord to a two-wire outlet. If the power cable ground is bypassed, static electricity problems could develop within the printer and cause adverse operating conditions.

STAND ASSEMBLY

Because the most efficient paper feed is through the bottom of the terminal, we recommend the use of the stand assembly designed for the terminal. However, a sturdy table capable of holding 30 kg (66 pounds) can be used. If a table is used, the paper feed is through the back of the terminal, or possibly through the bottom if the table has a slot for this purpose.

If you have ordered a terminal stand, assemble it as shown.

Position legs (item 1) upside down and insert skirt (item 2) with slot engaging pin. Attach foot (item 3) with 6Mx30 socket head screws (item 5) and secure with hex key supplied (item 6). Attach guides (or optional casters) (item 4) in four locations.



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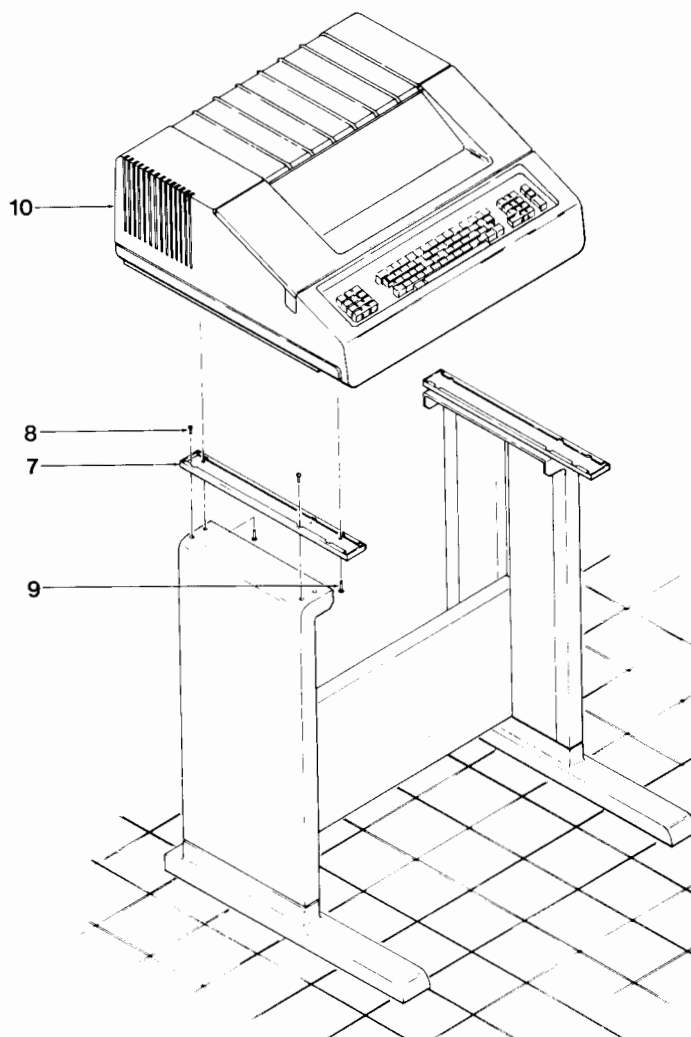
INSTALLATION

Perform the following steps to install the terminal:

- Place the terminal on either the stand or on a flat top table.
- Make certain that the main power switch located on the back of the terminal is turned off.
- Connect the power cable to the terminal and to the power source. Connect the interface cable to the terminal and to the system interface.



Turn assembly right side up and attach mounting arms (item 7) with 6Mx10 socket head screws (item 8) in four locations. Note that arms extend forward over feet. Attach printer (item 10) with 5Mx10 screws (item 9) from underside of terminal.



RIBBON CARTRIDGE LOADING AND REMOVAL

Tools are not required to install or remove the ribbon cartridge.

WARNING

If the terminal has been in operation for more than five minutes, the print head will be hot. Before installing or changing the ribbon, allow the terminal to stand with the access cover open and the power off for at least 15 minutes.

TO INSTALL THE RIBBON CARTRIDGE:

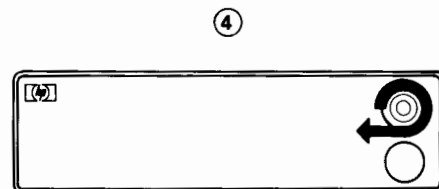
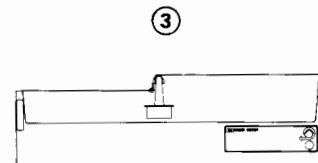
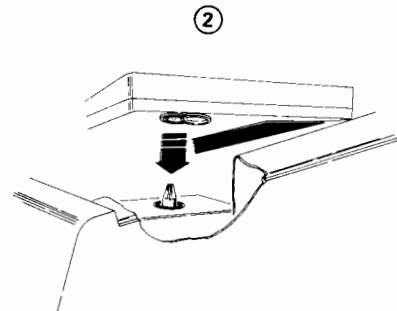
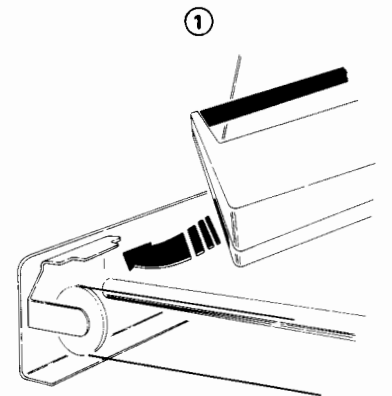
- a. Turn the terminal off.
- b. Push the print head to a position midway between the sideplates and install the new cartridge by sliding the groove in the left end of the cartridge over the tongue on the left mounting bracket.
- c. Thread the ribbon around the left ribbon guide and in front of the print head, as shown, and drop the right side of the cartridge onto the drive shaft. A knurled knob on the top right side of the ribbon assembly is used to tension the ribbon and to align the ribbon assembly to the drive shaft.
- d. Make certain the right side of the cartridge fits snugly down on the right mounting bracket.

TO REMOVE THE RIBBON CARTRIDGE:

- a. Turn the terminal off.
- b. Push the print head to a position midway between the sideplates and remove the used ribbon cartridge by raising the right-hand end of the cartridge approximately 1/2-inch above the drive shaft.
- c. Pull the cartridge toward the right until it clears the tongue on the left mounting bracket.
- d. Lift the used cartridge from the terminal and discard it.
- e. Clean and vacuum all paper, dust and residue from the area under the ribbon cartridge.



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PAPER LOADING

Paper may be loaded through the bottom slot or through the back slot of the terminal as shown. To load paper:

- Open the access cover; then unclamp and open both tractors.
- If your terminal is mounted on the stand, load the forms through the bottom slot. If your terminal is located on a flat top table, load the forms through the back of the terminal.
- Push the paper into the terminal until it appears above the print mechanism; then match the tractor lugs to the edge perforations of the paper. Make certain that the paper is not skewed to either side. Close the tractors.

NOTE

Do not close the access cover with the tractors in the open position. The tractors or the viewing window may be damaged.

- Clamp the tractors in place and close the access cover. Be certain that the leading edge of the paper protrudes through the paper exit without binding.
- From the keyboard, key in "CTRL L" (Form Feed) to advance the tractors to Top Of Form position.

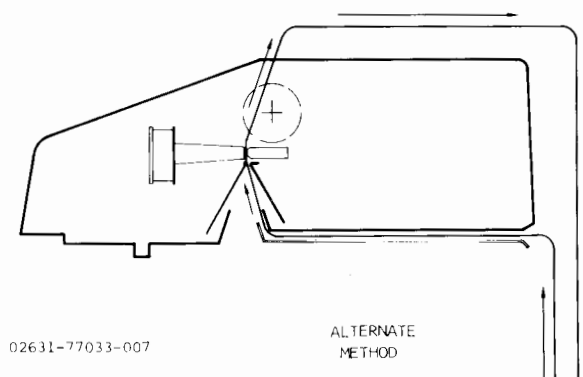
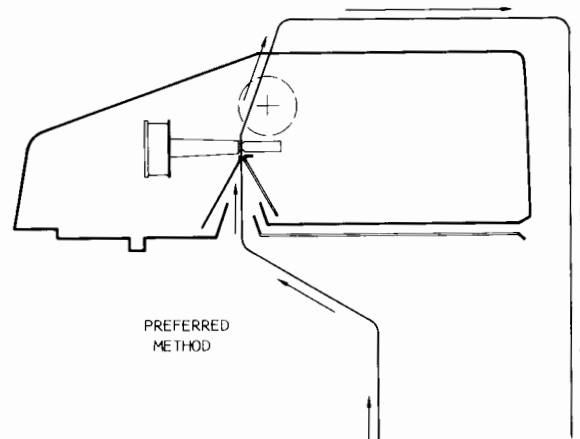
NOTE

Pressing the RESET switch will set the terminal at "electrical" Top Of Form without advancing paper; however, other pre-established conditions of the terminal may be affected. Refer to the Power On and Reset discussion in this manual.

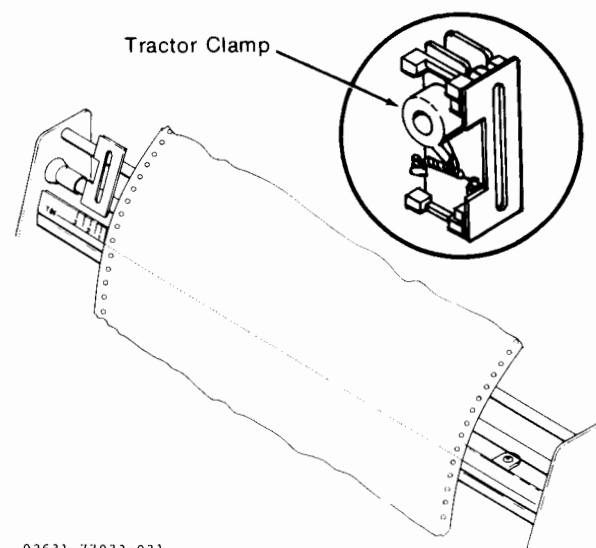
- Use the paper advance knob to move paper to the Top Of Form. For fine adjustment, pull the paper advance knob out while turning. With the horizontally perforated paper edge adjusted to the top of form indicator, the first line of print will be located 12.7 mm (1/2 inch) below the paper edge. Alignment of the left edge of the paper on the 3-centimeter scale establishes the position of the left margin. If, for example, the paper is aligned at the two centimeter mark, the left margin will be located two centimeters from the left hand edge of the paper.

CAUTION

A paper-out switch prevents operation of the terminal when paper is not loaded or is improperly loaded. Do not attempt to defeat the operation of this switch. Attempting to print without the cushioning effect of paper and ribbon may damage the print head.



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The SELF TEST switch on the keyboard initiates Go/No Go routine which tests the terminal to determine if it is in proper operating condition. This self test function may also be performed with a control code.

- a. ROM, RAM, Interface, and Real-Time Clock are tested. An audible tone sounds if all tests function properly.
- b. Servo movement is tested. If the carriage is not in the home position (column 0), it will return to this position then drive right to the right stop position; then reverse and drive to the home position again. If all servo test conditions are correct, the tone will sound.
- c. The power-on sequence and reset are completed and the terminal is set at default conditions. This is discussed further in the next section.
- d. The primary character set is then printed. The order of the printing test is: two lines at 6 LPI (Normal Mode); two lines at 8 LPI (Normal Mode); one line each of compressed, expanded, and auto-underline modes. Display Functions is set, and the complete primary character set is printed, followed by a carriage return and line feed. The printout will contain more than one line for the Expanded Mode and the Display Functions Mode.

The second line of the printout displays the alternate character set. If no alternate character set is present, this line will be blank.

- ### NOTE

If the self test routine fails, press **RESET** and try the test a second time. If self test fails to perform the second time, contact your HP Service Representative.

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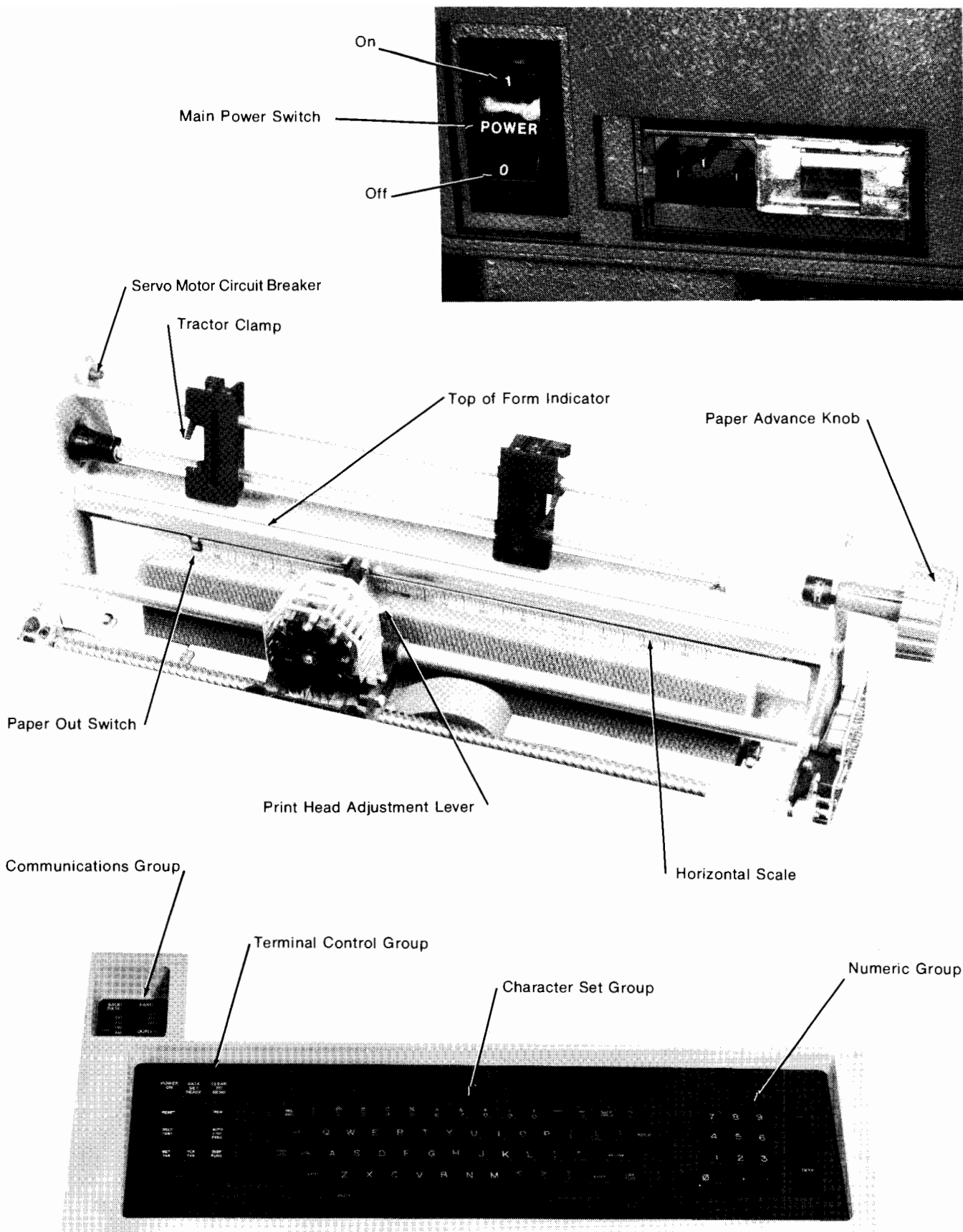
Operating Your Terminal

4

Operating the HP 2635A Terminal consists primarily of understanding the use and functions of controls and indicators and the keyboard on the terminal. Many of the terminal functions can be controlled by control codes transmitted to the terminal. These are noted here and detailed under Control Code Reference Data. The following table and figures define and locate the terminal controls and indicators.

Operator Controls and Indicators

Control/Indicator	Description
Main Power On/Off Switch	A rocker switch located on the back of the terminal used to control voltage supply.
Power On Indicator	This LED indicator is located on the keyboard and is on when the main power switch has been turned on.
Paper Advance Knob	Used to manually advance paper. This knob allows adjustment of the paper without changing the electrical register which automatically establishes Top Of Form. Fine adjustment to the paper may be made by pulling the knob out slightly as you turn it.
Print Position Indicator	When the print head enters the view mode, this indicator points to the next position at which a character will be printed when typing resumes.
Print Head Adjustment Lever	A lever used for adjustment of the print head to accommodate varying thicknesses of paper and forms.
Tractor Clamp	A lever used to hold tractors in place after forms have been loaded.
Paper Out Switch	A switch actuated when pressure created by paper is released. When the switch is actuated, an audible tone sounds.
Servo Motor Circuit Breaker	A circuit breaker installed in the terminal to protect the servo motor from overheating if, for example, a paper jam should restrict or hinder print head movement. If the motor overheats because of a paper jam or for any other reason, the circuit breaker will trip. If the circuit breaker trips, the terminal will stop printing at the present position, but will remain on-line. No alarm is sounded. To restore operating status, clear the paper jam (reload paper, if necessary), and depress the circuit breaker switch. The terminal will resume printing. However, data could be lost due to an overrun of the serial interface. If the terminal does not resume printing, check your program status. If you are unable to restore operating conditions, contact your HP Service Representative.
Data Set Ready Indicator	Indicates data set is powered on and ready (used with serial communications only).
Clear To Send Indicator	Indicates data set is on and transmitting (used with serial communications only).
Top Of Form Indicator	This indicator is located on the platen and is used to establish Top Of Form. Refer to the discussion on Paper Loading in this manual.
Horizontal Scale	Indicates column centers (0-136) for Normal print mode.
Baud Switch	A six position switch used to select the correct data transfer rate (matches the speed of the terminal to the speed of the controlling device).
Parity Switch	A three position switch, the setting of which is dictated by system conditions.
Duplex Switch	A two position switch used to select either half or full duplex operation. The setting is dictated by system conditions.



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HP 2635A Keyboard

KEYBOARD

The keyboard consists of the following functional groups of keys and switches:

- a. Communications Group. This set of switches (located under the access cover) is used to select operating parameters for serial interface operations.
- b. Character Set Group. This group of keys, which can generate the entire ASCII character set, is similar to a standard typewriter and is used to enter data as well as perform programming functions. Programming functions of individual keys are described in the Control Code Reference Data section of this manual.

NOTE

When the CAPS LOCK key is set in the locked position, it is possible to type lower case letters without releasing the CAPS LOCK key. Depress the SHIFT key, and lower case letters can be typed. Releasing the SHIFT key will not unlock the CAPS LOCK key. The CAPS LOCK key is not the same as the SHIFT key. CAPS LOCK locks only the alphabetical keys and not the entire keyboard into the upper case position.

- c. Numeric Group. An additional ten-key adding machine pad is provided to make numeric data entry easier. These keys have the same function as the numeric keys in the Character Set Group.
- d. Terminal Control Group. This group of keys is used to initialize the terminal, set the operating mode, and test the terminal. The function of each of the keys in this group is:

RESET. Initiates power-on conditions and sets the terminal in a known state. Refer to the Power On and Reset discussion in this manual.

REMOTE. When depressed, this key sets the terminal on-line (under control of another device or connected to another device for data transmission). When in the up position, this key sets the terminal in the local mode (off-line and under operator control).

NOTE

When the keyboard is being operated (either on-line or off-line), the print head will remain at the current print position unless the time elapsed since the last character entered exceeds 1.5 seconds. If more than 1.5 seconds passes, the print head enters a "view mode" in which it will move to the right a distance of seven character positions enabling the operator to see the last typed character. When a character is again typed, the print head returns to the proper position and begins printing the typed characters. This "view mode" operation will take place every time a typing delay of more than 1.5 seconds occurs. View mode operation may be disabled and enabled with control codes. Refer to the Control Code Reference Data section of this manual. View Mode is enabled under power-on or reset conditions.

SELF TEST. This key initiates a Go/No Go routine that tests the terminal to determine if it is in proper operating condition. This self test function may also be performed via a control code. You will find a detailed description of this test routine in the Preparing Your Terminal for Use section of this manual.

AUTO LINE FEED. When latched in the down position, this key causes a line feed to be transmitted automatically following every carriage return typed from the keyboard.

SET TAB. Sets a tab at the present print position.

CLEAR TAB. Clears the tab at the present print position.

DISPLAY FUNCTIONS. When this key is depressed, all control codes recognized by the HP 2635A will be printed rather than executed (with certain exceptions). Refer to the Display Functions discussion in this manual.

POWER ON AND RESET

When the main power switch (back of terminal) is closed or the RESET switch (keyboard) is pressed, the terminal is set to a known state as follows:

- Off-line
- Print Mode — Normal
- Line Spacing — Six lines per inch
- Horizontal Tabs — All cleared
- Top Of Form (electrical)
- Display Functions — Off
- View Mode — On

Any functions previously directed by control codes from a computer or other controlling device are cleared. The RESET function can also be directed via control codes transmitted to the terminal.

ON-LINE/OFF-LINE

When the terminal is on-line, data and control codes can be transmitted to the terminal. When it is off-line, data and control codes will be ignored by the terminal with certain exceptions. The terminal actually has two off-line states that we will refer to as "soft" off-line and "hard" off-line.

Soft off-line is a state of the terminal resulting from a control code directed off-line, a paper-out condition, or a reset command. In this state, a control code directed on-line will be executed. That is to say that when in the soft off-line state, the controlling device (computer, terminal, etc.) can put the terminal on-line remotely.

Hard off-line results from placing the terminal off-line via the keyboard REMOTE switch. In the hard off-line state, the terminal cannot be placed on-line by the controlling device; the operator must place the unit on-line by depressing the keyboard REMOTE switch.

If the terminal is reset with the keyboard RESET switch, all functions previously directed by control codes from a computer or other device are cleared and the terminal must be reconfigured when it is again put on line.

PRINT MODE SELECTION

Print mode selection for the HP 2635A is performed via a control code. Refer to the Control Code Reference Data section of this manual. The three print modes are: Normal Mode (10 characters per inch); Expanded Mode (5 characters per inch); and, Compressed Mode (16.7 characters per inch).

VERTICAL LINE SPACING

Vertical line spacing for power on and reset conditions is established internally by the terminal at 6 lines per inch. Control codes allow you to establish vertical line spacing at one, two, three, four, six, eight, and twelve LPI. Refer to the Control Code Reference Data section of this manual.

HORIZONTAL TABS

Horizontal tabs are established from either the keyboard or via control codes. Instructions for performing this function via control codes are given in the Control Code Reference Data section of this manual.

DISPLAY FUNCTIONS

The Display Functions Mode is implemented so that embedded control codes will be printed rather than executed. Exceptions are the on-line, off-line, carriage return, and display functions off codes which are executed as well as displayed. The characters representing the control codes are shown in the Control Code Reference Data section of this manual. Display Functions may be implemented by using either the keyboard switch or a control code.

PAPER OUT

If paper runs out during output operations, the terminal stops printing and sounds an audible alarm. If this happens, load more paper and press the Carriage Return. The terminal will continue with no loss of data.

If paper runs out during input operations, the terminal stops operating and sounds an audible alarm. If this happens, load more paper and press the Carriage Return. You can then resume typing with no loss of data.

POWER FAILURE

If a power failure occurs, a probable loss of data will result. When power is returned, the terminal will power on in off-line state under default conditions. Power failure will require resetting of all configurations sent to the terminal via control codes.

Operator Maintenance

5

PREVENTIVE MAINTENANCE

Maintain the terminal in a state of general overall cleanliness. Accumulated dust, bits of paper, and lint can lead to serious problems.

Watch signs of physical damage and report any problems or potential problems to service personnel.

The air filter on the cooling fan intake, which is located on the right hand side of the terminal, should be vacuumed at least once a week. Turn the power off and, with a brush attachment, vacuum the filter through the air intake opening.

PRINT HEAD CLEANING, REPLACEMENT AND ADJUSTMENT

The print head should be removed and cleaned at least once every two months. Deterioration of print quality between regularly scheduled cleanings may indicate a need for more frequent cleaning. Before deciding to replace the print head, be sure that the problem is not one caused by too infrequent cleaning.

WARNING

If the terminal has been in operation for more than five minutes, the print head will be hot. Perform the following steps before attempting to remove the head:

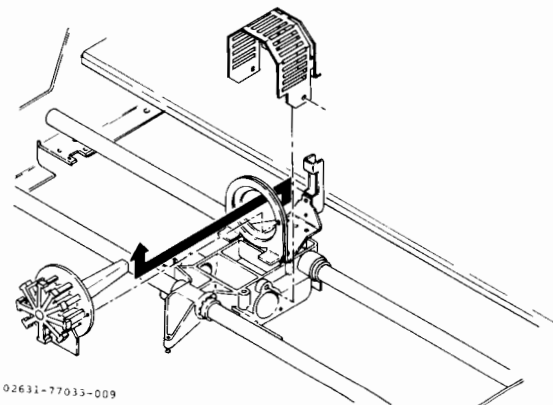
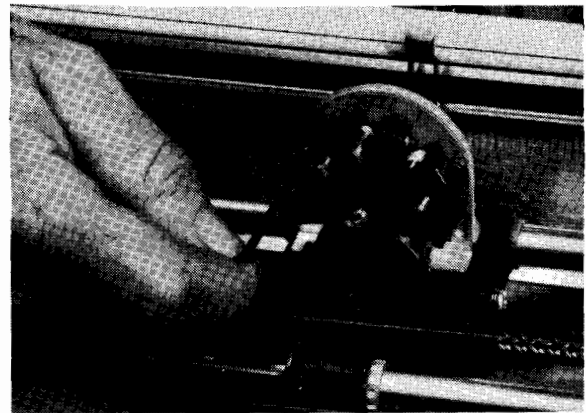
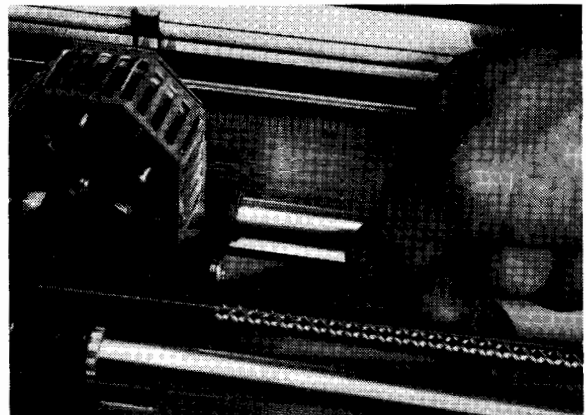
- Open the access cover.
- Turn the main power switch off.
- Allow the terminal to stand for at least 15 minutes.

TO REMOVE THE PRINT HEAD, PROCEED AS FOLLOWS:

- Use the hex key which is supplied with the terminal and remove the two hex socket cap screws which retain the head shield.
- Lift the head shield up and free of the terminal.
- Remove the two socket cap screws which hold the head.

- Lift the head up (to disconnect the electrical plug in), back, and up.

When replacing the head, install in the reverse order of the above removal procedure.



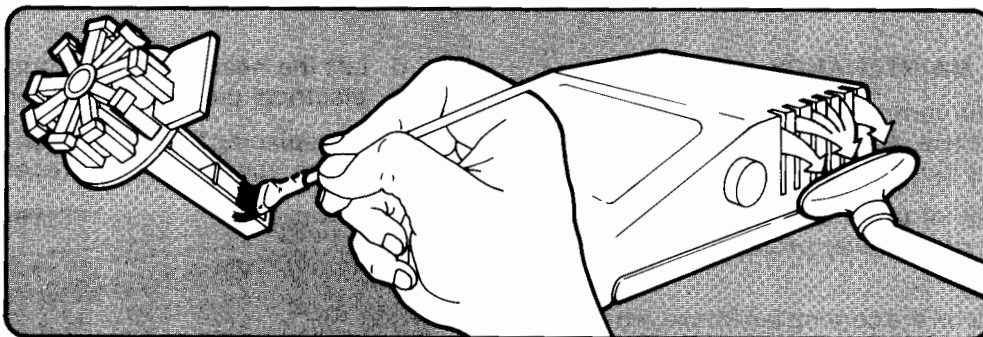
When cleaning the head, use the small, hard bristle brush supplied with the terminal and clean ONLY the narrow end of the head with isopropyl alcohol. Be sure to remove all ink and ribbon residue from around the front bearing. Do not clean the area to the rear of the aluminum plate.

CAUTION

DO NOT USE either ultrasonic cleaning or chemicals containing fluorocarbon compounds on the head.

After the head has been cleaned and is thoroughly dry, reinstall it in reverse order of the removal procedure.

To achieve sharp, intense print quality, adjustment of the print head may be required after cleaning or replacement and for varying thicknesses of paper and forms. Use the print head adjustment lever, which is located on the right side of the print head, to move the print head either forward or to the rear.



IN CASE OF DIFFICULTY

You should not attempt to perform any maintenance of this terminal except routine operator maintenance and replacement of the print head. However, if the terminal fails to function properly, review the following Trouble-Cause chart for a possible solution before asking for service.

Trouble	Cause
Power On indicator does not light when main power switch is turned on.	Power cord is not plugged in. Current is not coming from power outlet. Terminal fuse is blown. (See Power in the Preparing Your Terminal for Use section of this manual.)
Print quality becomes erratic, very light or smudged.	NOTE If an indicator light is obviously burned out, or if you suspect that it is burned out, report the problem to your HP Service Representative. Indicator lights are not operator replaceable. Print head may require adjustment or cleaning. Replace ribbon cartridge (see Ribbon Cartridge Loading and Removal in the Preparing Your Terminal for Use section of this manual).
Missing dots or ragged letters develop in printing.	Print head may require adjustment. Clean the print head. If problem persists, replace the print head.
Paper does not advance.	Paper is not properly loaded. Check tractors and paper alignment. Holes in paper are damaged. Check paper and remove damaged sheets. Reload paper (see Paper Loading in the Preparing Your Terminal for Use section of this manual). Paper is caught in box.
Paper tearing or separating on multi-part forms.	Tension on paper is not correct. Check tractors. Check paper for binding or dragging. Reload paper if necessary. Feed multi-part forms from bottom.

Control Code Reference Data



All of the functions of this terminal can be controlled by ASCII control codes transmitted as data to the terminal. These codes can be transmitted separately to initialize the terminal for a given print job. They can be embedded in the data to be printed or they can be a mixture of both.

This section lists and defines the control codes that are recognized by the HP 2635A Printing Terminal. The control code "escape" allows additional characters to be transmitted as part of the code referred to as escape sequences. These are described here also.

CONTROL CODES

Control codes recognized by the HP 2635A are described in the following table.

CONTROL CODES

SYMBOL	KEY*	OCTAL	NAME	DESCRIPTION
ENQ	Ec	05	Enquiry	Terminal receives ENQ and responds with ACK if ready to accept at least 80 characters.
ACK	Fc	06	Acknowledge	Transmitted in response to ENQ.
BEL	Gc	07	Bell	Audio response when received.
BS	Hc	10	Back Space	Move one column left.
HT	Ic	11	Horizontal Tab	Move to next tab set. If none, remain at current head position and ring bell three times. Note: Tabs are set and cleared with escape sequences.
LF	Jc	12	Line Feed	Move to next print line maintaining current column position.
FF	Lc	14	Form Feed	Move to first line at top of next page.
CR	Mc	15	Carriage Return	Move to first print position of line.
SO	Nc	16	Shift Out	Select following characters from current secondary character set until receipt of SI.
SI	Oc	17	Shift In	Select following characters from current primary character set until receipt of SO.
DC1	Qc	21	Device Control 1	Triggers transfer of status (refer to escape sequence description for Status Read Back — Appendix A).
ESC	[c	33	Escape	The following characters are a special control sequence.

*lower case "c" indicates CONTROL key is depressed while typing the letter or symbol.

ESCAPE SEQUENCES

In addition to the more conventional single-level type escape sequences (example; Esc E), the HP 2635A employs parameterized escape sequences.

A parameterized escape sequence for the HP 2635A consists of "Esc" followed by an ampersand, a lower case letter, and a value parameter or parameters. Upper case parameters signify the end of the sequence; lower case parameters allow for two or more parameters to be combined in one sequence.

The following functions and escape sequences are used by the HP 2635A Printing Terminal:

SELF TEST

Esc z — Initiates self test routine. Note that this sequence uses lower case z. Also refer to Self Test in the Preparing Your Terminal for Use section of this manual.

STATUS READ BACK

Refer to Appendix A.

RESET

Esc E — Initiates power-on sequence, enables all defaults.

ON/OFF-LINE

Esc n — Transfers terminal to on-line status.

Esc o — Transfers terminal to off-line status.

DISPLAY FUNCTIONS

Esc Y — Turn on Display Functions Mode.

Esc Z — Turn off Display Functions Mode.

NOTE

When Display Functions Mode is enabled, the only control codes which will be decoded and acted upon are: Esc n (on-line command); Esc o (off-line command); CR (Carriage Return); and, Esc Z. A carriage return will first be printed and then a physical return and line feed are executed. An Esc Z will first be printed, and then it will disable Display Functions Mode. All other control codes are printed only.

HORIZONTAL TAB

Esc 1 — Tab set. Tabs may be set on any column from 0-239. For Compressed Print Mode there are 227 print positions per line, but logical tabs can be set from positions 0 through 239.

Esc 2 — Tab clear.

Esc 3 — Clear all tabs.

CHARACTER SET SELECTION

SELECT PRIMARY CHARACTER SET

Esc ([n1]
[n1] = @ ROM Location 0 is Primary
 = A ROM Location 1 is Primary

SELECT SECONDARY CHARACTER SET

Esc) [n1]
[n1] = @ ROM Location 0 is Secondary
 = A ROM Location 1 is Secondary

PRINT MODE SELECTION

Esc & k [n1] s/S (Alter character size)
[n1] = 0 Normal Mode (10 characters per inch)
 = 1 Expanded Mode (5 cpi)
 = 2 Compressed Mode (16.7 cpi)

Esc & k [n1] v/V (Last character view)
[n1] = 0 Disable Capability
 = 1 Enable Capability

VERTICAL FORMS CONTROL

Esc & I [n1] d/D (Alter terminal response to line feed character)

- [n1] = 0 12 line feeds per inch; 1 line feed = 1/12 inch
- = 1 1 line feed per inch
- = 2 2 line feeds per inch; 1 line feed = 1/2 inch
- = 3 3 line feeds per inch; 1 line feed = 1/3 inch
- = 4 4 line feeds per inch; 1 line feed = 1/4 inch
- = 6 6 line feeds per inch; 1 line feed = 1/6 inch
- = 8 8 line feeds per inch; 1 line feed = 1/8 inch

Esc & I [n1] v/V (Select VFC channel; command implies automatic CR)

- [n1] = 1 select channel 1 — slew to top of next form
- = 2 select channel 2 — slew to bottom of form
- = 3 select channel 3 — single space
- = 4 select channel 4 — slew to next double space line
- = 5 select channel 5 — slew to triple space line
- = 6 select channel 6 — slew to next half page line
- = 7 select channel 7 — slew to next quarter page line
- = 8 select channel 8 — slew to next tenth page line

EXAMPLE OF COMBINED PARAMETERS:

Esc & I 6d 1V — Selects 6 lines per inch and slews to top of form (note lower case d and upper case V).

UNDERLINING

Esc & d [n1]

- [n1] = D, E, F, G, L, M, N, O Turn on underline
- = @, A, B, C, H, I, J, K Turn off underline

NOTE

Only one of the above parameters is required to turn on or off the underline mode. The large choice of acceptable parameters is provided to ensure compatibility with other HP devices.



NOTES



PRINT SPEED

SMART bi-directional printing gives the 2630 FAMILY capabilities unparalleled by other devices in their class. By using microprocessor control, the incoming data stream is buffered and examined to determine which direction the print head should move to minimize the distance to the next printed character. The microprocessor also initiates a high speed slew if 10 or more imbedded blanks are detected. All leading and trailing blanks are similarly suppressed, allowing both the HP2631A and the HP2635A to offer high performance at a modest cost.

2630 FAMILY PRINTING CHARACTERISTICS

CHARACTER FORMATION	Dot Matrix (7x9)
PRINT DIRECTION	SMART bi-directional (left to right & right to left)
PRINT SPEED	180 Characters per second
LINE SPACING	1,2,3,4,6,8,12 lines per inch
FORMS USED	Up to 6 part
PRINT MODES	Normal(10 characters per inch) Expanded(5 characters per inch) Compressed(16.7 characters per inch)

THE 2630 FAMILY MAXIMIZES THROUGHPUT BY OPTIMIZING THE PRINT DIRECTION.

PRINT VERSATILITY

Both the HP2631A and HP2635A have outstanding speed and throughput, yet speed is only one criterion for judging the capabilities of a printer. There are other STANDARD features which on many other printers are, at best, options.

Both printers offer a high resolution 7x9 dot matrix with a full 128 USASCII character set standard. Vertical line spacing may be set at 6 or 8 lines per inch by an operator's control switch or at 1,2,3,4,6,8 or 12 lines per inch via program control. This allows mixing line spacing for specialized applications such as engineering and scientific notation.

100

MC	N	n	i
251	2	3	160

Both devices offer three standard print densities (modes): In NORMAL mode the 2630 FAMILY prints similarly to other printers;

EXPANDED mode allows highlighting of areas within text such as titles, headings and keywords; in COMPRESSED mode the

2630 FAMILY give highly readable text and allows use of standard 8 / inch wide pages, printing up to 132 characters across the

page. There are other STANDARD features of both devices which make them outstanding. Automatic underlining in all print modes allows additional highlighting of text. Horizontal tabs as a standard feature allow high speed slew to specified areas on special forms.

THE ABOVE TEXT TOOK 20 SECONDS TO PRINT ON THE HP2631A

THIS IS EQUIVALENT TO PRINTING APPROXIMATELY 110 LINES PER MINUTE.

EXAMPLES

The material on this page was prepared to describe and illustrate HP 2635A features which are available for your use in a wide range of applications. The fold-out from this page is a duplication of the inside portion. However, the fold-out portion has been printed with Display Functions ON so that you may see the control codes which were used to create these examples.

PRINT SPEED

SMART bi-directional printing gives the 2630 FAMILY capabilities unparalleled by other devices in their class. By using microprocessor control, the incoming data stream is buffered and examined to determine which direction the print head should move to minimize the distance to the next printed character. The microprocessor also initiates a high speed slew if 10 or more imbedded blanks are detected. All leading and trailing blanks are similarly suppressed, allowing both the HP2631A and the HP2635A to offer high performance at a modest cost.

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$$E=MC^2, N_1, n_2, i_3$$

Both devices offer three standard print densities (modes): In NORMAL mode the 2630 FAMILY prints similarly to other printers; EXPANDED mode allows highlighting of areas within text such as titles, headings and keywords; in COMPRESSED mode the 2630 FAMILY give highly readable text and allows use of standard 8 1/2 inch wide pages, printing up to 132 characters across the page. There are other STANDARD features of both devices which make them outstanding. Automatic underlining in all print modes allows additional highlighting of text. Horizontal tabs as a standard feature allow high speed slew to specified areas on special forms.

THE ABOVE TEXT TOOK 20 SECONDS TO PRINT ON THE HP2631A
THIS IS EQUIVALENT TO PRINTING APPROXIMATELY 110 LINES PER MINUTE.

Appendix A. Status Read Back

Status Read Back data is valid only with serial interfaces and with HP-IB interface. No status is returned for parallel interface operation.

A status request to the terminal is made by sending Esc^, which directs the terminal to return status whenever control character DC1 appears in the data stream.

When DC1 appears, the terminal's response is:

Esc \ [six bytes] CR-NUL

The status information is contained in the four least significant bits of each byte, while the four most significant bits are used as a mask. Each byte can be interpreted as one of 16 characters as shown at the right.

ASCII Character	Binary
0	0011 0000
1	0011 0001
2	0011 0010
3	0011 0011
4	0011 0100
5	0011 0101
6	0011 0110
7	0011 0111
8	0011 1000
9	0011 1001
:	0011 1010
;	0011 1011
(	0011 1100
=	0011 1101
)	0011 1110
?	0011 1111

HP 2635A status bytes are shown in the following displays:

BYTE 0 — CHARACTER SET STATUS

8	7	6	5	4	3	2	1
0	0	1	1	0/1	0/1	0/1	0/1

0 = No Alternate Character Set

0 = 8th Bit Alternate Character Set

1 = SO/SI Alternate Character Set

Primary Character Set
0 = ROM 0
1 = ROM 1

Secondary Character Set
0 = ROM 1
1 = ROM 0

BYTE 1 — PRINT MODE STATUS

8	7	6	5	4	3	2	1
0	0	1	1	0/1	0/1	0/1	0/1

Present Character Set

0 = ROM 0

1 = ROM 1

1 = Underline enabled

1 = Compressed Print is enabled

1 = Expanded Print is enabled



BYTE 2 — PRESENT LINE DENSITY (VERTICAL SPACING)

8	7	6	5	4	3	2	1
0	0	1	1	0	0	0	0

= 12 lines per inch

8	7	6	5	4	3	2	1
0	0	1	1	0	0	0	1

= 1 LPI

8	7	6	5	4	3	2	1
0	0	1	1	0	0	1	0

= 2 LPI

8	7	6	5	4	3	2	1
0	0	1	1	0	0	1	1

= 3 LPI

8	7	6	5	4	3	2	1
0	0	1	1	0	1	0	0

= 4 LPI

8	7	6	5	4	3	2	1
0	0	1	1	0	1	1	0

= 6 LPI

8	7	6	5	4	3	2	1
0	0	1	1	1	0	0	0

= 8 LPI

BYTE 3 — SWITCH STATUS

8	7	6	5	4	3	2	1
0	0	1	1	0/1	0/1	0/1	0/1

1 = Power on Default to 8 LPI

Not Assigned

1 = Power On Default to Compressed Print

1 = Power On Default to Expanded Print

BYTE 4 — HP-IB STATUS ONLY

For Serial Interface this byte will be returned with the four least significant bits zero.

8	7	6	5	4	3	2	1
0	0	1	1	0/1	0/1	0/1	0/1

1 = Receive Ready Mask

1 = Power Fail Mask

1 = Paper Out Mask

1 = Send Ready Mask

BYTE 5 — HARDWARE STATUS

8	7	6	5	4	3	2	1
0	0	1	1	0/1	0/1	0/1	0/1

1 = 12-inch Strap Selected

1 = Terminal Out of Paper

1 = Out of Paper Restart Pending

1 = Self Test — No Malfunction

0 = Self Test — Malfunction Detected

Appendix B. Control Code Reference Table

CONTROL CODES			
FUNCTION	SYMBOL	CONTROL CODE*	DESCRIPTION NOTES
Enquiry	ENQ	Ec	Terminal receives ENQ responds with ACK if ready to accept 80 characters.
Acknowledge	ACK	Fc	Transmitted in response to ENQ.
Bell	BEL	Gc	Audio response when received.
Backspace	BS	Hc	Move one column left
Horizontal Tab	HT	Ic	Move to next tab set. If none, remain at present position and sound audio alarm.
Line Feed	LF	Jc	Move to next print line while maintaining current column position.
Form Feed	FF	Lc	Move to first line at top of next page.
Carriage Return	CR	Mc	Move to left margin (col. 1)
Shift out	SO	Nc	Select following characters from current secondary character set until receipt of SI.
Shift in	SI	Oc	Select following characters from current primary character set.
Escape	ESC	c	The following characters are a special control sequence.

*Lower case "c" indicates control key depressed while pressing character key.

SINGLE LEVEL ESCAPE SEQUENCES	
SEQUENCE	EXPLANATION
esc Y (1)	Turn on display functions mode.
esc Z (1)	Turn off display functions mode.
esc 1 (1)	Tab set.
esc 2 (1)	Tab clear.
esc 3	Clear all tabs.
esc E (1)	Initiates power-on sequencing, enabling all defaults.
esc z (1)	Initiates self test routine.
esc ^	Request terminal status readback. Enable terminal to return status word upon receipt of the control character DC1.
esc n (1)	Causes machine to transfer to on line state.
esc o (1)	Causes machine to transfer to off line state.

MULTI-LEVEL ESCAPE SEQUENCES			
PREFIX	PARAMETER	TERMINATOR	EXPLANATION
1. Select Secondary Character Set ESC)	NONE	@	ROM location 0 is secondary.
	NONE	A	ROM location 1 is secondary.
2. Select Primary Character Set ESC (	NONE	@	ROM location 0 is primary.
	NONE	A	ROM location 1 is primary.
3. Auto Underline ESC & d	NONE	@.A.B.C.H.I.J.K (5)	Turn off Auto Underline.
	NONE	D.E.F.G.L.M.N.O (5)	Turn on Auto Underline.
4. Print Mode View Mode ESC & k	0		Normal Mode (10 cpi).
	1	s/S (2)	Expanded Mode (5 cpi).
	2		Compressed Mode (16.7 cpi).
	0	v/V (2)	Disable View Mode.
5. Paper Control (Line Spacing and VFC) ESC & l	1		12 lines per inch. (4)
	2		1 line per inch.
	3		2 lines per inch.
	4	d/D (2)	3 lines per inch.
	5		4 lines per inch.
	6		6 lines per inch.
	7		8 lines per inch.
	8		
	1		VFC Ch. 1 — Top of page.
	2		VFC Ch. 2 — Bottom of page.
	3		VFC Ch. 3 — Single space.
	4		VFC Ch. 4 — Next double space.
	5	v.V (2)	VFC Ch. 5 — Next triple space.
	6	(3)	VFC Ch. 6 — Next half page.
	7		VFC Ch. 6 — Next quarter page.
	8		VFC Ch. 8 — Next tenth space.

(1) These functions may be transmitted from the keyboard.

(2) Sequences with the same prefix may be combined. The lower case character is used as an intermediate terminator.

Example: ESC & k0s 1V — select Normal Print Mode, enable View Mode.

(3) VFC commands function in 6 or 8 lines per inch. If any other spacing is selected, the command is executed assuming 6 lines per inch.

(4) Used for subscripts and superscripts.

(5) Any one can be used.

Appendix C. ASCII Tables

BITS		COLUMN	0 ₀₀	0 ₀₁	0 ₁₀	0 ₁₁	1 ₀₀	1 ₀₁	1 ₁₀	1 ₁₁
b ₇	b ₆ b ₅	ROW	0	1	2	3	4	5	6	7
0	0 0 0	0	NUL	DLE	SP	0	@	P	\	p
0	0 0 1	1	SOH	DC1	!	1	A	Q	a	q
0	0 1 0	2	STX	DC2	"	2	B	R	b	r
0	0 1 1	3	ETX	DC3	#	3	C	S	c	s
0	1 0 0	4	EOT	DC4	\$	4	D	T	d	t
0	1 0 1	5	ENQ	NAK	%	5	E	U	e	u
0	1 1 0	6	ACK	SYN	&	6	F	V	f	v
0	1 1 1	7	BEL	ETB	'	7	G	W	g	w
1	0 0 0	8	BS	CAN	(	8	H	X	h	x
1	0 0 1	9	HT	EM	)	9	I	Y	i	y
1	0 1 0	10	LF	SUB	*	:	J	Z	j	z
1	0 1 1	11	VT	ESC	+	;	K	[	k	{
1	1 0 0	12	FF	FS	,	<	L	\	l	!
1	1 0 1	13	CR	GS	-	=	M	]	m	}
1	1 1 0	14	SO	RS	.	>	N	^	n	~
1	1 1 1	15	SI	US	/	?	O	_	o	DEL

32 CONTROL CODES

64 CHARACTER SET

96 CHARACTER SET

128 CHARACTER SET

Upshifted Lower Case

EXAMPLE: The representation for the character "K" (column 4, row 11) is.

	b ₇	b ₆	b ₅	b ₄	b ₃	b ₂	b ₁
BINARY	1	0	0	1	0	1	1
OCTAL	1	1	3				

HEWLETT-PACKARD CHARACTER SET FOR COMPUTER SYSTEMS

This table shows HP's implementation of ANSI X3.4-1968 (USASCII) and ANSI X3.32-1973. Some devices may substitute alternate characters from those shown in this chart (for example, Line Drawing Set or Scandinavian font). Consult the manual for your device.

The left and right byte columns show the octal patterns in a 16-bit word when the character occupies bits 8 to 14 (left byte) or 0 to 6 (right byte) and the rest of the bits are zero. To find the pattern of two characters in the same word, add the two values. For example, 'AB' produces the octal pattern 040502. (The parity bits are zero in this chart.)

The octal values 0 through 37 and 177 are control codes. The octal values 40 through 176 are character codes.

Decimal Value	Octal Values		Mnemonic	Graphic ¹	Meaning
	Left Byte	Right Byte			
0	000000	000000	NUL		Null
1	000400	000001	SOH		Start of Heading
2	001000	000002	STX		Start of Text
3	001400	000003	ETX		End of Text
4	002000	000004	EOT		End of Transmission
5	002400	000005	ENQ		Enquiry
6	003000	000006	ACK		Acknowledge
7	003400	000007	BEL		Bell, Attention Signal
8	004000	000010	BS		Backspace
9	004400	000011	HT		Horizontal Tabulation
10	005000	000012	LF		Line Feed
11	005400	000013	VT		Vertical Tabulation
12	006000	000014	FF		Form Feed
13	006400	000015	CR		Carriage Return
14	007000	000016	SO		Shift Out
15	007400	000017	SI		Shift In
16	010000	000020	DLE		Data Link Escape
17	010400	000021	DC1		Device Control 1 (X-ON)
18	011000	000022	DC2		Device Control 2 (TAPE)
19	011400	000023	DC3		Device Control 3 (X-OFF)
20	012000	000024	DC4		Device Control 4 (TAPE)
21	012400	000025	NAK		Negative Acknowledge
22	013000	000026	SYN		Synchronous Idle
23	013400	000027	ETB		End of Transmission Block
24	014000	000030	CAN		Cancel
25	014400	000031	EM		End of Medium
26	015000	000032	SUB		Substitute
27	015400	000033	ESC		Escape ²
28	016000	000034	FS		File Separator
29	016400	000035	GS		Group Separator
30	017000	000036	RS		Record Separator
31	017400	000037	US		Unit Separator
127	077400	000177	DEL		Delete, Rubout ³

Decimal Value	Octal Values		Character	Meaning
	Left Byte	Right Byte		
64	040000	000100	@	Commercial At
65	040400	000101	A	Upper Case Alphabet, Capital Letters
66	041000	000102	B	
67	041400	000103	C	
68	042000	000104	D	
69	042400	000105	E	
70	043000	000106	F	
71	043400	000107	G	
72	044000	000110	H	
73	044400	000111	I	
74	045000	000112	J	
75	045400	000113	K	
76	046000	000114	L	
77	046400	000115	M	
78	047000	000116	N	
79	047400	000117	O	
80	050000	000120	P	
81	050400	000121	Q	
82	051000	000122	R	
83	051400	000123	S	
84	052000	000124	T	
85	052400	000125	U	
86	053000	000126	V	
87	053400	000127	W	
88	054000	000130	X	Left (opening) Bracket Backslash, Reverse Slant Right (closing) Bracket Caret, Circumflex; Up Arrow ⁴ Underline; Back Arrow ⁴
89	054400	000131	Y	
90	055000	000132	Z	
91	055400	000133	[	
92	056000	000134	\	Left (opening) Bracket ⁵ Vertical Line ⁵ Right (closing) Bracket ⁵ Tilde, Overline ⁵
93	056400	000135	]	
94	057000	000136	^	
95	057400	000137	_	

9206 - 1C

Notes

¹This is the standard display representation. The software and hardware in your system determine if the control code is displayed, executed, or ignored. Some devices display all control codes as "...", "@", or space

²Escape is the first character of a special control sequence. For example, ESC followed by "J" clears the display on a 2640 terminal

³Delete may be displayed as "...", "@", or space

⁴Normally, the caret and underline are displayed. Some devices substitute the up arrow and back arrow

⁵Some devices upshift lower case letters and symbols (` through ~) to the corresponding upper case character (@ through ^). For example, the left brace would be converted to a left bracket.

Decimal Value	Octal Values		Character	Meaning
	Left Byte	Right Byte		
96	060000	000140	`	Grave Accent ⁵
97	060400	000141	a	
98	061000	000142	b	
99	061400	000143	c	
100	062000	000144	d	
101	062400	000145	e	
102	063000	000146	f	
103	063400	000147	g	
104	064000	000150	h	
105	064400	000151	i	
106	065000	000152	j	
107	065400	000153	k	
108	066000	000154	l	
109	066400	000155	m	
110	067000	000156	n	
111	067400	000157	o	
112	070000	000160	p	
113	070400	000161	q	
114	071000	000162	r	
115	071400	000163	s	
116	072000	000164	t	
117	072400	000165	u	
118	073000	000166	v	
119	073400	000167	w	
120	074000	000170	x	Left (opening) Bracket ⁵ Vertical Line ⁵ Right (closing) Bracket ⁵ Tilde, Overline ⁵
121	074400	000171	y	
122	075000	000172	z	
123	075400	000173	{	
124	076000	000174		
125	076400	000175	}	
126	077000	000176	~	

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